## Modular F.R.L. Units



# Modular Design with Uniform Body Style

#### **Better visibility &** environmental resistance



The bowl is covered with a transparent bowl guard!

\* Body sizes 30 and larger

- The inside is visible from 360°.
- The inner bowl is protected from the environment, allowing for improved safety.

#### Inner bowl

Material: Polycarbonate

Transparent bowl guard

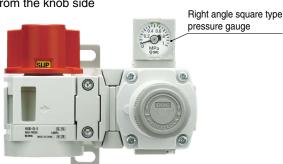
Material: Polycarbonate



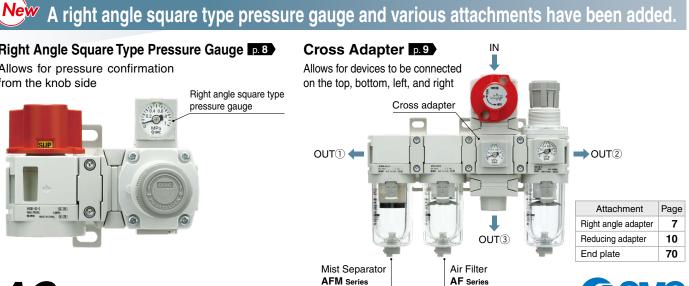


### Right Angle Square Type Pressure Gauge D. 8

Allows for pressure confirmation from the knob side



AC Series

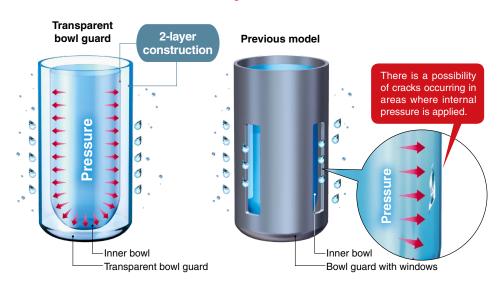




#### **Transparent bowl guard**

## Better environmental resistance: The transparent bowl guard protects the inner bowl!

The bowl guard with windows has been replaced with a polycarbonate transparent bowl guard. Now, even if the environment changes and the bowl is exposed to corrosive chemical or oil splash, the foreign matter will not come into direct contact with the pressurized bowl. This can reduce the risk of bowl breakage.





#### ■ Better visibility: 360°

The transparent bowl guard allows for easy checking of the condensate level inside the filter bowl and the remaining oil amount in the lubricator from any direction.





#### No tools are required.

Easier replacement of the element \* AF20-D to AF40-D only







#### Selection of pressure gauges



(Right angle) Square embedded type pressure gauge



Round type pressure gauge



Digital pressure switch



Open the gauge cover.



Open the gauge cover in the direction of the arrow with your fingertips.

2 Adjust the indicator to a specified position.



Adjust the indicator using a flat blade screwdriver.

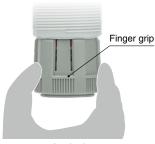
Close the gauge cover.



Close the gauge cover in the direction of the arrow and push it in until it clicks in place.

#### Easy to handle

Easy to hold when unlocked



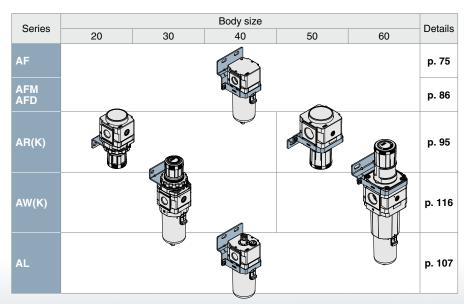
Locked



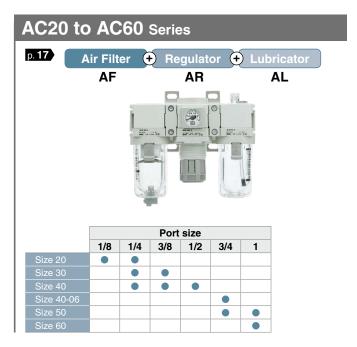
Pressure regulation while unlocked

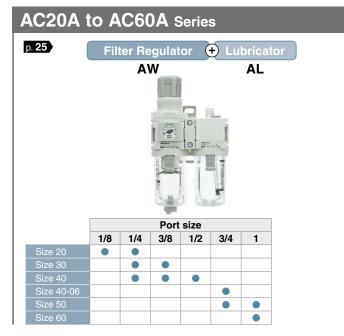
#### **Mounting (Single unit)**

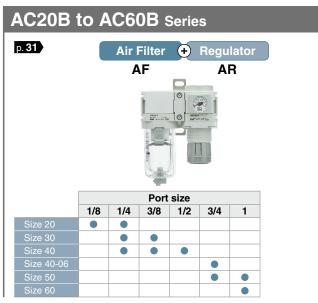
The mounting pitch for panel mounting is interchangeable between the AR20(K)-D to AR40(K)-06-D and the AR(K)-B series and between the AW20(K)-D to AW40(K)-06-D and the AW(K)-B series. The brackets and set nuts are the same for both existing and new products.

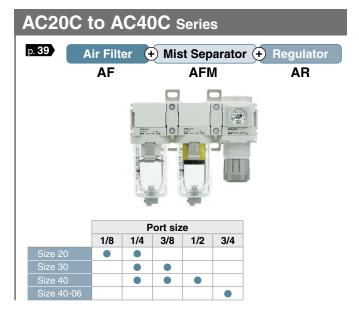


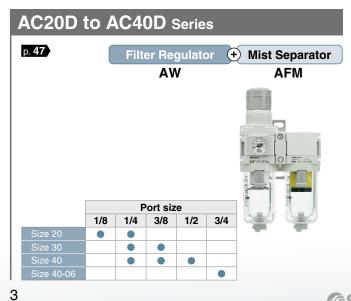
#### **Series Configuration**





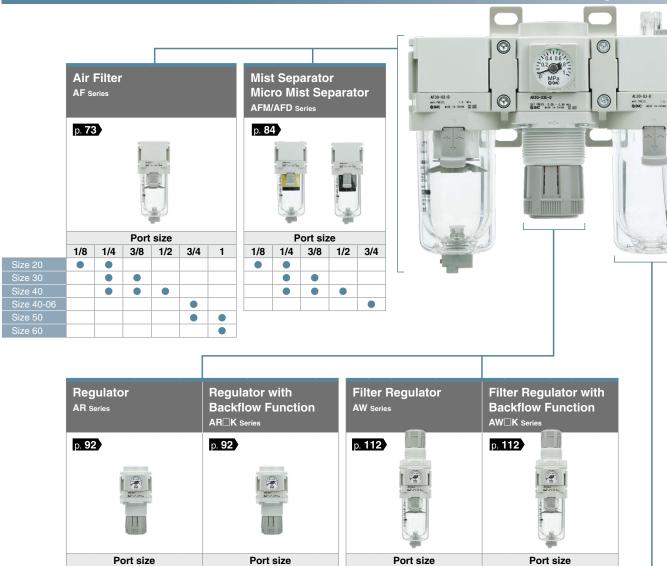






**SMC** 

#### Table of Modular F.R.L. Unit Combinations for AC Assembly



		Port size																									
			Port	size					Port	size			Port size								Port	t size					
	1/8	1/4	3/8	1/2	3/4	1	1/8	1/4	3/8	1/2	3/4	1	1/8	1/4	3/8	1/2	3/4	1	1/8	1/4	3/8	1/2	3/4	1			
Size 20	•							•																			
Size 30								•													•						
Size 40		•						•		•											•						
Size 40-06																											
Size 50											•																
Size 60																											



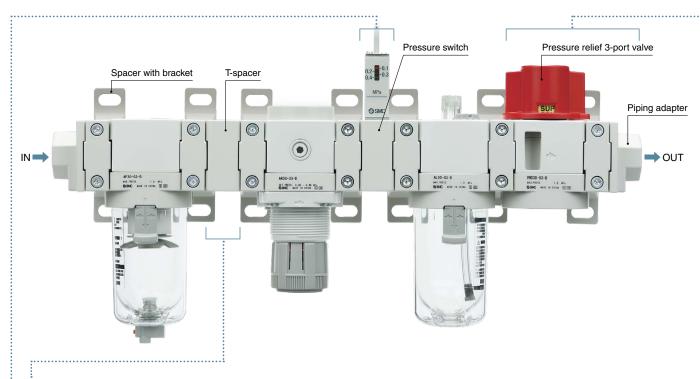
	~E \	Jenes				
	p. <b>1</b>	05		- memicrost		
			Port	size		
	1/8	1/4	3/8	1/2	3/4	1
Size 20						
Size 30		•	•			
Size 40			•	•		
Size 40-06						
Size 50						•
Size 60						•
						4

Lubricator



Refer to the list of spacers for modular connection and spacers with brackets to determine AC-A/B compatibility. Click here for details.

#### **Attachment List**



#### **Spacers**

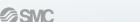
T-Spacer Y□10 Series		Cross Spacer Y□4 Series	Spacer Y□□ Series	Spacer with Bracket Y□□T Series
Piping in 2 directions (upward or downward p. 62		Piping in all 4 directions is pop. 63	p. 57	p. 57
	10	Front and b	ack port	

<sup>\*1</sup> The mounting pitch is interchangeable with the existing attachment.

#### **Pressure Switches**

A compact, integrated pressure switch can be easily installed to facilitate the pressure detection of the line.





**Pressure Relief** 

3-Port Valve

#### **Piping Adapters Piping Adapter**

#### L-Shaped Piping Adapter T-Shaped Piping Adapter **Pressure Relief 3-Port Valve** E□00T Series E□00 Series E□00L Series VHS Series A piping adapter allows for the Upward or downward piping is Both upward and downward piping By using a pressure relief 3-port valve, installation/removal of the component possible on the inlet side and the are possible on the inlet and outlet pressure left in the line can be easily without removing the piping. outlet side of F.R.L. units. sides of F.R.L. units. p. **58** p. **59** p. **60** p. 61 New Right Angle Adapter New End Plate **Reducing Adapter** New Cross Adapter E□10T Series E□10R Series E□00E Series Allows for modular connection with Allows for modular connection with Allows for devices to be connected on For blocking the unused piping ports the product rotated 90 degrees products 1 body size larger or smaller the top, bottom, left, and right on sides without a modular connection p. **68**

#### Space-saving design and reduced piping labor

#### **Space-saving**

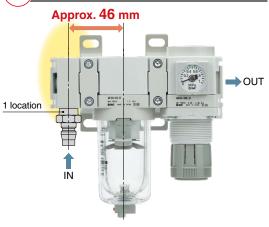
Max. 16.4%\*1 reduction Approx.  $46 \text{ mm} \leftarrow \text{Approx.} 55 \text{ mm}$ \*1 For size 30

#### Reduced piping labor

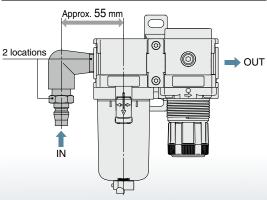
Number of screw-in connections

1 location ← 2 locations

#### New When using an L-shaped piping adapter

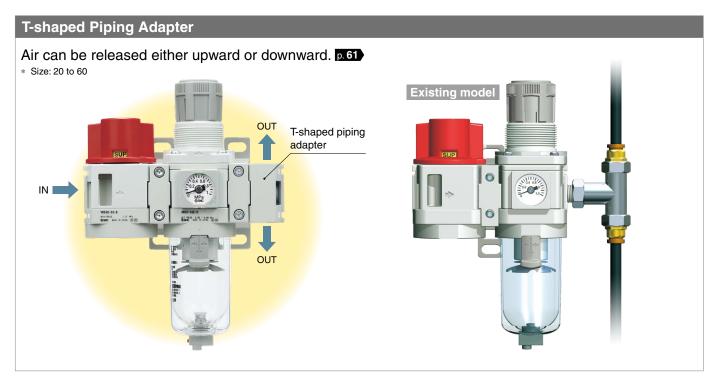


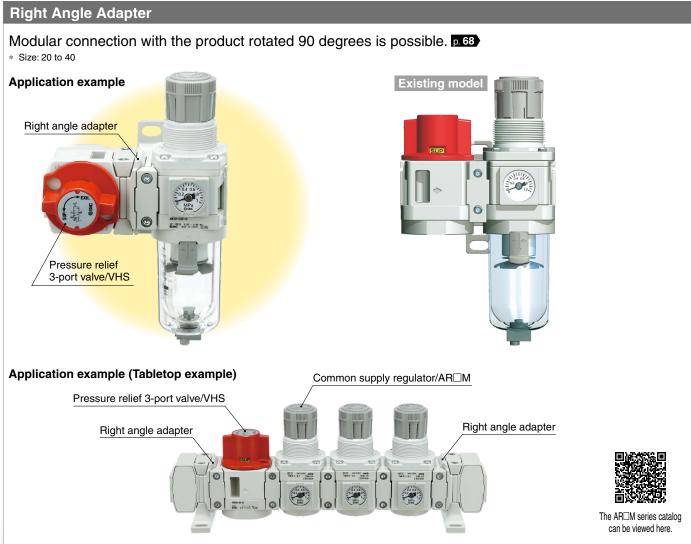
#### When using a street elbow\*1 \*1 Commercially available





#### Improved piping design flexibility

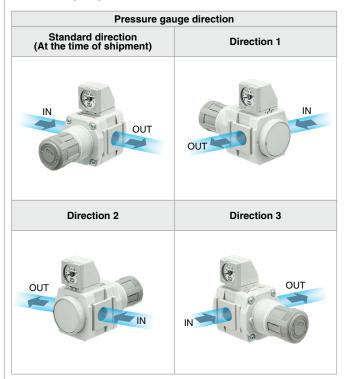


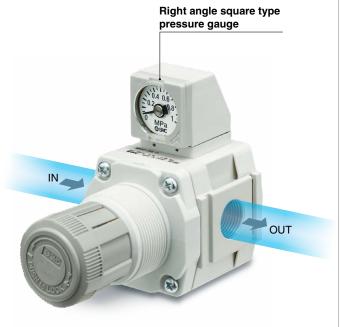


#### The direction the pressure gauge faces can be changed freely.

#### **Right Angle Square Type Pressure Gauge**

The direction the pressure gauge faces can be changed in 90° increments depending on where the pressure gauge needs to be viewed from.





The direction the pressure gauge scale plate faces can also be changed in 90° increments depending on the piping direction.

Scale plate	e direction
Standard direction (At the time of shipment)	Direction 1
OUT	OUT
Direction 2	Direction 3
OUT	OUT 1

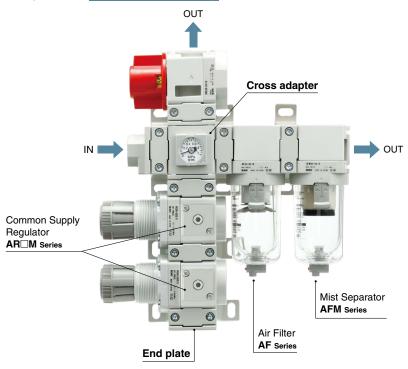


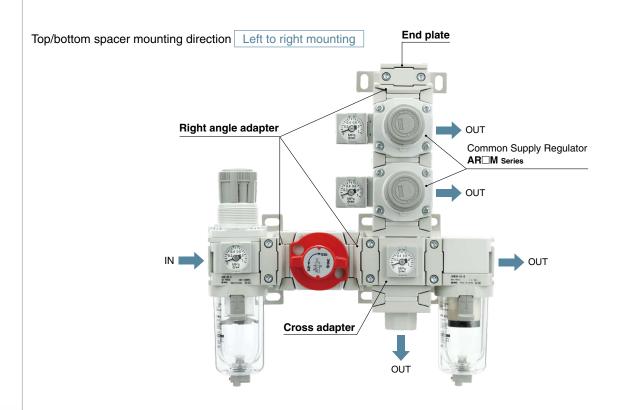
#### Improved piping design flexibility

#### **Cross Adapter**

Allows for devices to be connected on the top, bottom, left, and right with the use of a spacer between the product and each device **D.69** 

Top/bottom spacer mounting direction Front to back mounting







The AR□M series catalog can be viewed here.

#### Size conversion is possible Flow capacity UP Extended maintenance cycle

#### **Reducing Adapter**

Modular connection with products 1 size larger (or 1 size smaller) is possible. **D.68** 

Convertible sizes

Size 20 ← Size 30

Size 30 ← Size 40

• Example of connection with an air preparation filter 1 size larger

When using the reducing adapter AR30 + AFF40 + AM40 + AMD40

1500 L/min (ANR)\*1



**Existing model** 

AR30 + AFF30 + AM30 + AMD30

750 L/min (ANR)\*1



\*1 When at the max. flow capacity

The AFF/AM□ series catalog can be viewed here.

#### **Simple Specials System**

A system designed to respond quickly and easily to your special ordering needs



#### **Short lead times**

This system enables us to respond to your special needs (additional machining, accessory assembly, or the designing of a modular unit) and deliver your personalized products as quickly as standard products.

#### **Repeat orders**

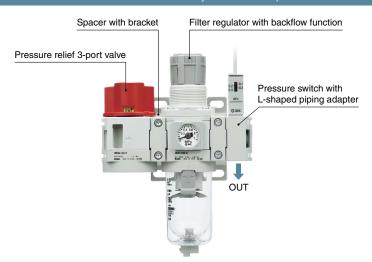
Once we receive a simple special part number from one of your previous orders, we will process the order, manufacture the product, and deliver it to you as quickly as possible.

Please contact your local sales representative for more details.

#### **Examples of Simple Specials**

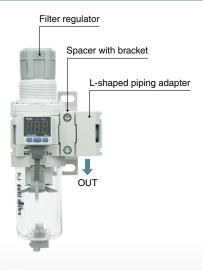
#### Combination example 1

 \* Please contact your local sales representative for ordering procedures.



#### Combination example 2

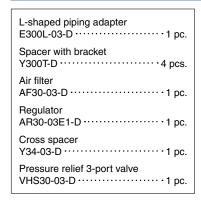
 \* Please contact your local sales representative for ordering procedures.

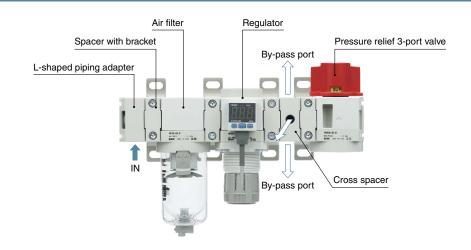




#### Combination example 3

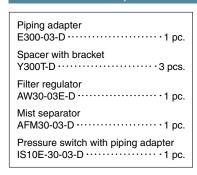
#### \* Please contact your local sales representative for ordering procedures.

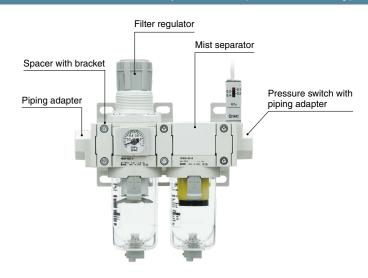




#### Combination example 4

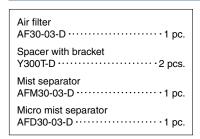
#### \* Please contact your local sales representative for ordering procedures.

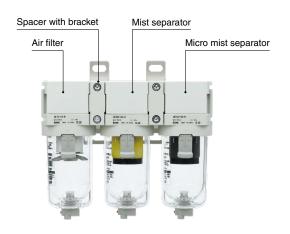




#### Combination example 5

#### $\ast\,$ Please contact your local sales representative for ordering procedures.



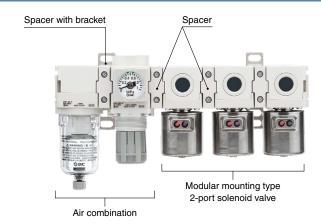




#### Combination example 6

## Air combination AC20B-02E-D · · · · 1 pc. Modular mounting type 2-port solenoid valve JSXM21-AN302R-5G-U-F · · · · 3 pcs. Spacer with bracket Y200T-D · · · · · 1 pc. Spacer Y200-D · · · · 2 pcs.

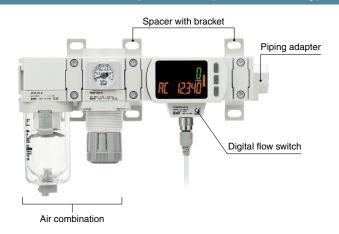
#### \* Please contact your local sales representative for ordering procedures.



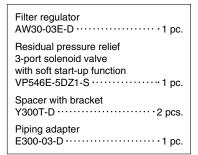
#### Combination example 7

- \* Avoid mounting the lubricator on the inlet side.
- If a pressure relief 3-port valve is installed on the inlet side of the digital flow switch, causing a backflow of air, the measured value will change.

#### \* Please contact your local sales representative for ordering procedures.

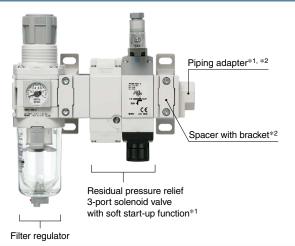


#### Combination example 8



- \*1 Connection threads are not available for the residual pressure relief 3-port solenoid valve. Select a piping adapter
- \*2 Refer to pages 57 and 59 for details on the spacer with bracket and piping adapter.

#### \* Please contact your local sales representative for ordering procedures.





#### **Connectable Modular Components**

#### **Common Supply Regulator**

 $AR \square M(K)-D$ 





#### Mist Separator Regulator AWM-D **Micro Mist Separator** Regulator AWD-D







**Compressed Air Preparation Filter** 

**Line Filter AFF Mist Separator AM Micro Mist Separator AMD** Activated Carbon Filter AMK





**OSHA Standard Compliant Pressure Relief 3-Port Valve with Locking Holes** 

VHS□-D/VHS□W-D





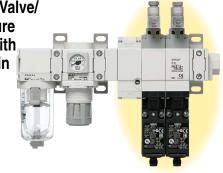






3-Port Solenoid Valve/ **Residual Pressure** Release Valve with **Detection of Main Valve Position** VP546/746





**Direct Operated/Pilot Operated** 2-Port Solenoid Valve

JSX/JSX□





3-Color Display Digital Flow Switch **PF3A7/8**□H(-L)





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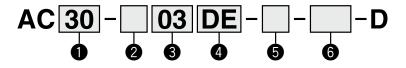
Related Product: Digital Pressure Switch/ISE35-X523 -----p. 130

## Air Filter + Regulator + Lubricator

## AC20-D to AC60-D



#### **How to Order**



#### **Option and Semi-standard Symbol Selection**

- · Select one each for a to j.
- When more than one specification is required, indicate
- in alphanumeric order.
- Example) AC30-F03DE1-16NR-D

	_	_						0		
				Symbol	Description		E	Body siz	 В	
						20	30	40	50	60
				Nil	Rc		•		•	•
2		Piı	pe thread type	N*1	NPT		•	•	•	
			, , , , , , , , , , , , , , , , , , , ,	<b>F</b> *2	G		•	•	•	
				+						
				01	1/8	•	_	_	_	-
				02	1/4	•	•	•	_	_
_			Dawk sins	03	3/8		•	•	_	
8			Port size	04	1/2		<u> </u>	•	_	
				06	3/4	_	_	•	•	_
				10	1		_	_	•	•
				+						
			Float type	Nil	Without auto drain	•	•	•	•	•
		а	auto drain	C*4	N.C. (Normally closed) Drain port is closed when pressure is not applied.	•	•	•	•	•
			auto diani	<b>D</b> *5	N.O. (Normally open) Drain port is open when pressure is not applied.	_	•	•	•	•
				+						
	e			Nil	Without pressure gauge	•	•	•	•	•
4	Option*3		Pressure gauge*6	E	Square embedded type pressure gauge (with limit indicator)	•	•	•	•	•
J	) bt			G	Round type pressure gauge (with limit indicator)	•	•	•	•	•
		b		M	Round type pressure gauge (with color zone)		•	•	•	•
				E1	Output: NPN output, Electrical entry: Wiring bottom entry	•	•	•	•	•
			Digital pressure	E2	Output: NPN output, Electrical entry: Wiring top entry		•	•	•	•
			switch	E3	Output: PNP output, Electrical entry: Wiring bottom entry	•	•	•	•	
				E4	Output: PNP output, Electrical entry: Wiring top entry		•	•	•	
	-			+				1		
6	Attachment	С	Pressure relief	Nil	Without attachment	•	•	•	•	•
•	Attac		3-port valve	v	Mounting position: AF + AR + AL + <b>V</b>	•	•	•	•	_
			I	+			· ·	I.		
			0-1*7	Nil	0.05 to 0.85 MPa setting	•	•	•	•	•
		d	Set pressure*7	1	0.02 to 0.2 MPa setting	•	•	•	•	•
				+						
				Nil	Polycarbonate bowl	•	•	•	•	•
				2	Metal bowl	•	•	•	•	•
		е	Bowl*8	6	Nylon bowl	•	•	•	•	•
	ard	-	DOWI	8	Metal bowl with level gauge		•	•	•	•
	ınd			С	With bowl guard	•	*9	<u></u> *9	*9	*9
6	-sta			6C	With bowl guard (Nylon bowl)		*10	_* <sup>10</sup>	*10	<u></u> *10
	Semi-standard			+						
	Ñ			Nil	With drain cock	•	•	•	•	•
		f	Air filter	J*12	Drain guide 1/8	•	<del>-</del>	_	_	
			drain port*11		Drain guide 1/4		•	•	•	•
				W*13	Drain cock with barb fitting (for Ø6 x Ø4 nylon tube)		•	•	•	
				+	New		_			
		g	Lubricator lubricant	Nil	Without drain cock		•	•		
			exhaust port	<b>3</b> *14	Lubricator with drain cock					

AF

₹

#### Air Combination AC20-D to AC60-D Series



	_	_						0		
				Symbol	Description		E	Body size	е	
						20	30	40	50	60
		h	Exhaust mechanism	Nil	Relieving type	•	•	•	•	•
		"	Extraust mechanism	N	Non-relieving type	•	•	•	•	•
	밀			+						
	standard		Flow direction	Nil	Flow direction: Left to right	•	•	•	•	•
6	sta	<b>'</b>	Flow direction	R	Flow direction: Right to left	•	•	•	•	•
	Semi-			+						
	Se			Nil	Unit on product label: MPa, °C, Pressure gauge in SI units: MPa	•	•	•	•	•
		j	Unit	<b>Z</b> *15	Unit on product label: psi, °F, Pressure gauge: MPa/psi dual scale	O*17	O*17	O*17	O*17	O*17
				<b>ZA</b> *16	Digital pressure switch: With unit selection function	△*18	△*18	△*18	△*18	△*18

- \*1 Drain guide is NPT1/8 (applicable to the AC20-D) and NPT1/4 (applicable to the AC30-D to AC60-D). The auto drain port comes with a ø3/8" One-touch fitting (applicable to the AC30-D to AC60-D).
- Prain guide is G1/8 (applicable to the AC20-D) and G1/4 (applicable to the AC30-D to AC60-D).
  Options G and M are not assembled and supplied
- loose at the time of shipment.
- When pressure is not applied, condensate which does not start the auto drain mechanism will be left in
- the bowl. Releasing the residual condensate before ending operations for the day is recommended.

  \*5 If the compressor is small (0.75 kW, discharge flow is less than 100 L/min (ANR)), air leakage from the drain cock may occur during the start of operations. N.C. type is recommended.
- \*6 When the pressure gauge is attached, a 1.0 MPa pressure gauge will be fitted for standard (0.85 MPa)
- type. 0.4 MPa pressure gauge for 0.2 MPa type. Pressure can be set higher than the specification pressure in some cases, but use pressure within the specification range.
- \*8 Refer to chemical data on pages 83 and 111 for chemical resistance of the bowl.
- \*9 A bowl guard is provided as standard equipment (polycarbonate).
- \*10 A bowl guard is provided as standard equipment (nylon).
- The combination of float type auto drain C and D is not available.
- \*12 Without a valve function
- $*13\,$  The combination of metal bowl 2 and 8 is not available.  $*14\,$  When choosing with W: Air filter drain port, the drain

- cock of a lubricator will be with barb fittings.
- For the pipe thread type: NPT This product is for overseas use only according to the New Measurement Act. (The SI unit type is

provided for use in Japan.)
Cannot be used with M: Round type pressure gauge (with color zone). Available by request for special. The digital pressure switch will be equipped with the unit selection function, setting to psi initially.

- For options: E1, E2, E3, E4
  - This product is for overseas use only according to the New Measurement Act. (The SI unit is provided for use in Japan.)
- \*17 O: For the pipe thread type: NPT only \*18 \(\triangle\): Select with options: E1, E2, E3, E4.

#### Standard Specifications

Stariuaru	Specific	audis	•												
	Model		AC20-D	AC30-D	AC40-D	AC40-06-D	AC50-D	AC60-D							
	Air Filter	[AF]	AF20-D	AF30-D	AF40-D	AF40-06-D	AF50-D	AF60-D							
Component	Regulator	[AR]	AR20-D	AR30-D	AR40-D	AR40-06-D	AR50-D	AR60-D							
-	Lubricator	[AL]	AL20-D	AL30-D	AL40-D	AL40-06-D	AL50-D	AL60-D							
Port size			1/8, 1/4	1/4, 3/8	1/4, 3/8, 1/2	3/4	3/4, 1	1							
Pressure gaug	ge port size*1	[AR]			1,	/8									
Fluid					А	ir									
Ambient and	fluid tempera	atures*2			−5 to 60°C (	No freezing)									
Proof pressu			1.5 MPa												
Max. operati	ng pressure		1.0 MPa												
Auto drain minii	mum N.C.	[AF]	0.1 MPa	0.1 MPa 0.15 MPa											
operating press	ure N.O.	[AF]	— 0.1 MPa												
Set pressure	range	[AR]	0.05 to 0.85 MPa												
Nominal filtra		[AF]		5 μm											
Compressed	l air purity cl	ass*4	ISO 8573-1:2010 [ 6 : 4 : – ]*5												
Drain capaci	ty	[AF]	8 cm <sup>3</sup> 25 cm <sup>3</sup> 45 cm <sup>3</sup>												
Min. dripping rate*6	g flow	[AL]	15 L/min (ANR)	Port size 1/4: 30 L/min (ANR) Port size 3/8: 40 L/min (ANR)	Port size 1/4: 30 L/min (ANR) Port size 3/8: 40 L/min (ANR) Port size 1/2: 50 L/min (ANR)	50 L/min (ANR)	190 L/min (ANR)	220 L/min (ANR)							
Oil capacity		[AL]	25 cm <sup>3</sup>	55 cm <sup>3</sup>		135	cm <sup>3</sup>								
Recommend	ed lubricant	[AL]			Class 1 turbine	oil (ISO VG32)									
Bowl materia	al	[AF/AL]				rbonate									
Bowl guard		[AF/AL]	Semi-standard (Steel)		Star	ndard (Polycarbon	ate)								
Construction	1	[AR]	Relieving type												
Weight			0.38 kg	0.75 kg	1.42 kg	1.55 kg	3.34 kg	3.60 kg							
1 Pressure gaug	e connection the	reads are no	t available for FR L ur	nit with a square embe	edded type pressure ga	uge or with a digital pr	ressure switch								

- \*1 Pressure gauge connection threads are not available for F.R.L. unit with a square embedded type pressure gauge or with a digital pressure switch.
- \*2 -5 to 50°C for the products with the digital pressure switch
- For the following conditions in accordance with [Test condition: ISO 8573-4:2001 compliant, Test method ISO 12500-3:2009 compliant] Conditions: When a new element is used, and the flow capacity, inlet pressure, and the amount of solid bodies on the filter inlet side are stable
- \*4 The compressed air purity class is indicated based on ISO 8573-1:2010 Compressed air Part 1: Contaminants and purity classes. For details on this standard, refer to page 131.
- \*5 The compressed air quality class on the inlet side is [7:4:4].
- \*6 The flow rate is 5 drops or greater/min under the following conditions: Inlet pressure of 0.5 MPa; Class 1 turbine oil (ISO VG32); Temperature at 20°C; Oil adjustment valve fully open. · For a circuit that repeatedly turns ON and OFF on the outlet side, make the adjustment so that the average air consumption per minute becomes the minimum dripping flow rate or more.

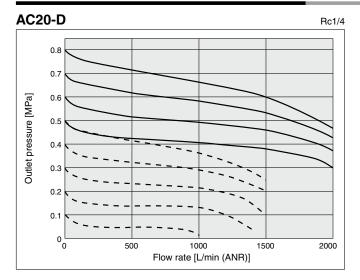


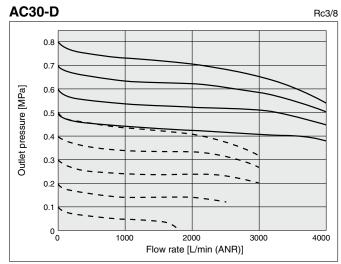
#### AC20-D to AC60-D Series

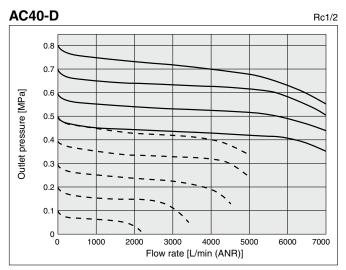
#### Flow Rate Characteristics (Representative values)

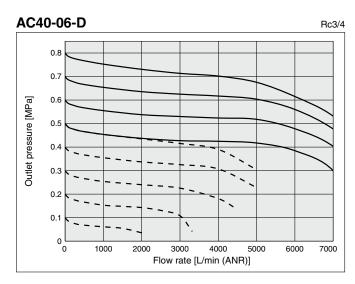
Inlet pressure: 1.0 MPa

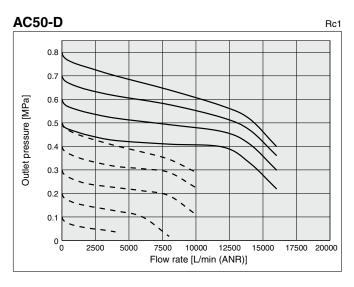


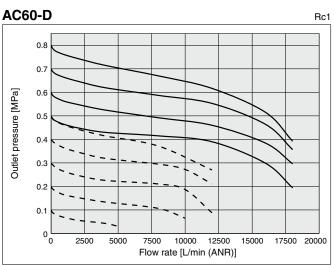














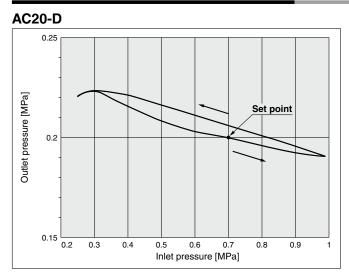
AC

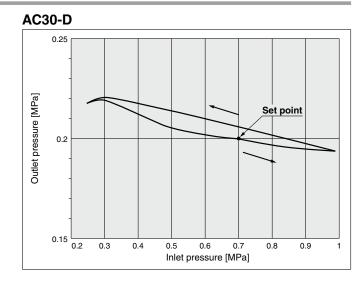
AW + AL AF + AR + AL

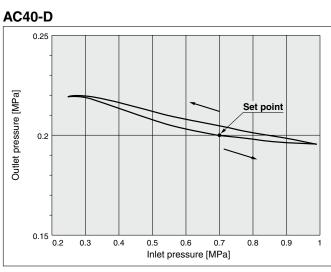
AF + AR

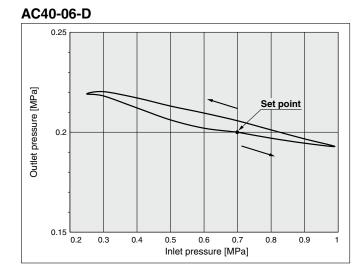
Attachments AW + AFM AF + AFM + AR

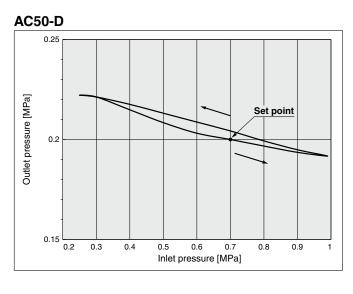
AΕ

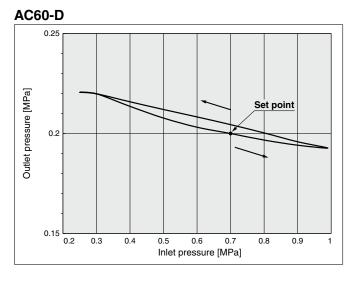






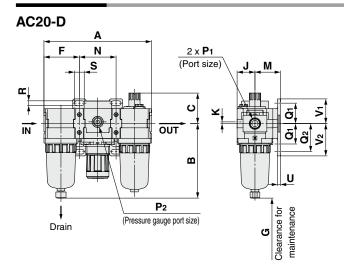


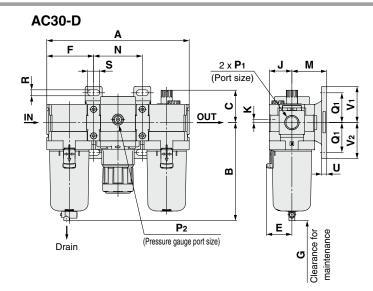




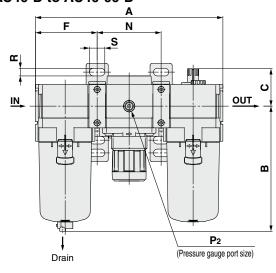
#### AC20-D to AC60-D Series

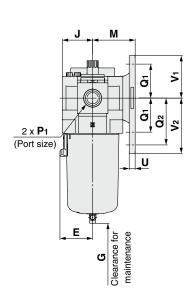
#### **Dimensions**



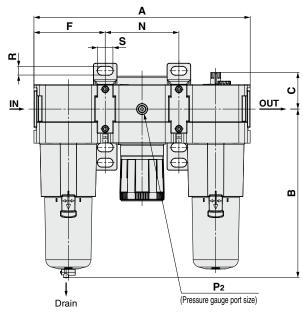


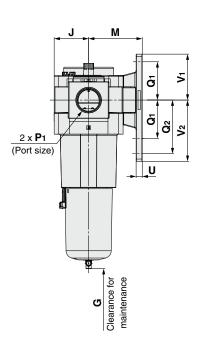
#### AC40-D to AC40-06-D



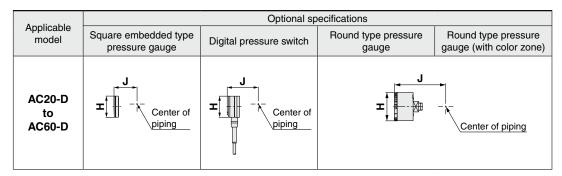


#### AC50-D to AC60-D









	Optional specifications			Semi-stand	dard		
Applicable		PC/PA bo	owl	Met	tal bowl	Metal bowl	with level gauge
model	With auto drain	Drain cock with barb fitting	With drain guide	With drain cock	With drain guide	With drain cock	With drain guide
AC20-D	M5 x 0.8		1/8 Width across flats 14	B	1/8 Width across flats 14		
AC30-D to AC60-D	N.O.: Black N.C.: Gray  Thread type/Rc, G: ø10 One-touch fitting Thread type/NPT: ø3/8" One-touch fitting	Barb fitting applicable tubing: T0604	Width across flats 17	B	Width across flats 17	B	width across flats 17

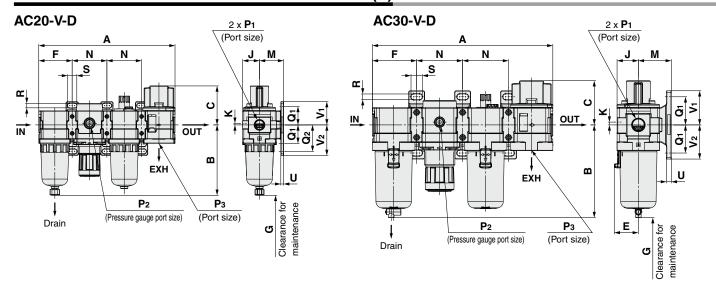
Air Combination AC20-D to AC60-D Series

							Star	ndard s	specific	ations									
Model											Bracket mount								
	P1	P <sub>2</sub>	Α	В	С	Е	F	G	J	K	М	N	Q1	Q2	R	S	U	V <sub>1</sub>	V <sub>2</sub>
AC20-D	1/8, 1/4	1/8	126.4	87.6	35.9	_	41.6	60	21	2	30	43.2	24	33	5.5	11.5	3.5	29	38
AC30-D	1/4, 3/8	1/8	167.4	115.4	38.1	30	55.1	80	26.5	3.5	41	57.2	35	_	7	14	6	42.5	42.5
AC40-D	1/4, 3/8, 1/2	1/8	220.4	147.1	44	38.4	72.6	110	35.5	_	50	75.2	40	55	9	18	7	50	65
AC40-06-D	3/4	1/8	235.4	149.1	44	38.4	77.6	110	35.5	_	50	80.2	40	55	9	18	7	50	65
AC50-D	3/4, 1	1/8	282.4	220.1	48	_	93.1	110	45	_	70	96.2	50	70	11	20	8	60	80
AC60-D	1	1/8	297.4	234.1	48	_	98.1	110	45	_	70	101.2	50	70	11	20	8	60	80

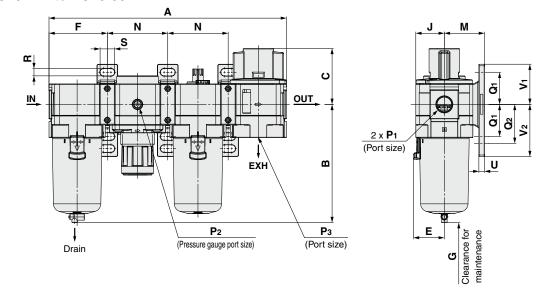
					Optiona	al speci	fications					Semi-standard specifications							
Model	Squ		Digital pr	essure	Round	,,	Round type pressure		Round type pressure		With	PC/PA bowl		Meta	l bowl	Metal bowl with level gauge			
Model	type pressure gauge		switch		pressure gau			•		gauge (with color zone)		With barb fitting	With drain guide	With drain cock	With drain guide	With drain cock	With drain guide		
	Н	J	Н	J	Н	J	Н	J	Н	J	В	В	В	В	В	В	В		
AC20-D	□28	27	□27.8	37.5	ø37.5	57.5	ø37.5	58.5	ø37.5	58.5	104.9	_	91.4	87.4	93.9	_	_		
AC30-D	□28	32.5	□27.8	43	ø37.5	63	ø37.5	64	ø37.5	64	157.1	123.9	122.2	117.8	122.3	137.8	142.3		
AC40-D	□28	41.5	□27.8	52	ø42.5	73	ø42.5	73	ø42.5	73	186.9	155.6	153.9	149.5	154	169.5	174		
AC40-06-D	□28	41.5	□27.8	52	ø42.5	73	ø42.5	73	ø42.5	73	188.9	157.6	155.9	151.5	156	171.5	176		
AC50-D	□28	51	□27.8	61.5	ø42.5	82.5	ø42.5	82.5	ø42.5	82.5	259.9	228.6	226.9	222.5	227	242.5	247		
AC60-D	□28	51	□27.8	61.5	ø42.5	82.5	ø42.5	82.5	ø42.5	82.5	273.9	242.6	240.9	236.5	241	256.5	261		

#### AC20-D to AC60-D Series

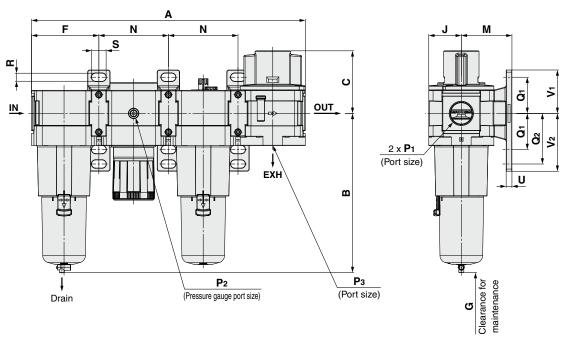
#### **Dimensions: With Pressure Relief 3-Port Valve (V)**

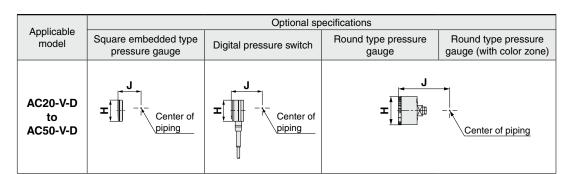


#### AC40-V-D to AC40-06-V-D



#### AC50-V-D





	Optional specifications			Semi-stand	dard		
Applicable		PC/PA bo	owl	Met	al bowl	Metal bowl	with level gauge
model	With auto drain	Drain cock with barb fitting	With drain guide	With drain cock	With drain guide	With drain cock	With drain guide
AC20-V-D	M5 x 0.8		1/8 Width across flats 14	B	1/8 Width across flats 14		
AC30-V-D to AC50-V-D	N.O.: Black N.C.: Gray  Thread type/Rc, G: ø10 One-touch fitting Thread type/NPT: ø3/8" One-touch fitting	Barb fitting applicable tubing: T0604	1/4 Width across flats 17	B	Midth across flats 17	B	Width across flats 17

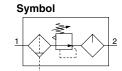
Air Combination AC20-D to AC60-D Series

								Standa	ard spe	ecificati	ions									
Model															Bra	icket r	nount			
	P1	P <sub>2</sub>	Рз	Α	В	С	Е	F	G	J	K	M	N	Q <sub>1</sub>	Q2	R	S	U	V <sub>1</sub>	V <sub>2</sub>
AC20-V-D	1/8, 1/4	1/8	1/8	169.6	87.6	48.5	_	41.6	60	21	2	30	43.2	24	33	5.5	11.5	3.5	29	38
AC30-V-D	1/4, 3/8	1/8	1/4	224.6	115.4	55	30	55.1	80	26.5	3.5	41	57.2	35	_	7	14	6	42.5	42.5
AC40-V-D	1/4, 3/8, 1/2	1/8	3/8	295.6	147.1	69.7	38.4	72.6	110	35.5	_	50	75.2	40	55	9	18	7	50	65
AC40-06-V-D	3/4	1/8	1/2	315.6	149.1	71.7	38.4	77.6	110	35.5	_	50	80.2	40	55	9	18	7	50	65
AC50-V-D	3/4, 1	1/8	1/2	378.6	220.1	86.5	_	93.1	110	45	_	70	96.2	50	70	11	20	8	60	80

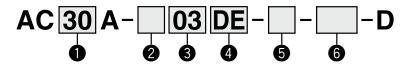
					Optiona	al speci	fications						Semi-	standard	Specific	ations	
Model	Squ		Digital pr	essure	Round		Round	, ·	Round	,,	With	PC/PA	A bowl	Meta	l bowl	Metal b	owl with gauge
Model	type pr gau		swite	ch	gau		gauge ( standa		gauge color z			With barb fitting	With drain guide	With drain cock	With drain guide	With drain cock	With drain guide
	Н	J	Н	J	Н	J	Н	J	Н	J	В	В	В	В	В	В	В
AC20-V-D	□28	27	□27.8	37.5	ø37.5	57.5	ø37.5	58.5	ø37.5	58.5	104.9	_	91.4	87.4	93.9	_	_
AC30-V-D	□28	32.5	□27.8	43	ø37.5	63	ø37.5	64	ø37.5	64	157.1	123.9	122.2	117.8	122.3	137.8	142.3
AC40-V-D	□28	41.5	□27.8	52	ø42.5	73	ø42.5	73	ø42.5	73	186.9	155.6	153.9	149.5	154	169.5	174
AC40-06-V-D	□28	41.5	□27.8	52	ø42.5	73	ø42.5	73	ø42.5	73	188.9	157.6	155.9	151.5	156	171.5	176
AC50-V-D	□28	51	□27.8	61.5	ø42.5	82.5	ø42.5	82.5	ø42.5	82.5	259.9	228.6	226.9	222.5	227	242.5	247

## Filter Regulator + Lubricator

## AC20A-D to AC60A-D



#### **How to Order**



#### **Option and Semi-standard Symbol Selection**

- · Select one each for a to j.
- When more than one specification is required, indicate
- in alphanumeric order.
- Example) AC30A-F03DE1-16NR-D

	_							0		
				Symbol	Description		-	Body siz	е.	
						20	30	40	50	60
				AI:I	D:					
		D:		Nil	Rc	•	•	•	•	•
2		ΡI	pe thread type	N*1 F*2	NPT		•	•	•	
				+	G		•			•
				01	1/8					
				02	1/4		-	•		$\vdash \equiv \vdash$
				03	3/8				$\vdash \equiv$	
8			Port size	03	1/2				$\vdash \equiv \vdash$	$-\equiv$
				06	3/4	<u> </u>	_	•	•	
				10	1	_	_			
				+	'					
				Nil	Without auto drain					
		а	Float type	C*4	N.C. (Normally closed) Drain port is closed when pressure is not applied.					•
		_	auto drain	<b>D</b> *5	N.O. (Normally open) Drain port is open when pressure is not applied.				•	
				+	(			_		
	_			Nil	Without pressure gauge		•	•	•	
	Option*3			E	Square embedded type pressure gauge (with limit indicator)		•	•	•	•
4	ptic		Pressure gauge*6	G	Round type pressure gauge (with limit indicator)		•	•	•	•
	Ō			M	Round type pressure gauge (with color zone)		•	•	•	•
		b		E1	Output: NPN output, Electrical entry: Wiring bottom entry		•	•	•	•
			Digital pressure	E2	Output: NPN output, Electrical entry: Wiring top entry		•	•	•	•
			switch	E3	Output: PNP output, Electrical entry: Wiring bottom entry		•	•	•	•
				E4	Output: PNP output, Electrical entry: Wiring top entry		•	•	•	•
				+	3.4					
A	Attachment		Pressure relief	Nil	Without attachment	•	•	•	•	•
6	Attack	С	3-port valve	V	Mounting position: AW + AL + <b>V</b>	•	•	•	•	_
				+						
		d	Set pressure*7	Nil	0.05 to 0.85 MPa setting	•	•	•	•	•
		ŭ	Oct pressure	1	0.02 to 0.2 MPa setting		•	•	•	•
				+						
				Nil	Polycarbonate bowl	•	•	•	•	•
				2	Metal bowl	•	•	•	•	•
		е	Bowl*8	6	Nylon bowl		•	•	•	•
				8	Metal bowl with level gauge	_	•	•	•	•
	g			С	With bowl guard		—*9	_*9	_*9	_*9
	lgal			6C	With bowl guard (Nylon bowl)		*10	*10	_*10	*10
6	star			+						
	Semi-standard		F::.	Nil	With drain cock	•	•	•	•	•
	Sel	f	Filter regulator	J*12	Drain guide 1/8		<u> </u>	_	<u> </u>	
			drain port*11		Drain guide 1/4	_	•	•	•	•
				W*13	Drain cock with barb fitting (for ø6 x ø4 nylon tube)	_	•	•	•	
				+	MONE and shade and a		1 -			
		g	Lubricator lubricant	Nil	Without drain cock		•	•	•	
			exhaust port	3*14	Lubricator with drain cock		•	•	•	
				+	Dell'accione tour					
		h	Exhaust	Nil	Relieving type		•			
			mechanism	N	Non-relieving type					

₹

#### Air Combination AC20A-D to AC60A-D Series



AC30A-D

	\		_	0	Provide			0		
				Symbol	Description		E	Body size	e	
						20	30	40	50	60
			Flow direction	Nil	Flow direction: Left to right	•	•	•	•	•
	standard		Flow direction	R	Flow direction: Right to left	•	•	•	•	•
A	l au			+						
6	1 .1			Nil	Unit on product label: MPa, °C, Pressure gauge in SI units: MPa	•	•	•	•	•
	Semi	j	Unit	<b>Z</b> *15	Unit on product label: psi, °F, Pressure gauge: MPa/psi dual scale	O*17	O*17	O*17	O*17	O*17
	0)			<b>ZA</b> *16	Digital pressure switch: With unit selection function	△*18	△*18	△*18	△*18	△*18
			is NPT1/8 (applicable /4 (applicable to the				sing with \			

- AC60A-D). The auto drain port comes with a ø3/8" One-touch fitting (applicable to the AC30A-D to AC60A-D).
- \*2 Drain guide is G1/8 (applicable to the AC20A-D) and G1/4 (applicable to the AC30A-D to AC60A-D).
- \*3 Options G and M are not assembled and supplied loose at the time of shipment.
- \*4 When pressure is not applied, condensate which does not start the auto drain mechanism will be left in the bowl. Releasing the residual condensate before ending operations for the day is recommended.
- \*5 If the compressor is small (0.75 kW, discharge flow is less than 100 L/min (ANR)), air leakage from the drain cock may occur during the start of operations. N.C. type is recommended.
- type. 0.4 MPa pressure gauge for 0.2 MPa type.
- \*7 Pressure can be set higher than the specification pressure in some cases, but use pressure within the specification range.
- \*8 Refer to chemical data on pages 111 and 129 for chemical resistance of the bowl.
- \*9 A bowl guard is provided as standard equipment (polycarbonate).
- \*10 A bowl guard is provided as standard equipment (nylon).
- The combination of float type auto drain C and D is not available.
- \*12 Without a valve function
- \*13 The combination of metal bowl 2 and 8 is not

- fittings.
- For the pipe thread type: NPT This product is for overseas use only according to the New Measurement Act. (The SI unit type is provided for use in Japan.) Cannot be used with M: Round type pressure gauge
  - (with color zone). Available by request for special. The digital pressure switch will be equipped with the unit selection function, setting to psi initially. For options: E1, E2, E3, E4 This product is for overseas use only according to the
  - New Measurement Act. (The SI unit is provided for use in Japan.)
- O: For the pipe thread type: NPT only \*18 A: Select with options: E1, E2, E3, E4.

#### Standard Specifications

Standard	Specific	alions	<u> </u>					
	Model		AC20A-D	AC30A-D	AC40A-D	AC40A-06-D	AC50A-D	AC60A-D
Component	Filter Regulator	[AW]	AW20-D	AW30-D	AW40-D	AW40-06-D	AW60-D	AW60-D
Component	Lubricator	[AL]	AL20-D	AL30-D	AL40-D	AL40-06-D	AL50-D	AL60-D
Port size			1/8, 1/4	1/4, 3/8	1/4, 3/8, 1/2	3/4	3/4, 1	1
Pressure gaug	e port size*1	[AW]			1,	/8		
Fluid					Д	ir		
Ambient and	fluid temper	atures*2			−5 to 60°C (	(No freezing)		
Proof pressu	re				1.5	MPa		
Max. operatir	ng pressure				1.0	MPa		
Auto drain minin		[AW]	0.1 MPa			0.15 MPa		
operating press		[AW]	_			0.1 MPa		
Set pressure		[AW]			0.05 to 0	).85 MPa		
Nominal filtra		[AW]				um		
Compressed	air purity cla	ass*4			ISO 8573-1:20	10 [ 6 : 4 : – ]*5		
Drain capacit	ty	[AW]	8 cm <sup>3</sup>	25 cm <sup>3</sup>		45	cm <sup>3</sup>	
Min. dripping rate*6	j flow	[AL]	15 L/min (ANR)	Port size 1/4: 30 L/min (ANR) Port size 3/8: 40 L/min (ANR)	Port size 1/4: 30 L/min (ANR) Port size 3/8: 40 L/min (ANR) Port size 1/2: 50 L/min (ANR)	50 L/min (ANR)	190 L/min (ANR)	220 L/min (ANR)
Oil capacity		[AL]	25 cm <sup>3</sup>	55 cm <sup>3</sup>		135	cm <sup>3</sup>	
Recommende	ed lubricant	[AL]		-	Class 1 turbine	oil (ISO VG32)		
Bowl materia	ıl	[AW/AL]			Polyca	rbonate		
Bowl guard		[AW/AL]	Semi-standard (Steel)		Sta	ndard (Polycarbon	ate)	
Construction	1	[AW]			Relievi	ng type		
Weight			0.31 kg	0.58 kg	1.12 kg	1.22 kg	2.90 kg	2.97 kg

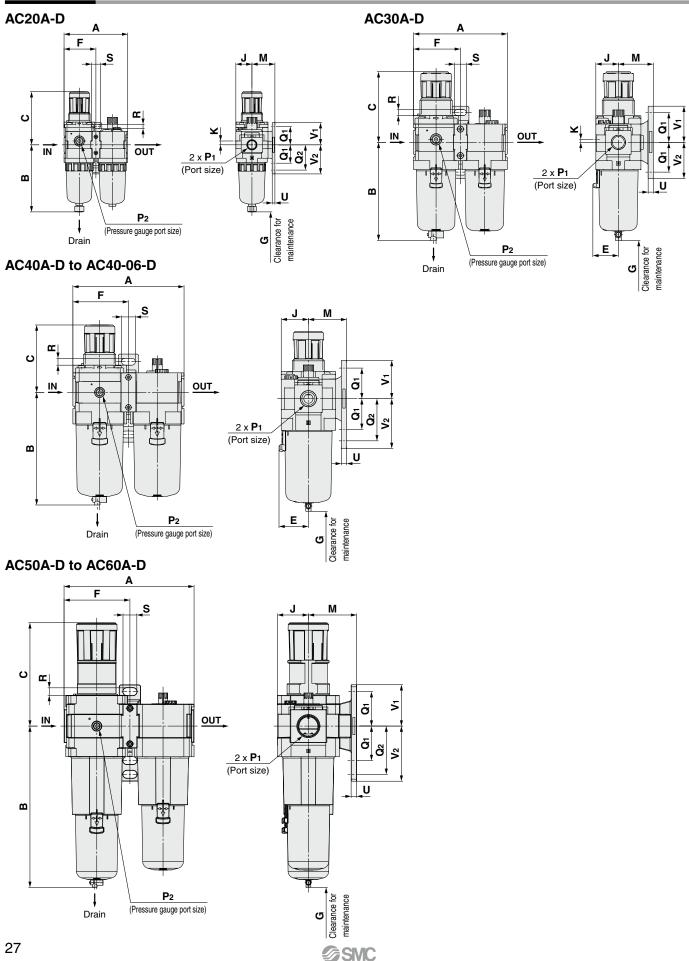
- \*1 Pressure gauge connection threads are not available for F.R.L. unit with a square embedded type pressure gauge or with a digital pressure switch.
- -5 to 50°C for the products with the digital pressure switch
- \*3 For the following conditions in accordance with [Test condition: ISO 8573-4:2001 compliant, Test method ISO 12500-3:2009 compliant] Conditions: When a new element is used, and the flow capacity, inlet pressure, and the amount of solid bodies on the filter inlet side are stable
- \*4 The compressed air purity class is indicated based on ISO 8573-1:2010 Compressed air Part 1: Contaminants and purity classes. For details on this standard, refer to page 131.
- \*5 The compressed air quality class on the inlet side is [7:4:4].
- \*6 The flow rate is 5 drops or greater/min under the following conditions: Inlet pressure of 0.5 MPa; Class 1 turbine oil (ISO VG32); Temperature at 20°C; Oil adjustment valve fully open.

   For a circuit that repeatedly turns ON and OFF on the outlet side, make the adjustment so that the average air consumption per minute becomes the minimum dripping flow rate or more.

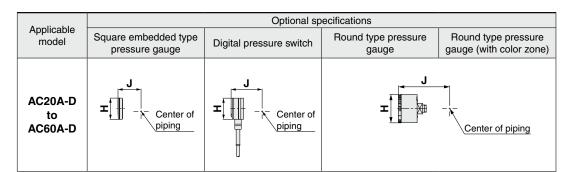


#### AC20A-D to AC60A-D Series

#### **Dimensions**



27



	Optional specifications			Semi-stand	dard		
Applicable		PC/PA bo	owl	Met	tal bowl	Metal bowl	with level gauge
model	With auto drain	Drain cock with barb fitting	With drain guide	With drain cock	With drain guide	With drain cock	With drain guide
AC20A-D	M5 x 0.8		1/8 Width across flats 14	B	1/8 Width across flats 14		
AC30A-D to AC60A-D	N.O.: Black N.C.: Gray  Thread type/Rc, G: ø10 One-touch fitting Thread type/NPT: ø3/8" One-touch fitting	Barb fitting applicable tubing: T0604	Width across flats 17	B	Width across flats 17	B	Midth across flats 17

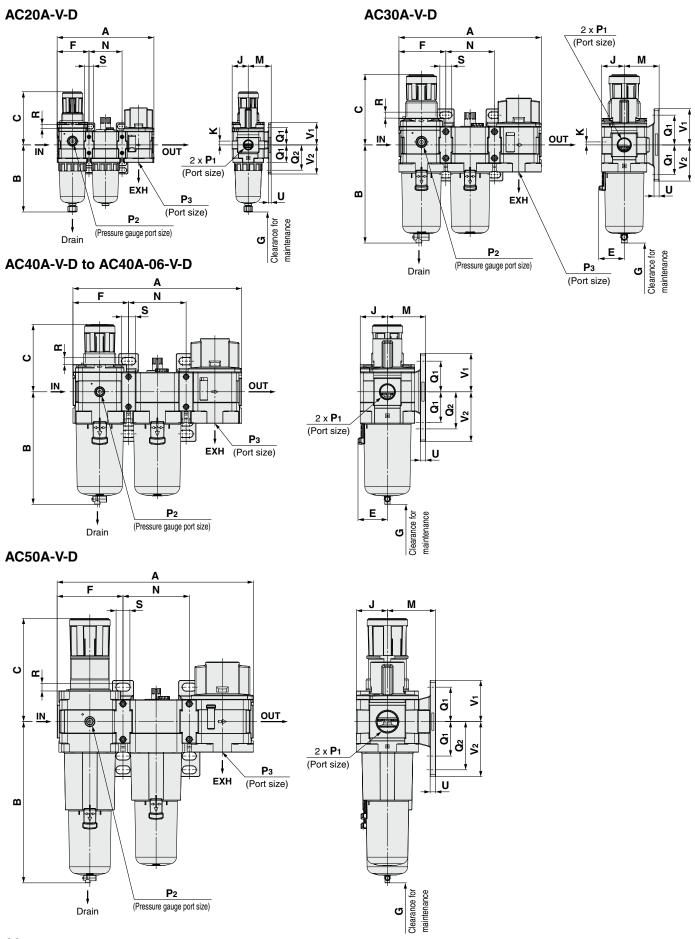
Air Combination AC20A-D to AC60A-D Series

							Standa	ard spec	cificatio	ns								
Model														Brack	et mou	nt		
	P1	P <sub>2</sub>	Α	В	С	Е	F	G	J	K	M	Q1	Q <sub>2</sub>	R	S	U	V <sub>1</sub>	V <sub>2</sub>
AC20A-D	1/8, 1/4	1/8	83.2	87.6	71.8	_	41.6	60	21	5	30	24	33	5.5	11.5	3.5	29	38
AC30A-D	1/4, 3/8	1/8	110.2	115.3	86.5	30	55.1	80	26.5	3.5	41	35	_	7	14	6	42.5	42.5
AC40A-D	1/4, 3/8, 1/2	1/8	145.2	147.1	91.5	38.4	72.6	110	35.5	_	50	40	55	9	18	7	50	65
AC40A-06-D	3/4	1/8	155.2	149.1	93	38.4	77.6	110	35.5	_	50	40	55	9	18	7	50	65
AC50A-D	3/4, 1	1/8	191.2	234.1	155	_	98.1	110	45	_	70	50	70	11	20	8	60	80
AC60A-D	1	1/8	196.2	234.1	155	_	98.1	110	45	_	70	50	70	11	20	8	60	80

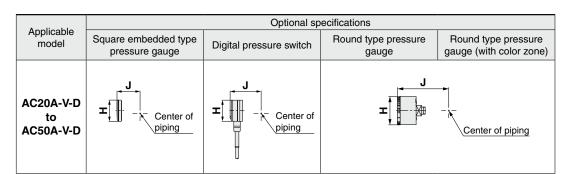
					Optiona	ıl specit	ications						Semi-	standard	l specific	ations	
	type pressure switch gauge (Semi					, ·	Round	, ·	With	PC/PA	bowl	Meta	bowl		owl with gauge		
typ	pe press gauge		swite	ch	•		gauge ( standa		gauge color z	•		With barb fitting	With drain guide	With drain cock	With drain guide	With drain cock	With drain guide
i i	Н	J	Н	J	Н	J			Н	J	В	В	В	В	В	В	В
AC20A-D □	□28 2°	:7	□27.8	37.5	ø37.5	57.5	<b>H J</b> ø37.5 58.5		ø37.5	58.5	104.9	_	91.4	87.4	93.9	_	
AC30A-D □	<b>□28</b> 3:	2.5	□27.8	43	ø37.5	63	ø37.5 58.5 ø37.5 64		ø37.5	64	157.1	123.9	122.2	117.8	122.3	137.8	142.3
AC40A-D □	⊒28 4	1.5	□27.8	52	ø42.5	73	ø42.5	73	ø42.5	73	186.9	155.6	153.9	149.5	154	169.5	174
AC40A-06-D □	⊒28   4	1.5	□27.8	52	ø42.5	73	ø42.5	73	ø42.5	73	188.9	157.6	155.9	151.5	156	171.5	176
AC50A-D □	⊒28 5	51	□27.8	61.5	ø42.5	82.5	ø42.5	82.5	ø42.5	82.5	273.9	242.6	240.9	236.5	241	256.5	261
AC60A-D	⊒28 5	i1	□27.8	61.5	ø42.5	82.5	ø42.5	82.5	ø42.5	82.5	273.9	242.6	240.9	236.5	241	256.5	261

#### AC20A-D to AC60A-D Series

#### **Dimensions: With Pressure Relief 3-Port Valve (V)**



**SMC** 



	Optional specifications			Semi-stand	dard		
Applicable		PC/PA bo	owl	Met	al bowl	Metal bowl v	with level gauge
model	With auto drain	Drain cock with barb fitting	With drain guide	With drain cock	With drain guide	With drain cock	With drain guide
AC20A-V-D	M5 x 0.8		1/8 Width across flats 14	B	1/8 Width across flats 14		
AC30A-V-D to AC50A-V-D	N.O.: Black N.C.: Gray  Thread type/Rc, G: ø10 One-touch fitting Thread type/NPT: ø3/8" One-touch fitting	Barb fitting applicable tubing: T0604	1/4 Width across flats 17	B	Width across flats 17	B	Width across flats 17

Air Combination AC20A-D to AC60A-D Series

							,	Standa	rd spe	cificati	ons									
Model															Bra	cket n	nount			
	P1	P <sub>2</sub>	Рз	Α	В	С	Е	F	G	J	K	М	N	Q1	Q2	R	S	U	V <sub>1</sub>	V <sub>2</sub>
AC20A-V-D	1/8, 1/4	1/8	1/8	126.4	87.6	71.8	_	41.6	60	21	5	30	43.2	24	33	5.5	11.5	3.5	29	38
AC30A-V-D	1/4, 3/8	1/8	1/4	167.4	115.3	86.5	30	55.1	80	26.5	3.5	41	57.2	35	_	7	14	6	42.5	42.5
AC40A-V-D	1/4, 3/8, 1/2	1/8	3/8	220.4	147.1	91.5	38.4	72.6	110	35.5	_	50	75.2	40	55	9	18	7	50	65
AC40A-06-V-D	3/4	1/8	1/2	235.4	149.1	93	38.4	77.6	110	35.5	_	50	80.2	40	55	9	18	7	50	65
AC50A-V-D	3/4, 1	1/8	1/2	287.4	234.1	155	_	98.1	110	45	_	70	96.2	50	70	11	20	8	60	80

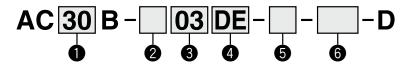
		Square embedded Digital pressure switch gauge			Optiona	al speci	fications						Semi-	standard	specific	ations	
Model			Digital pr	essure	Round		Round	, ·	Round	,,	With	PC/PA	A bowl	Meta	l bowl		owl with gauge
Model	' '		swit	ch	gau		gauge ( standa		gauge color z		drain	With barb fitting	With drain guide	With drain cock	With drain guide	With drain cock	With drain guide
	Н	J	Н	J	Н	J	Н	J	Н	J	В	В	В	В	В	В	В
AC20A-V-D	□28	27	□27.8	37.5	ø37.5	57.5	ø37.5	58.5	ø37.5	58.5	104.9	_	91.4	87.4	93.9	_	_
AC30A-V-D	□28	32.5	□27.8	43	ø37.5	63	ø37.5	64	ø37.5	64	157.1	123.9	122.2	117.8	122.3	137.8	142.3
AC40A-V-D	□28	41.5	□27.8	52	ø42.5	73	ø42.5	73	ø42.5	73	186.9	155.6	153.9	149.5	154	169.5	174
AC40A-06-V-D	□28	41.5	□27.8	52	ø42.5	73	ø42.5	73	ø42.5	73	188.9	157.6	155.9	151.5	156	171.5	176
AC50A-V-D	□28	51	□27.8	61.5	ø42.5	82.5	ø42.5	82.5	ø42.5	82.5	273.9	242.6	240.9	236.5	241	256.5	261

## Air Filter + Regulator

## AC20B-D to AC60B-D



#### **How to Order**



#### **Option and Semi-standard Symbol Selection**

- · Select one each for a to i.
- When more than one specification is required, indicate
- in alphanumeric order.
- Example) AC30B-F03DE1-16NR-D

	_	_						0		
				Symbol	Description		-	Body siz	e	
						20	30	40	50	60
				Nil	Rc		•	•	•	
2		Piı	pe thread type	N*1	NPT		•	•	•	•
	1		,,,,,	<b>F</b> *2	G		•	•	•	•
				+	•					
				01	1/8	•	_	_	_	_
				02	1/4	•	•	•	_	_
6			Dawk sins	03	3/8	_	•	•	_	_
3	'		Port size	04	1/2	_	_	•	_	_
				06	3/4	_	_	•	•	_
				10	1	_	_	_	•	•
_				+						
			Float type	Nil	Without auto drain	•	•	•	•	•
		а	auto drain	C*4	N.C. (Normally closed) Drain port is closed when pressure is not applied.	•	•	•	•	•
				<b>D</b> *5	N.O. (Normally open) Drain port is open when pressure is not applied.		•	•	•	
				+						
	ო *			Nil	Without pressure gauge	•	•	•	•	•
4	Option*3		Pressure gauge*6	E	Square embedded type pressure gauge (with limit indicator)	•	•	•	•	•
	Opt		]	G	Round type pressure gauge (with limit indicator)	•	•	•	•	•
		b		M	Round type pressure gauge (with color zone)	•	•	•	•	•
				E1	Output: NPN output, Electrical entry: Wiring bottom entry	•	•	•	•	•
			Digital pressure	E2	Output: NPN output, Electrical entry: Wiring top entry	•	•	•	•	•
			switch	E3	Output: PNP output, Electrical entry: Wiring bottom entry	•	•	•	•	•
				<b>E4</b>	Output: PNP output, Electrical entry: Wiring top entry		•	•	•	
	<b>—</b>									
	neu		Dragoura raliaf	Nil	Without attachment	_	•	•	•	•
6	Attachment	С	Pressure relief 3-port valve	V	Mounting position: AF + AR + <b>V</b>	•	•	•	•	_
	Att			V1*7	Mounting position: <b>V</b> + AF + AR□K	•	•	•	•	_
				+						
		d	Set pressure*8	Nil	0.05 to 0.85 MPa setting	•	•	•	•	•
		u	Oct pressure	1	0.02 to 0.2 MPa setting		•	•	•	
				+				,		
				Nil	Polycarbonate bowl	•	•	•	•	•
				2	Metal bowl		•	•	•	•
		е	Bowl*9	6	Nylon bowl		•	•	•	
	laro			8	Metal bowl with level gauge		*10	*10	*10	*10
	anc			С	With bowl guard		*10	*10 *11	*10	*10 *11
6	Semi-standard			6C +	With bowl guard (Nylon bowl)			_*''		
	Sem			Nil	With drain cock					
	(0)		Air filter drain		Drain guide 1/8		•	•	•	
		f	port*12	J*13	Drain guide 1/6 Drain guide 1/4		-	•	•	_
			ροιτ	<b>W</b> *14	Drain guide 1/4  Drain cock with barb fitting (for ø6 x ø4 nylon tube)				•	
				+	Diam cock with barb litting (for 90 x 94 flyton tube)				_	
			Exhaust	Nil	Relieving type			•	•	
		g	mechanism	N	Non-relieving type			•	•	
			Inconanion		Tion Tonoving type			_		

₹

#### Air Combination AC20B-D to AC60B-D Series



AC30B-D

	_	_		Symbol	Description		F	O Body size	۵	
						20	30	40	50	60
	~	<b>L</b>		Nil	Flow direction: Left to right	•	•	•	•	•
	standard	h	Flow direction	R	Flow direction: Right to left	•	•	•	•	•
	tanc			+						
6				Nil	Unit on product label: MPa, °C, Pressure gauge in SI units: MPa	•	•	•	•	•
	Semi	i	Unit	<b>Z</b> *15	Unit on product label: psi, °F, Pressure gauge: MPa/psi dual scale	O*17	O*17	O*17	O*17	O*17
	0)			<b>ZA</b> *16	Digital pressure switch: With unit selection function	△*18	△*18	△*18	△*18	△*18
			is NPT1/8 (applicable			e combina	tion of meta		nd 8 is not	available

- The auto drain port comes with a ø3/8" One-touch fitting (applicable to the AC30B-D to AC60B-D).
- \*2 Drain guide is G1/8 (applicable to the AC20B-D) and G1/4 (applicable to the AC30B-D to AC60B-D).

  \*3 Options G and M are not assembled and supplied
- loose at the time of shipment.
- \*4 When pressure is not applied, condensate which does not start the auto drain mechanism will be left in the bowl. Releasing the residual condensate before ending operations for the day is recommended.
- \*5 If the compressor is small (0.75 kW, discharge flow is less than 100 L/min (ANR)), air leakage from the drain cock may occur during the start of operations. N.C. type is recommended.
- \*6 When the pressure gauge is attached, a 1.0 MPa pressure gauge will be fitted for standard (0.85 MPa)
- this configuration. Additionally, when performing maintenance work, make sure that the outlet pressure is released to atmospheric pressure using a pressure gauge.
- \*8 Pressure can be set higher than the specification pressure in some cases, but use pressure within the specification range.
- \*9 Refer to chemical data on page 83 for chemical resistance of the bowl.
- \*10 A bowl guard is provided as standard equipment (polycarbonate).
- A bowl guard is provided as standard equipment (nvlon).
- The combination of float type auto drain C and D is not available.
- \*13 Without a valve function

This product is for overseas use only according to the New Measurement Act. (The SI unit type is provided for use in Japan.)

Cannot be used with M: Round type pressure gauge (with color zone). Available by request for special. The digital pressure switch will be equipped with the unit selection function, setting to psi initially.

- \*16 For options: E1, E2, E3, E4 This product is for overseas use only according to the New Measurement Act. (The SI unit is provided for use in Japan.)
- \*17  $\bigcirc$ : For the pipe thread type: NPT only
- \*18  $\triangle$ : Select with options: E1, E2, E3, E4.

#### Standard Specifications

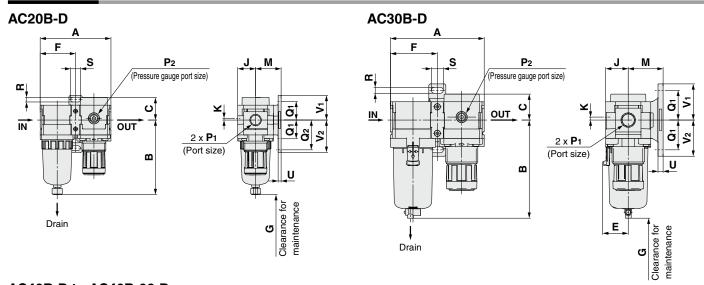
	Mo	odel		AC20B-D	AC30B-D	AC40B-D	AC40B-06-D	AC50B-D	AC60B-D						
0	Air Filt	er	[AF]	AF20-D	AF30-D	AF40-D	AF40-06-D	AF50-D	AF60-D						
Component Port size	Regulator		[AR]	AR20-D	AR30-D	AR40-D	AR40-06-D	AR50-D	AR60-D						
Port size				1/8, 1/4	1/4, 3/8	1/4, 3/8, 1/2	3/4	3/4, 1	1						
Pressure gau	ge port	size*1	[AR]	1/8											
Fluid				Air											
Ambient and	fluid ten	nperatures*2		−5 to 60°C (No freezing)											
Proof pressur	re			1.5 MPa											
Max. operatin	g pressi	ure		1.0 MPa											
Auto drain minimum N.C.		N.C.	[AF]	0.1 MPa 0.15 MPa											
operating pre	ssure	N.O.	[AF]	— 0.1 MPa											
Set pressure	range		[AR]	0.05 to 0.85 MPa											
Nominal filtra	tion rati	ng*³	[AF]	5 μm											
Compressed	air purit	y class*4		ISO 8573-1:2010 [ 6 : 4 : 4 ]*5											
Drain capacit	у		[AF]	8 cm <sup>3</sup>	25 cm <sup>3</sup>		45 c	m <sup>3</sup>							
Bowl materia	l		[AF]	Polycarbonate											
Bowl guard		<u> </u>	[AF]	Semi-standard (Steel) Standard (Polycarbonate)											
Construction			[AR]	Relieving type											
Weight				0.25 kg	0.51 kg 0.95 kg 1.02 kg 2.20 kg 2.39 kg										

- \*1 Pressure gauge connection threads are not available for F.R.L. unit with a square embedded type pressure gauge or with a digital pressure switch.
- \*2 -5 to 50°C for the products with the digital pressure switch
- \*3 For the following conditions in accordance with [Test condition: ISO 8573-4:2001 compliant, Test method ISO 12500-3:2009 compliant] Conditions: When a new element is used, and the flow capacity, inlet pressure, and the amount of solid bodies on the filter inlet side are stable
- \*4 The compressed air purity class is indicated based on ISO 8573-1:2010 Compressed air Part 1: Contaminants and purity classes. For details on this standard, refer to page 131.
- \*5 The compressed air quality class on the inlet side is [7:4:4].

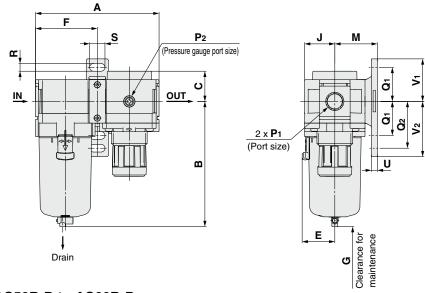


#### AC20B-D to AC60B-D Series

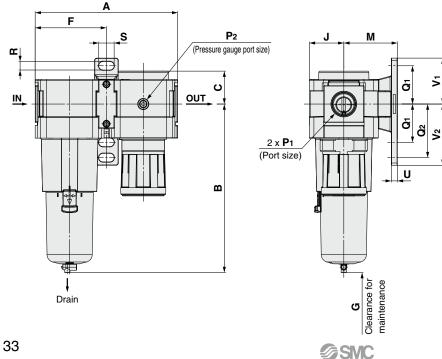
#### **Dimensions**

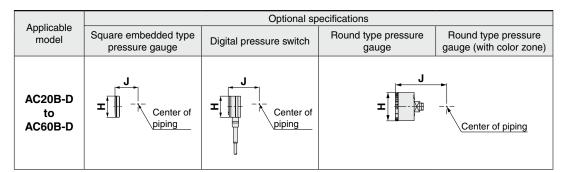


#### AC40B-D to AC40B-06-D



#### AC50B-D to AC60B-D





	Optional specifications			Semi-stand	dard		
Applicable		PC/PA bo	owl	Met	tal bowl	Metal bowl	with level gauge
model	With auto drain	Drain cock with barb fitting	With drain guide	With drain cock	With drain guide	With drain cock	With drain guide
AC20B-D	M5 x 0.8		1/8 Width across flats 14	B	1/8 Width across flats 14		
AC30B-D to AC60B-D	N.O.: Black N.C.: Gray  Thread type/Rc, G: ø10 One-touch fitting Thread type/NPT: ø3/8" One-touch fitting	Barb fitting applicable tubing: T0604	Width across flats 17	B	Width across flats 17	B	Midth across flats 17

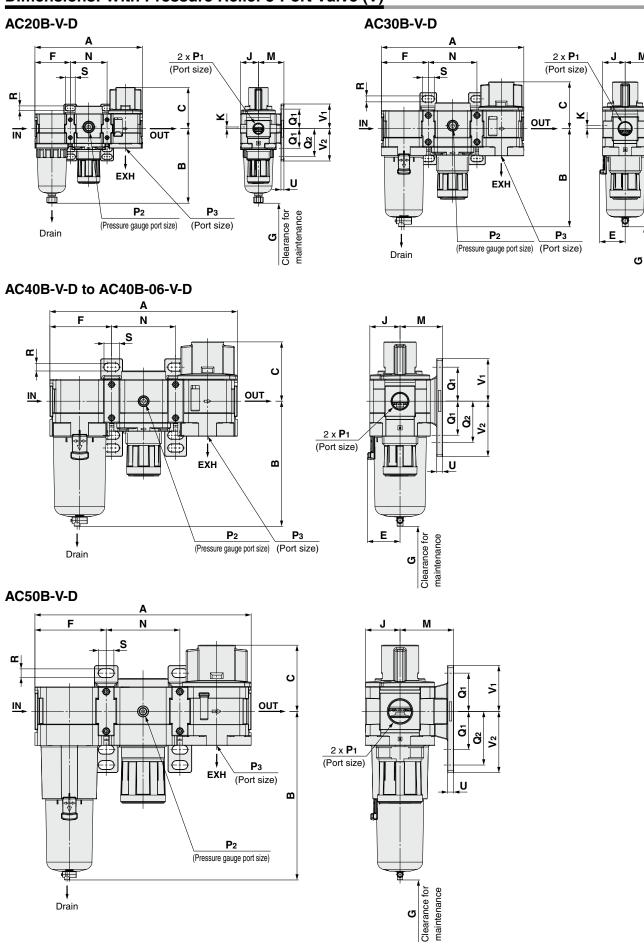
Air Combination AC20B-D to AC60B-D Series

							Standard specifications																
Model															Bracket mount								
	P <sub>1</sub>	P <sub>2</sub>	Α	В	С	E	F	G	J	K	M	Q <sub>1</sub>	Q2	R	S	U	<b>V</b> 1	V <sub>2</sub>					
AC20B-D	1/8, 1/4	1/8	83.2	87.6	26.5	_	41.6	25	21	2	30	24	33	5.5	11.5	3.5	29	38					
AC30B-D	1/4, 3/8	1/8	110.2	115.4	30.5	30	55.1	35	26.5	3.5	41	35	_	7	14	6	42.5	42.5					
AC40B-D	1/4, 3/8, 1/2	1/8	145.2	147.1	35.5	38.4	72.6	40	35.5	_	50	40	55	9	18	7	50	65					
AC40B-06-D	3/4	1/8	155.2	149.1	35.5	38.4	77.6	40	35.5	_	50	40	55	9	18	7	50	65					
AC50B-D	3/4, 1	1/8	186.2	220.1	43	_	93.1	30	45	_	70	50	70	11	20	8	60	80					
AC60B-D	1	1/8	196.2	234.1	45	_	98.1	30	45	_	70	50	70	11	20	8	60	80					

					Optiona	Semi-standard specifications											
Model .	Square embedded type pressure gauge		Digital pressure switch		Round type pressure gauge		Round type pressure gauge (Semi- standard: Z)		Round type pressure gauge (with color zone)		With	PC/PA bowl		Meta	bowl	Metal bowl with level gauge	
typ												With barb fitting	With drain guide	With drain cock	With drain guide	With drain cock	With drain guide
	Н	J	Н	J	Н	J	Н	J	Н	J	В	В	В	В	В	В	В
AC20B-D	⊒28	27	□27.8	37.5	ø37.5	57.5	ø37.5	58.5	ø37.5	58.5	104.9	_	91.4	87.4	93.9	_	_
AC30B-D	⊒28	32.5	□27.8	43	ø37.5	63	ø37.5	64	ø37.5	64	157.1	123.9	122.2	117.8	122.3	137.8	142.3
AC40B-D	⊒28	41.5	□27.8	52	ø42.5	73	ø42.5	73	ø42.5	73	186.9	155.6	153.9	149.5	154	169.5	174
AC40B-06-D □	⊒28	41.5	□27.8	52	ø42.5	73	ø42.5	73	ø42.5	73	188.9	157.6	155.9	151.5	156	171.5	176
AC50B-D	⊒28	51	□27.8	61.5	ø42.5	82.5	ø42.5	82.5	ø42.5	82.5	259.9	228.6	226.9	222.5	227	242.5	247
AC60B-D	⊒28	51	□27.8	61.5	ø42.5	82.5	ø42.5	82.5	ø42.5	82.5	273.9	242.6	240.9	236.5	241	256.5	261

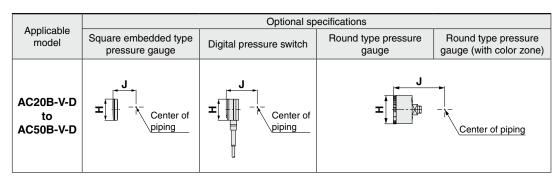
#### AC20B-D to AC60B-D Series

#### **Dimensions: With Pressure Relief 3-Port Valve (V)**



õ

Clearance for maintenance



	Optional specifications			Semi-stand	dard		
Applicable		PC/PA bo	owl	Met	tal bowl	Metal bowl	with level gauge
model	With auto drain	Drain cock with barb fitting	With drain guide	With drain cock	With drain guide	With drain cock	With drain guide
AC20B-V-D	M5 x 0.8		1/8 Width across flats 14	B	1/8 Width across flats 14		
AC30B-V-D to AC50B-V-D	N.O.: Black N.C.: Gray  Thread type/Rc, G: ø10 One-touch fitting Thread type/NPT: ø3/8" One-touch fitting	Barb fitting applicable tubing: T0604	Width across flats 17	B	Width across flats 17	B	Midth across flats 17

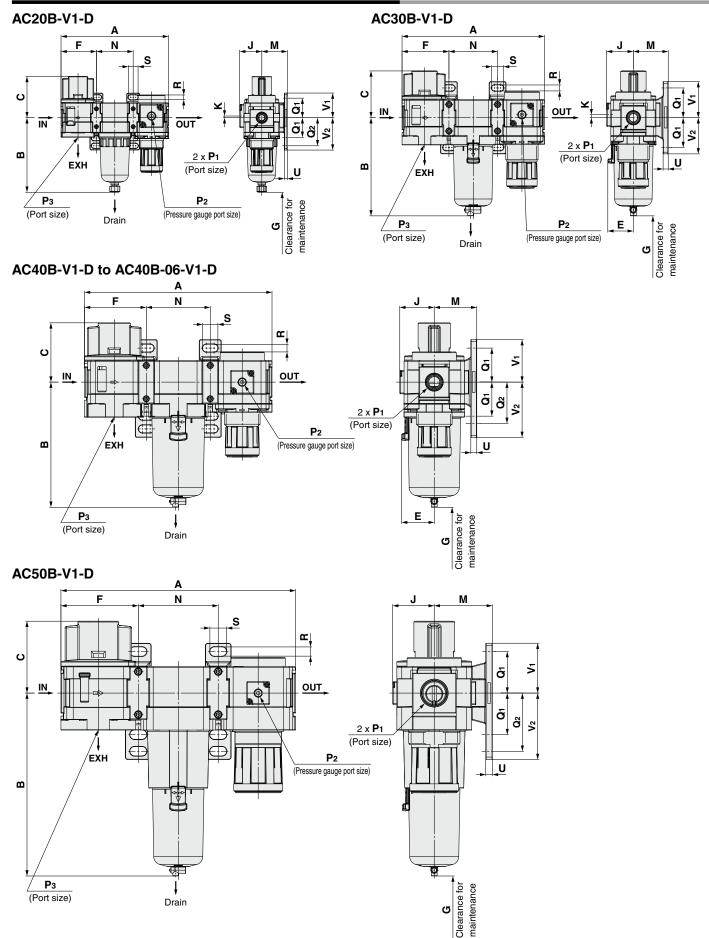
Air Combination AC20B-D to AC60B-D Series

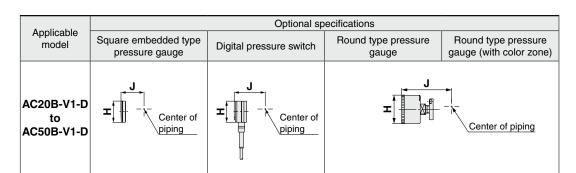
								Standa	rd spe	ecificati	ions									
Model															Bra	cket r	nount			
	P1	P <sub>2</sub>	Рз	Α	В	С	Е	F	G	J	K	М	N	Q <sub>1</sub>	Q2	R	S	U	V <sub>1</sub>	V <sub>2</sub>
AC20B-V-D	1/8, 1/4	1/8	1/8	126.4	87.6	48.5	_	41.6	25	21	2	30	43.2	24	33	5.5	11.5	3.5	29	38
AC30B-V-D	1/4, 3/8	1/8	1/4	167.4	115.4	55	30	55.1	35	26.5	3.5	41	57.2	35	_	7	14	6	42.5	42.5
AC40B-V-D	1/4, 3/8, 1/2	1/8	3/8	220.4	147.1	69.7	38.4	72.6	40	35.5	_	50	75.2	40	55	9	18	7	50	65
AC40B-06-V-D	3/4	1/8	1/2	235.4	149.1	71.7	38.4	77.6	40	35.5	_	50	80.2	40	55	9	18	7	50	65
AC50B-V-D	3/4, 1	1/8	1/2	282.4	220.1	86.5	_	93.1	30	45	_	70	96.2	50	70	11	20	8	60	80

					Optiona	al speci	fications						Semi-	standard	specific	ations	
Model	Squ		Digital pr	essure	Round		Round	, ·	Round	,,	With	PC/PA	A bowl	Meta	l bowl	Metal b	owl with gauge
	type pr gau		swite	ch	gau		gauge ( standa		gauge color z			With barb fitting	With drain guide	With drain cock	With drain guide	With drain cock	With drain guide
	Н	J	Н	J	Н	J	Н	J	Н	J	В	В	В	В	В	В	В
AC20B-V-D	□28	27	□27.8	37.5	ø37.5	57.5	ø37.5	58.5	ø37.5	58.5	104.9	_	91.4	87.4	93.9	_	_
AC30B-V-D	□28	32.5	□27.8	43	ø37.5	63	ø37.5	64	ø37.5	64	157.1	123.9	122.2	117.8	122.3	137.8	142.3
AC40B-V-D	□28	41.5	□27.8	52	ø42.5	73	ø42.5	73	ø42.5	73	186.9	155.6	153.9	149.5	154	169.5	174
AC40B-06-V-D	□28	41.5	□27.8	52	ø42.5	73	ø42.5	73	ø42.5	73	188.9	157.6	155.9	151.5	156	171.5	176
AC50B-V-D	□28	51	□27.8	61.5	ø42.5	82.5	ø42.5	82.5	ø42.5	82.5	259.9	228.6	226.9	222.5	227	242.5	247

# AC20B-D to AC60B-D Series

#### **Dimensions: With Pressure Relief 3-Port Valve (V1)**





	Optional specifications			Semi-stand	dard		
Applicable		PC/PA bo	owl	Met	tal bowl	Metal bowl	with level gauge
model	With auto drain	Drain cock with barb fitting	With drain guide	With drain cock	With drain guide	With drain cock	With drain guide
AC20B-V1-D	M5 x 0.8		Midth across flats 14	B	1/8 Width across flats 14		
AC30B-V1-D to AC50B-V1-D		Barb fitting applicable tubing: T0604	Width across flats 17	B	Width across flats 17	B	1/4 Width across flats 17

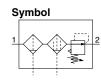
Air Combination AC20B-D to AC60B-D Series

								Standa	rd spe	ecificati	ions									
Model															Bra	cket n	nount			
	P1	P <sub>2</sub>	Рз	Α	В	С	Е	F	G	J	K	M	N	Q1	Q2	R	S	U	V <sub>1</sub>	V <sub>2</sub>
AC20B-V1-D	1/8, 1/4	1/8	1/8	126.4	87.6	48.5	_	41.6	25	26	2	30	43.2	24	33	5.5	11.5	3.5	29	38
AC30B-V1-D	1/4, 3/8	1/8	1/4	167.4	115.4	55	30	55.1	35	31.5	3.5	41	57.2	35	_	7	14	6	42.5	42.5
AC40B-V1-D	1/4, 3/8, 1/2	1/8	3/8	220.4	147.1	69.7	38.4	72.6	40	40.5	_	50	75.2	40	55	9	18	7	50	65
AC40B-06-V1-D	3/4	1/8	1/2	235.4	149.1	71.7	38.4	77.6	40	40.5	_	50	80.2	40	55	9	18	7	50	65
AC50B-V1-D	3/4, 1	1/8	1/2	282.4	220.1	86.5	_	93.1	30	50	_	70	96.2	50	70	11	20	8	60	80

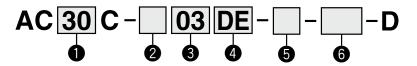
					Optiona	al speci	fications						Semi-	standard	Specific	ations	
Model	Squ embe		Digital pr	essure	Round		Round	, ·	Round	,,	With	PC/PA	bowl	Meta	l bowl	Metal b	owl with gauge
Тур	type pr gau		swite	ch	gau		gauge ( standa		gauge color z			With barb fitting	With drain guide	With drain cock	With drain guide	With drain cock	With drain guide
	Н	J	Н	J	Н	J	Н	J	Н	J	В	В	В	В	В	В	В
AC20B-V1-D	□28	27	□27.8	37.5	ø37.5	62.5	ø37.5	63.5	ø37.5	63.5	104.9	_	91.4	87.4	93.9	_	_
AC30B-V1-D	□28	32.5	□27.8	43	ø37.5	68	ø37.5	69	ø37.5	69	157.1	123.9	122.2	117.8	122.3	137.8	142.3
AC40B-V1-D	□28	41.5	□27.8	52	ø42.5	78	ø42.5	78	ø42.5	78	186.9	155.6	153.9	149.5	154	169.5	174
AC40B-06-V1-D	□28	41.5	□27.8	52	ø42.5	73	ø42.5	73	ø42.5	73	188.9	157.6	155.9	151.5	156	171.5	176
AC50B-V1-D	□28	51	□27.8	61.5	ø42.5	82.5	ø42.5	82.5	ø42.5	82.5	259.9	228.6	226.9	222.5	227	242.5	247

# **Air Filter + Mist Separator + Regulator**

# AC20C-D to AC40C-D



#### **How to Order**



#### **Option and Semi-standard Symbol Selection**

- · Select one each for **a** to **i**.
- When more than one specification is required, indicate
- in alphanumeric order.
- Example) AC30C-F03DE1-16NR-D

		_					0	
				Symbol	Description		Body size	
						20	30	40
				Nil	Rc	•	•	•
2		Р	Pipe thread type	N*1	NPT	•	•	•
				F*2	G	•	•	•
				+				
				01	1/8	•	_	_
				02	1/4	•	•	•
8			Port size	03	3/8	_	•	•
				04	1/2		_	•
				06	3/4		_	•
_				+				
			Float type	Nil	Without auto drain	•	•	•
		а	auto drain	C*4	N.C. (Normally closed) Drain port is closed when pressure is not applied.	•	•	•
				<b>D</b> *5	N.O. (Normally open) Drain port is open when pressure is not applied.		•	•
				+	7-			
	ო *			Nil	Without pressure gauge	•	•	•
4	Option*3		Pressure gauge*6	E	Square embedded type pressure gauge (with limit indicator)	•	•	•
	Q		]	G	Round type pressure gauge (with limit indicator)	•	•	•
		b		M	Round type pressure gauge (with color zone)	•	•	•
				E1	Output: NPN output, Electrical entry: Wiring bottom entry	•	•	•
			Digital pressure	E2	Output: NPN output, Electrical entry: Wiring top entry	•	•	•
			switch	E3	Output: PNP output, Electrical entry: Wiring bottom entry	•	•	•
				<b>E4</b> +	Output: PNP output, Electrical entry: Wiring top entry	•	•	•
	ent			Nil	Without attachment	•	•	•
6	Attachment	С	Pressure relief 3-port valve	٧	Mounting position: AF + AFM + AR + <b>V</b>	•	•	•
	Atte		, post 14	V1*7	Mounting position: <b>V</b> + AF + AFM + AR□K	•	•	•
				+				
		لم ا	Set pressure*8	Nil	0.05 to 0.85 MPa setting	•	•	•
		d	Set pressure	1	0.02 to 0.2 MPa setting	•	•	•
				+				
				Nil	Polycarbonate bowl	•	•	•
				2	Metal bowl	•	•	•
		е	Bowl*9	6	Nylon bowl	•	•	•
	ard		Down	8	Metal bowl with level gauge		•	•
	au g			С	With bowl guard	•	*10	*10
6	-ste			6C	With bowl guard (Nylon bowl)	•	*11	*11
	Semi-standa		1	+	7.5			
	Š		Air filter	Nil	With drain cock	•	•	•
		f	Mist separator	J*13	Drain guide 1/8	•		_
			drain port*12	_	Drain guide 1/4		•	•
				W*14	Drain cock with barb fitting (for ø6 x ø4 nylon tube)		•	•
				+   NI:I	Delia, de la Luca			
		g	Exhaust mechanism	Nil	Relieving type			
				N	Non-relieving type	•	•	_



## Air Combination AC20C-D to AC40C-D Series



	_	_					0	
				Symbol	Description		Body size	
						20	30	40
		<b>L</b>	Flow direction	Nil	Flow direction: Left to right	•	•	•
	standard	h	Flow direction	R	Flow direction: Right to left	•	•	•
6	anc			+				
U				Nil	Unit on product label: MPa, °C, Pressure gauge in SI units: MPa	•	•	•
	Semi	i	Unit	<b>Z</b> *15	Unit on product label: psi, °F, Pressure gauge: MPa/psi dual scale	O*17	O*17	O*17
	\sigma			<b>ZA</b> *16	Digital pressure switch: With unit selection function	△*18	△*18	△*18

- \*1 Drain guide is NPT1/8 (applicable to the AC20C-D) and NPT1/4 (applicable to the AC30C-D to AC40C-D). The auto drain port comes with a Ø3/8" One-touch fitting (applicable to the AC30C-D to AC40C-D).
- \*2 Drain guide is G1/8 (applicable to the AC20C-D) and G1/4 (applicable to the AC30C-D to AC40C-D).
- \*3 Options G and M are not assembled and supplied loose at the time of shipment.
- \*4 When pressure is not applied, condensate which does not start the auto drain mechanism will be left in the bowl. Releasing the residual condensate before ending operations for the day is recommended.
- \*5 If the compressor is small (0.75 kW, discharge flow is less than 100 L/min (ANR)), air leakage from the drain cock may occur during the start of operations. N.C. type is recommended.
- \*6 When the pressure gauge is attached, a 1.0 MPa pressure gauge will be fitted for standard (0.85 MPa) type. 0.4 MPa pressure gauge for 0.2 MPa type.
- \*7 The regulator is equipped with a backflow function in this configuration. Additionally, when performing maintenance work, make sure that the outlet pressure is released to atmospheric pressure using a pressure gauge.
- \*8 Pressure can be set higher than the specification pressure in some cases, but use pressure within the . specification range.
- \*9 Refer to chemical data on pages 83 and 91 for chemical resistance of the bowl.
- \*10 A bowl guard is provided as standard equipment (polycarbonate).
- A bowl guard is provided as standard equipment (nylon). \*12 The combination of float type auto drain C and D is not available.

- \*13 Without a valve function
- \*14 The combination of metal bowl 2 and 8 is not available.
- \*15 For the pipe thread type: NPT This product is for overseas use only according to the New Measurement Act. (The SI unit type is provided for use in Japan.)
  - Cannot be used with M: Round type pressure gauge (with color zone). Available by request for special. The digital pressure switch will be equipped with the unit selection function, setting to psi initially.
- \*16 For options: E1, E2, E3, E4 This product is for overseas use only according to the New Measurement Act. (The SI unit is provided for use in Japan.)
- O: For the pipe thread type: NPT only
- \*18 A: Select with options: E1, E2, E3, E4.

#### Standard Specifications

Junuara	Mc	odel		AC20C-D	AC30C-D	AC40C-D	AC40C-06-D
	Air Filte	er	[AF]	AF20-D	AF30-D	AF40-D	AF40-06-D
Component	Mist Se	parator	[AFM]	AFM20-D	AFM30-D	AFM40-D	AFM40-06-D
•	Regula	tor	[AR]	AR20-D	AR30-D	AR40-D	AR40-06-D
Port size				1/8, 1/4	1/4, 3/8	1/4, 3/8, 1/2	3/4
Pressure gau	ge port	size*1	[AR]		1/	8	
Fluid					А	ir	
Ambient and f	luid tem	peratures*2			−5 to 60°C (l	No freezing)	
Proof pressur	re				1.5 N	MРа	
Max. operatin	g pressi	ıre			1.0 M	MРа	
Auto drain mi	nimum	N.C.	[AF/AFM]	0.1 MPa		0.15 MPa	
operating pre	ssure	N.O.	[AF/AFM]	_		0.1 MPa	
Set pressure	range		[AR]		0.05 to 0	.85 MPa	
Max. flow cap	acity*3		[AFM]	200 L/min (ANR)	450 L/min (ANR)	1100 L/m	in (ANR)
Nominal filtra	tion ratio	~*4	[AF]		5 μ	ım	
Nominal mua	uon raui	ıg	[AFM]		0.3 μm (99.9% filte	ered particle size)	
Outlet side oil m	ist concer	ntration*5, *6	[AFM]		Max. 1.0 mg/m	n³ (≈ 0.8 ppm)	
Compressed	air purity	/ class*7			ISO 8573-1:20	10 [ 3 : 4 : 3 ]*8	
Drain capacit	у		[AF/AFM]	8 cm <sup>3</sup>	25 cm <sup>3</sup>	45 (	cm <sup>3</sup>
Bowl material			[AF/AFM]		Polycar	bonate	
Bowl guard			[AF/AFM]	Semi-standard (Steel)	S	Standard (Polycarbonate	)
Construction			[AR]		Relievir	ng type	
Weight				0.38 kg	0.75 kg	1.42 kg	1.54 kg

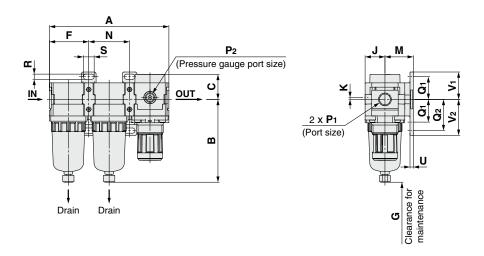
- \*1 Pressure gauge connection threads are not available for F.R.L. unit with a square embedded type pressure gauge or with a digital pressure switch.
- \*2 -5 to 50°C for the products with the digital pressure switch
- Mist separator inlet pressure: 0.7 MPa. Flow at 20°C, atmospheric pressure, and 65% of the relative humidity The maximum flow capacity varies depending on the inlet pressure Keep the air flow within the maximum flow capacity to prevent an outflow of lubricant to the outlet side.
- \*4 For the following conditions in accordance with [Test condition: ISO 8573-4:2001, Test method ISO 12500-3:2009 compliant] in addition to the conditions above Conditions: When a new element is used, and the flow capacity, inlet pressure, and the amount of solid bodies on the filter inlet side are stable
- The outlet side oil mist concentration for the following conditions in accordance with [Test condition: ISO 8573-2:2007, Test method ISO 12500-1:2007 compliant] in addition to the conditions above Conditions: When a new element is used, the oil mist concentration on the filter inlet side is 10 mg/m³, and the flow capacity, inlet pressure, and the oil mist concentration on the filter inlet side are stable
- \*6 The bowl seal and other O-rings are slightly lubricated.
   \*7 The compressed air purity class is indicated based on ISO 8573-1:2010 Compressed air Part 1: Contaminants and purity classes. For details on this standard, refer to page 131.
- \*8 The compressed air quality class on the inlet side is [7:4:4].



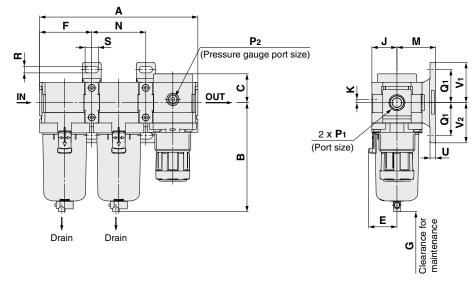
# AC20C-D to AC40C-D Series

#### **Dimensions**

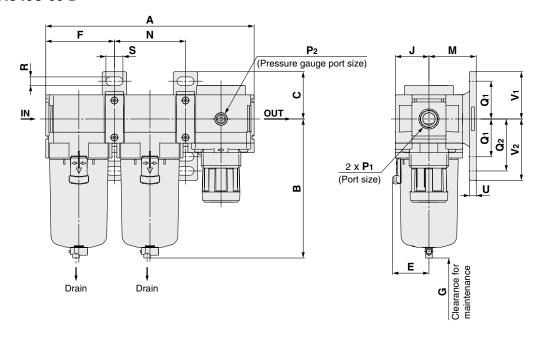
#### AC20C-D

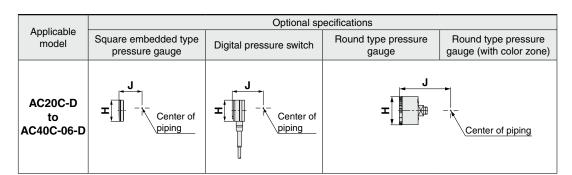


#### AC30C-D



#### AC40C-D to AC40C-06-D





	Optional specifications			Semi-stand	dard		
Applicable		PC/PA bo	owl	Met	al bowl	Metal bowl v	with level gauge
model	With auto drain	Drain cock with barb fitting	With drain guide	With drain cock	With drain guide	With drain cock	With drain guide
AC20C-D	M5 x 0.8		1/8 Width across flats 14	B	1/8 Width across flats 14		
AC30C-D to AC40C-06-D	N.O.: Black N.C.: Gray  Thread type/Rc, G: ø10 One-touch fitting Thread type/NPT: ø3/8" One-touch fitting	Barb fitting applicable tubing: T0604	1/4 Width across flats 17	B	Midth across flats 17	B	width across flats 17

Air Combination AC20C-D to AC40C-D Series

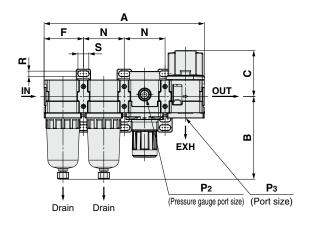
							Stan	dard	specific	ations									
Model														Bra	cket n	nount			
	P <sub>1</sub>	P <sub>2</sub>	Α	В	С	Е	F	G	J	K	M	N	Q1	Q <sub>2</sub>	R	S	U	V <sub>1</sub>	V <sub>2</sub>
AC20C-D	1/8, 1/4	1/8	126.4	87.6	26.5	_	41.6	45	21	2	30	43.2	24	33	5.5	11.5	3.5	29	38
AC30C-D	1/4, 3/8	1/8	167.4	115.4	30.5	30	55.1	50	26.5	3.5	41	57.2	35	_	7	14	6	42.5	42.5
AC40C-D	1/4, 3/8, 1/2	1/8	220.4	147.1	35.5	38.4	72.6	75	35.5	_	50	75.2	40	55	9	18	7	50	65
AC40C-06-D	3/4	1/8	235.4	149.1	35.5	38.4	77.6	75	35.5	_	50	80.2	40	55	9	18	7	50	65

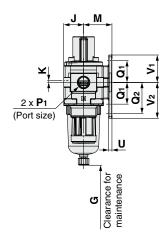
					Optiona	al speci	fications						Semi-	standard	specific	ations	
Model	Squ		Digital pr	essure	Round		Round	, ·	Round	,,	With	PC/PA	A bowl	Metal	bowl		owl with gauge
,,	type pr gau		swite	ch	press gau		gauge ( standa		gauge color z	•	drain	With barb fitting	With drain guide	With drain cock	With drain guide	With drain cock	With drain guide
	Н	J	Н	J	Н	J	Н	J	Н	J	В	В	В	В	В	В	В
AC20C-D	□28	27	□27.8	37.5	ø37.5	57.5	ø37.5	58.5	ø37.5	58.5	104.9	_	91.4	87.4	93.9	_	_
AC30C-D	□28	32.5	□27.8	43	ø37.5	63	ø37.5	64	ø37.5	64	157.1	123.9	122.2	117.8	122.3	137.8	142.3
AC40C-D	□28	41.5	□27.8	52	ø42.5	73	ø42.5	73	ø42.5	73	186.9	155.6	153.9	149.5	154	169.5	174
AC40C-06-D	□28	41.5	□27.8	52	ø42.5	73	ø42.5	73	ø42.5	73	188.9	157.6	155.9	151.5	156	171.5	176

# AC20C-D to AC40C-D Series

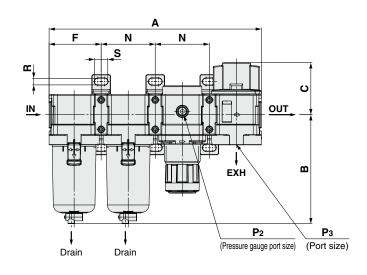
### **Dimensions: With Pressure Relief 3-Port Valve (V)**

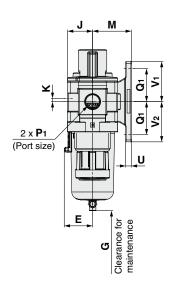
#### AC20C-V-D



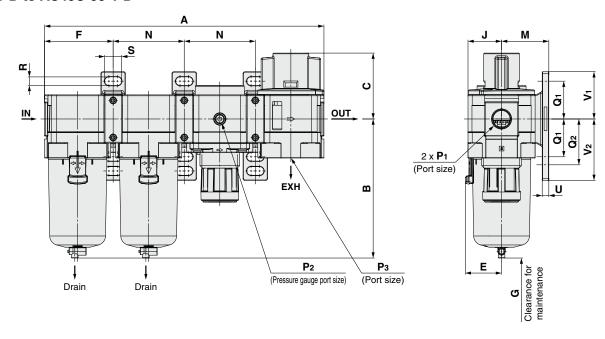


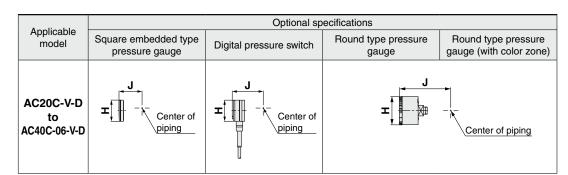
#### AC30C-V-D





#### AC40C-V-D to AC40C-06-V-D





	Optional specifications			Semi-stand	dard		
Applicable		PC/PA bo	owl	Met	al bowl	Metal bowl	with level gauge
model	With auto drain	Drain cock with barb fitting	With drain guide	With drain cock	With drain guide	With drain cock	With drain guide
AC20C-V-D	M5 x 0.8		1/8 Width across flats 14	B	1/8 Width across flats 14		
AC30C-V-D to AC40C-06-V-D	N.O.: Black N.C.: Gray  Thread type/Rc, G: ø10 One-touch fitting Thread type/NPT: ø3/8" One-touch fitting	Barb fitting applicable tubing: T0604	Width across flats 17	B	Width across flats 17	B	1/4 Width across flats 17

Air Combination AC20C-D to AC40C-D Series

								Standa	rd spe	ecificati	ions									
Model															Bra	cket r	nount			
	P1	P <sub>2</sub>	Рз	Α	В	С	Е	F	G	J	K	M	N	Q1	Q2	R	S	U	V <sub>1</sub>	V <sub>2</sub>
AC20C-V-D	1/8, 1/4	1/8	1/8	169.6	87.6	48.5	_	41.6	40	21	2	30	43.2	24	33	5.5	11.5	3.5	29	38
AC30C-V-D	1/4, 3/8	1/8	1/4	224.6	115.4	55	30	55.1	50	26.5	3.5	41	57.2	35	_	7	14	6	42.5	42.5
AC40C-V-D	1/4, 3/8, 1/2	1/8	3/8	295.6	147.1	69.7	38.4	72.6	75	35.5	_	50	75.2	40	55	9	18	7	50	65
AC40C-06-V-D	3/4	1/8	1/2	315.6	149.1	71.7	38.4	77.6	75	35.5	_	50	80.2	40	55	9	18	7	50	65

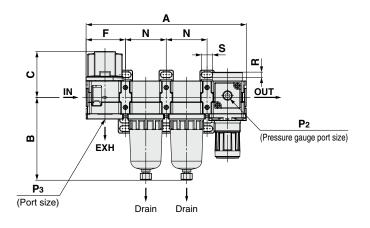
					Optiona	al speci	fications						Semi-	standard	Specific	ations	
Model	Squ		Digital pr	essure	Round		Round	, ·	Round	,,	With	PC/PA	A bowl	Metal	l bowl		owl with gauge
iviodei	type pr gau		swite	ch	press gau		gauge ( standa		gauge color z		drain	With barb fitting	With drain guide	With drain cock	With drain guide	With drain cock	With drain guide
	Н	J	Н	J	Н	J	Н	J	Н	J	В	В	В	В	В	В	В
AC20C-V-D	□28	27	□27.8	37.5	ø37.5	57.5	ø37.5	58.5	ø37.5	58.5	104.9	_	91.4	87.4	93.9	_	_
AC30C-V-D	□28	32.5	□27.8	43	ø37.5	63	ø37.5	64	ø37.5	64	157.1	123.9	122.2	117.8	122.3	137.8	142.3
AC40C-V-D	□28	41.5	□27.8	52	ø42.5	73	ø42.5	73	ø42.5	73	186.9	155.6	153.9	149.5	154	169.5	174
AC40C-06-V-D	□28	41.5	□27.8	52	ø42.5	73	ø42.5	73	ø42.5	73	188.9	157.6	155.9	151.5	156	171.5	176

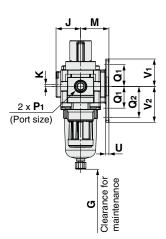


# AC20C-D to AC40C-D Series

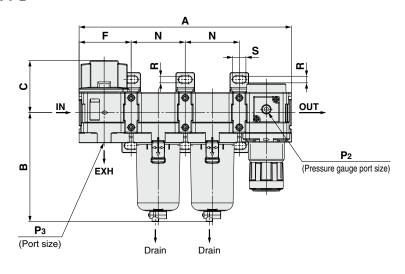
#### **Dimensions: With Pressure Relief 3-Port Valve (V1)**

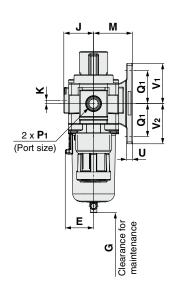
#### AC20C-V1-D



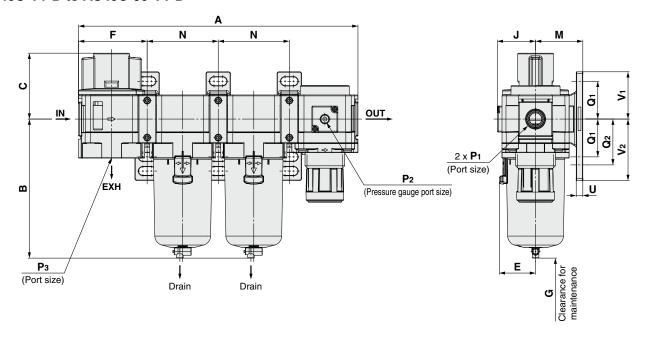


#### AC30C-V1-D





#### AC40C-V1-D to AC40C-06-V1-D



AB

# Air Combination AC20C-D to AC40C-D Series

Amplicable		Optional sp	ecifications	
Applicable model	Square embedded type pressure gauge	Digital pressure switch	Round type pressure gauge	Round type pressure gauge (with color zone)
AC20C-V1-D to AC40C-06-V1-D	Center of	Center of piping	<b>T</b>	Center of piping

	Optional specifications			Semi-stand	dard		
Applicable		PC/PA bo	owl	Met	tal bowl	Metal bowl	with level gauge
model	With auto drain	Drain cock with barb fitting	With drain guide	With drain cock	With drain guide	With drain cock	With drain guide
AC20C-V1-D	M5 x 0.8		1/8 Width across flats 14	B	1/8 Width across flats 14		
AC30C-V1-D to AC40C-06-V1-D		Barb fitting applicable tubing: T0604	Width across flats 17	B	Width across flats 17	B	1/4 Width across flats 17

								Standa	rd sp	ecificati	ions									
Model															Bra	icket r	nount			
	P1	P <sub>2</sub>	Рз	Α	В	С	Е	F	G	J	K	M	N	Q1	Q2	R	S	U	V <sub>1</sub>	V <sub>2</sub>
AC20C-V1-D	1/8, 1/4	1/8	1/8	169.6	87.6	48.5	_	41.6	40	26	2	30	43.2	24	33	5.5	11.5	3.5	29	38
AC30C-V1-D	1/4, 3/8	1/8	1/4	224.6	115.4	55	30	55.1	50	31.5	3.5	41	57.2	35	_	7	14	6	42.5	42.5
AC40C-V1-D	1/4, 3/8, 1/2	1/8	3/8	295.6	147.1	69.7	38.4	72.6	75	40.5	_	50	75.2	40	55	9	18	7	50	65
AC40C-06-V1-D	3/4	1/8	1/2	315.6	149.1	71.7	38.4	77.6	75	40.5	_	50	80.2	40	55	9	18	7	50	65

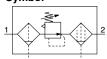
					Optiona	al speci	fications						Semi-	standard	Specific	ations	
Model	Squ		Digital pr	essure	Round		Round	, ·	Round	,,	With auto	PC/PA	A bowl	Meta	l bowl	Metal b	owl with gauge
wodei	type pr gau		swite	ch	press gau		gauge ( standa		gauge color z	•	drain	With barb fitting	With drain guide	With drain cock	With drain guide	With drain cock	With drain guide
	Н	J	Н	J	Н	J	Н	J	Н	J	В	В	В	В	В	В	В
AC20C-V1-D	□28	27	□27.8	37.5	ø37.5	62.5	ø37.5	63.5	ø37.5	63.5	104.9	_	91.4	87.4	93.9	_	_
AC30C-V1-D	□28	32.5	□27.8	43	ø37.5	68	ø37.5	69	ø37.5	69	157.1	123.9	122.2	117.8	122.3	137.8	142.3
AC40C-V1-D	□28	41.5	□27.8	52	ø42.5	78	ø42.5	78	ø42.5	78	186.9	155.6	153.9	149.5	154	169.5	174
AC40C-06-V1-D	□28	41.5	□27.8	52	ø42.5	73	ø42.5	73	ø42.5	73	188.9	157.6	155.9	151.5	156	171.5	176



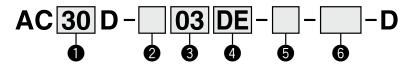
# Filter Regulator + Mist Separator

# AC20D-D to AC40D-D

#### Symbol



#### **How to Order**



#### **Option and Semi-standard Symbol Selection**

- · Select one each for a to i.
- · When more than one specification is required, indicate
- in alphanumeric order.
- Example) AC30D-F03DE1-16NR-D

	_	_					0	
				Symbol	Description		Body size	
						20	30	40
				Nil	Rc	•	•	•
2		Р	ipe thread type	N*1	NPT	•	•	•
			, ,,	<b>F</b> *2	G	•	•	•
				+				
				01	1/8	•	_	_
				02	1/4	•	•	•
8			Port size	03	3/8		•	•
				04	1/2	_		•
				06	3/4	_		•
			I	+				
			Float type	Nil	Without auto drain	•	•	•
		а	auto drain	C*4	N.C. (Normally closed) Drain port is closed when pressure is not applied.	•	•	•
				<b>D</b> *5	N.O. (Normally open) Drain port is open when pressure is not applied.		•	•
				+	Without proceure goure			
	*3			Nil E	Without pressure gauge  Square embedded type pressure gauge (with limit indicator)			
4	Option*3		Pressure gauge*6	G	Round type pressure gauge (with limit indicator)			
	Ö			M	Round type pressure gauge (with mini indicator)  Round type pressure gauge (with color zone)			
		b		E1	Output: NPN output, Electrical entry: Wiring bottom entry			
			Digital pressure	E2	Output: NPN output, Electrical entry: Wring bottom entry	<u> </u>		
						•	•	•
						•	•	•
				+	carpanition carpain, accounts a company company			
	in			Nil	Without attachment	•	•	•
6	Attachment	С	Pressure relief 3-port valve	essure relief    Nil   Without attachment	Mounting position: AW + AFM + V	•	•	•
	Atta		o port vaive	V1*7	Mounting position: <b>V</b> + AW□K + AFM	•	•	•
				+				
			**	Nil	0.05 to 0.85 MPa setting	•	•	•
		d	Set pressure*8	1	0.02 to 0.2 MPa setting	•	•	•
				+				
				Nil	Polycarbonate bowl	•	•	•
				2	Metal bowl	•	•	•
		е	Bowl*9	6	Nylon bowl	•	•	•
			Down	8	Metal bowl with level gauge		•	•
	و			С	With bowl guard	•	*10	*10
	dar			6C	With bowl guard (Nylon bowl)	•	*11	* <sup>11</sup>
6	Semi-standard			+				
	ij. Į		Filter regulator	Nil	With drain cock	•	•	•
	Sei	f	Mist separator	<b>J</b> *13	Drain guide 1/8	•		_
			drain port*12	<b>W</b> *14	Drain guide 1/4  Proin gook with borb fitting (for a6 x a4 pulse tube)		•	•
					Drain cock with barb fitting (for ø6 x ø4 nylon tube)		•	
				+ Nil	Relieving type	•	•	
		g	Exhaust mechanism	N	Relieving type  Non-relieving type	-	•	
				+	reon reneving type			•
				Nil	Flow direction: Left to right	•	•	
		h	Flow direction	R	Flow direction: Right to left	-		
				- 11	1 low an obtion. I light to lot			_

## Air Combination AC20D-D to AC40D-D Series



AC30D-D

40

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△\*18

	_		Symbol	Description							
dard			Nil	Unit on product label: MPa, °C, Pressure gauge in SI units: MPa							
9 Semi-standard	i	Unit	Unit Unit on product label: MPa, °C, Pressure gauge in SI units: MPa  Z*15 Unit on product label: psi, °F, Pressure gauge: MPa/psi dual scale								
Sem			Nil Unit on product label: MPa, °C, Pressure gauge in SI units: MPa								
*1 Drain	guid	e is NPT1/8 (applicable to	the AC2	OD-D) *6 When the pressure gauge is attached, a 1.0 MPa *13 Withou	ıt a v						

- \*1 Drain guide is NPT1/8 (applicable to the AC20D-D) and NPT1/4 (applicable to the AC30D-D to AC40D-D). The auto drain port comes with a ø3/8" One-touch fitting (applicable to the AC30D-D to AC40D-D).
- \*2 Drain guide is G1/8 (applicable to the AC20D-D) and G1/4 (applicable to the AC30D-D to AC40D-D).
- \*3 Options G and M are not assembled and supplied loose at the time of shipment.
- \*4 When pressure is not applied, condensate which does not start the auto drain mechanism will be left in the bowl. Releasing the residual condensate before ending operations for the day is recommended.
- \*5 If the compressor is small (0.75 kW, discharge flow is less than 100 L/min (ANR)), air leakage from the drain cock may occur during the start of operations. N.C. type is recommended.
- \*6 When the pressure gauge is attached, a 1.0 MPa pressure gauge will be fitted for standard (0.85 MPa) type. 0.4 MPa pressure gauge for 0.2 MPa type.
- type. 0.4 MPa pressure gauge for 0.2 MPa type.

  \*7 The filter regulator is equipped with a backflow function in this configuration. Additionally, when performing maintenance work, make sure that the outlet pressure is released to atmospheric pressure using a pressure gauge.
- \*8 Pressure can be set higher than the specification pressure in some cases, but use pressure within the specification range.
- \*9 Refer to chemical data on pages 91 and 129 for chemical resistance of the bowl.
- \*10 A bowl guard is provided as standard equipment (polycarbonate).
- \*11 A bowl guard is provided as standard equipment (nylon).
- \*12 The combination of float type auto drain C and D is not available.

\*13 Without a valve function

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O\*17

△\*18

\*14 The combination of metal bowl 2 and 8 is not available.\*15 For the pipe thread type: NPT

Body size

30

O\*17

\_\_\_\_\*18

the New Measurement Act. (The Śl unit type is provided for use in Japan.)
Cannot be used with M: Round type pressure gauge (with color zone). Available by request for special. The digital pressure switch will be equipped with the unit selection function, setting to psi initially.

This product is for overseas use only according to

- \*16 For options: E1, E2, E3, E4 This product is for overseas use only according to the New Measurement Act. (The SI unit is provided for use in Japan.)
- \*17 O: For the pipe thread type: NPT only
- \*18 A: Select with options: £1, E2, E3, E4.

#### **Standard Specifications**

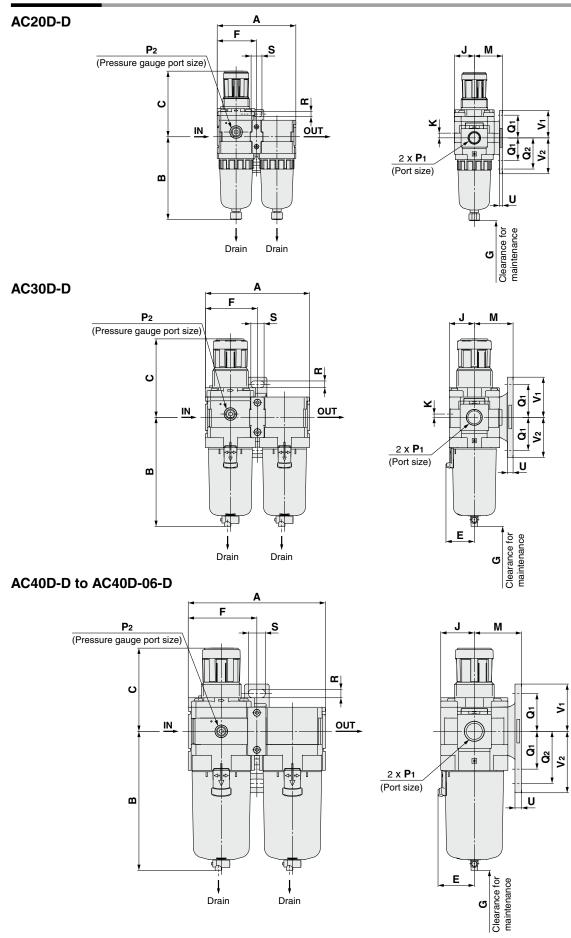
otaniaana	<del>Opoo</del>	····outio											
	М	odel		AC20D-D	AC30D-D	AC40D-D	AC40D-06-D						
Commonant	Filter F	Regulator	[AW]	AW20-D	AW30-D	AW40-D	AW40-06-D						
Component	Mist Se	eparator	[AFM]	AFM20-D	AFM30-D	AFM40-D	AFM40-06-D						
Port size				1/8, 1/4	1/4, 3/8	1/4, 3/8, 1/2	3/4						
Pressure gau	ge port	size*1	[AW]		1,	/8							
Fluid					Α	ir							
Ambient and t	fluid tem	peratures*2			−5 to 60°C (	No freezing)							
Proof pressu	re				1.5	MРа							
Max. operating	g press	ure			1.0	MРа							
Auto drain mi	nimum	N.C.	[AW/AFM]	0.1 MPa		0.15 MPa							
operating pre	ssure	N.O.	[AW/AFM]	_		0.1 MPa 05 to 0.85 MPa							
Set pressure	range		[AW]		0.05 to 0	.85 MPa							
Max. flow cap	acity*3		[AFM]	200 L/min (ANR)	450 L/min (ANR)	1100 L/n	nin (ANR)						
Nominal filtra	tion rati	na*4	[AW]		5 μ	ım							
NOIIIIIai IIIIIa	ilion rati	iig	[AFM]		0.3 μm (99.9% filt	ered particle size)							
Outlet side oil n	nist conce	ntration*5, *6	[AFM]		Max. 1.0 mg/r	n³ (≈ 0.8 ppm)							
Compressed	air purit	y class*7			ISO 8573-1:20	10 [ 3 : 4 : 3 ]*8							
Drain capacit	у		[AW/AFM]	8 cm <sup>3</sup>	25 cm <sup>3</sup>	45	cm <sup>3</sup>						
Bowl materia	ı		[AW/AFM]		Polycai	bonate							
Bowl guard			[AW/AFM]	Semi-standard (Steel)	5	Standard (Polycarbonate	e)						
Construction			[AW]		Relievi	ng type							
Weight				0.30 kg	0.58 kg	1.12 kg	1.21 kg						

- \*1 Pressure gauge connection threads are not available for F.R.L. unit with a square embedded type pressure gauge or with a digital pressure switch.
- \*2 –5 to 50°C for the products with the digital pressure switch
- \*3 Mist separator inlet pressure: 0.7 MPa. Flow at 20°C, atmospheric pressure, and 65% of the relative humidity The maximum flow capacity varies depending on the inlet pressure.
  - Keep the air flow within the maximum flow capacity to prevent an outflow of lubricant to the outlet side.
- \*4 For the following conditions in accordance with [Test condition: ISO 8573-4:2001, Test method ISO 12500-3:2009 compliant] in addition to the conditions above Conditions: When a new element is used, and the flow capacity, inlet pressure, and the amount of solid bodies on the filter inlet side are stable
- \*5 The outlet side oil mist concentration for the following conditions in accordance with [Test conditions: ISO 8573-2:2007, Test method ISO 12500-1:2007 compliant] in addition to the conditions above
  - the conditions above
    Conditions: When a new element is used, the oil mist concentration on the filter inlet side is 10 mg/m³, and the flow capacity, inlet pressure, and the oil mist concentration on the filter inlet side are stable
- \*6 The bowl seal and other O-rings are slightly lubricated.
- \*7 The compressed air purity class is indicated based on ISO 8573-1:2010 Compressed air Part 1: Contaminants and purity classes. For details on this standard, refer to page 131.
- \*8 The compressed air quality class on the inlet side is [7:4:4].

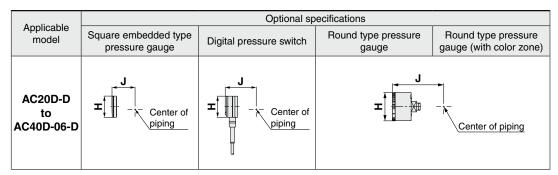


# AC20D-D to AC40D-D Series

#### **Dimensions**



AFM / AFD



	Optional specifications			Semi-stand	dard		
Applicable		PC/PA bo	owl	Met	al bowl	Metal bowl v	with level gauge
model	With auto drain	Drain cock with barb fitting	With drain guide	With drain cock	With drain guide	With drain cock	With drain guide
AC20D-D	M5 x 0.8		1/8 Width across flats 14	B	1/8 Width across flats 14		
AC30D-D to AC40D-06-D	N.O.: Black N.C.: Gray  Thread type/Rc, G: ø10 One-touch fitting Thread type/NPT: ø3/8" One-touch fitting	Barb fitting applicable tubing: T0604	Width across flats 17	B	Width across flats 17	B	Width across flats 17

Air Combination AC20D-D to AC40D-D Series

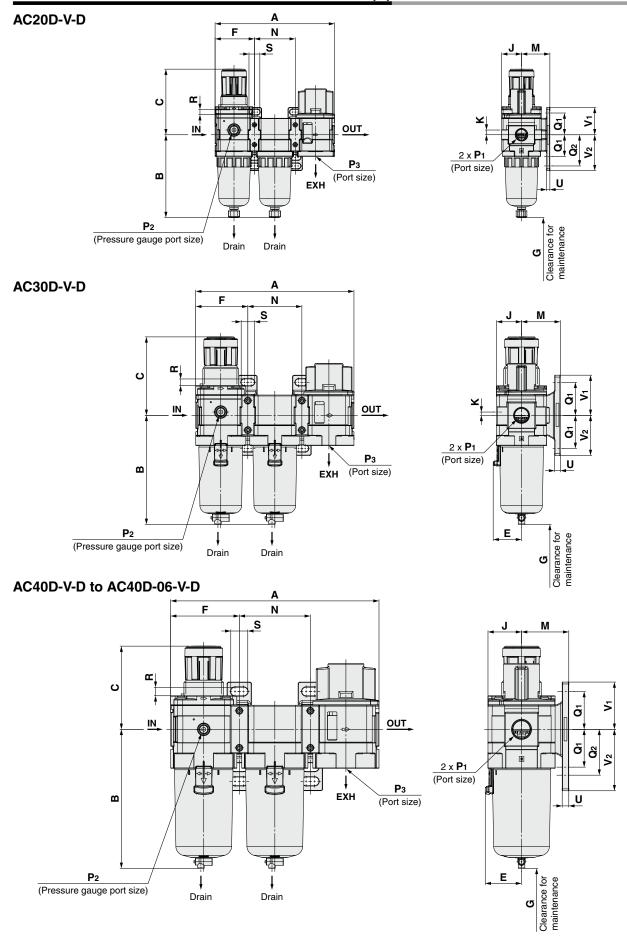
							Standar	d spe	cification	ns								
Model														Brack	et mour	nt		
	P1	P <sub>2</sub>	Α	В	С	Е	F	G	J	K	М	Q1	Q <sub>2</sub>	R	S	U	V <sub>1</sub>	V <sub>2</sub>
AC20D-D	1/8, 1/4	1/8	83.2	87.6	71.8	_	41.6	45	21	5	30	24	33	5.5	11.5	3.5	29	38
AC30D-D	1/4, 3/8	1/8	110.2	115.3	86.5	30	55.1	55	26.5	3.5	41	35	_	7	14	6	42.5	42.5
AC40D-D	1/4, 3/8, 1/2	1/8	145.2	147.1	91.5	38.4	72.6	80	35.5	_	50	40	55	9	18	7	50	65
AC40D-06-D	3/4	1/8	155.2	149.1	93	38.4	77.6	80	35.5	_	50	40	55	9	18	7	50	65

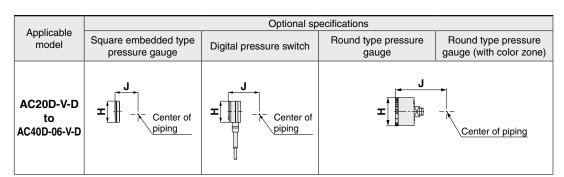
					Optiona	al speci	fications						Semi-	standard	specific	ations	
Model	Squ embe		Digital pr	essure	Round	,,	Round	٠ ا	Round	,,	With auto	PC/PA	bowl	Metal	bowl		owl with gauge
Model	type pressure gauge		swite	ch	gau		gauge ( standa		gauge color z	•	drain	With barb fitting	With drain guide	With drain cock	With drain guide	With drain cock	With drain guide
	Н	J	Н	J	Н	J	Н	J	Н	J	В	В	В	В	В	В	В
AC20D-D	□28	27	□27.8	37.5	ø37.5	57.5	ø37.5	58.5	ø37.5	58.5	104.9	_	91.4	87.4	93.9	_	_
AC30D-D	□28	32.5	□27.8	43	ø37.5	63	ø37.5	64	ø37.5	64	157.1	123.9	122.2	117.8	122.3	137.8	142.3
AC40D-D	□28	41.5	□27.8	52	ø42.5	73	ø42.5	73	ø42.5	73	186.9	155.6	153.9	149.5	154	169.5	174
AC40D-06-D	□28	41.5	□27.8	52	ø42.5	73	ø42.5	73	ø42.5	73	188.9	157.6	155.9	151.5	156	171.5	176



# AC20D-D to AC40D-D Series

#### **Dimensions: With Pressure Relief 3-Port Valve (V)**





	Optional specifications			Semi-stand	dard		
Applicable		PC/PA bo	owl	Met	al bowl	Metal bowl	with level gauge
model	With auto drain	Drain cock with barb fitting	With drain guide	With drain cock	With drain guide	With drain cock	With drain guide
AC20D-V-D	M5 x 0.8		1/8 Width across flats 14	B	1/8 Width across flats 14		
AC30D-V-D to AC40D-06-V-D	N.O.: Black N.C.: Gray  Thread type/Rc, G: ø10 One-touch fitting Thread type/NPT: ø3/8" One-touch fitting	Barb fitting applicable tubing: T0604	1/4 Width across flats 17	B	1/4 Width across flats 17	B	Width across flats 17

Air Combination AC20D-D to AC40D-D Series

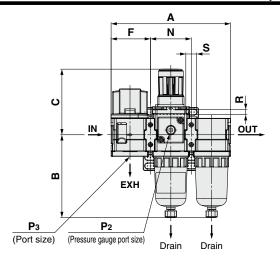
								Standa	rd sp	ecificati	ions									
Model	Bracket mount																			
	P1	P <sub>2</sub>	Рз	Α	В	С	Е	F	G	J	K	M	N	Q1	Q2	R	S	U	V <sub>1</sub>	V <sub>2</sub>
AC20D-V-D	1/8, 1/4	1/8	1/8	126.4	87.6	71.8	_	41.6	40	21	5	30	43.2	24	33	5.5	11.5	3.5	29	38
AC30D-V-D	1/4, 3/8	1/8	1/4	167.4	115.3	86.5	30	55.1	55	26.5	3.5	41	57.2	35	_	7	14	6	42.5	42.5
AC40D-V-D	1/4, 3/8, 1/2	1/8	3/8	220.4	147.1	91.5	38.4	72.6	80	35.5	_	50	75.2	40	55	9	18	7	50	65
AC40D-06-V-D	3/4	1/8	1/2	235.4	149.1	93	38.4	77.6	80	35.5	_	50	80.2	40	55	9	18	7	50	65

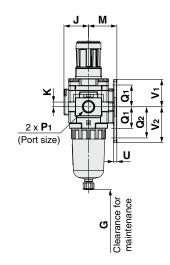
					Optiona	al speci	fications						Semi-	-standard	Specific	ations	
Model	Squ		Digital pr	essure	Round		Round	٠, ا	Round	,,	With	PC/PA	A bowl	Metal	l bowl		owl with gauge
Wodel	type pressure gauge		swite	ch	press gau		gauge ( standa		gauge color z		drain	With barb fitting	With drain guide	With drain cock	With drain guide	With drain cock	With drain guide
	Н	J	Н	J	Н	J	Н	J	Н	J	В	В	В	В	В	В	В
AC20D-V-D	□28	27	□27.8	37.5	ø37.5	57.5	ø37.5	58.5	ø37.5	58.5	104.9	_	91.4	87.4	93.9	_	_
AC30D-V-D	□28	32.5	□27.8	43	ø37.5	63	ø37.5	64	ø37.5	64	157.1	123.9	122.2	117.8	122.3	137.8	142.3
AC40D-V-D	□28	41.5	□27.8	52	ø42.5	73	ø42.5	73	ø42.5	73	186.9	155.6	153.9	149.5	154	169.5	174
AC40D-06-V-D	□28	41.5	□27.8	52	ø42.5	73	ø42.5	73	ø42.5	73	188.9	157.6	155.9	151.5	156	171.5	176

# AC20D-D to AC40D-D Series

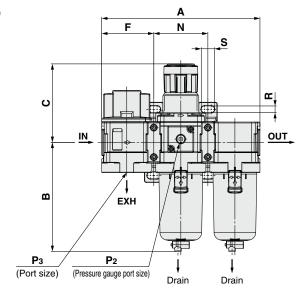
#### **Dimensions: With Pressure Relief 3-Port Valve (V1)**

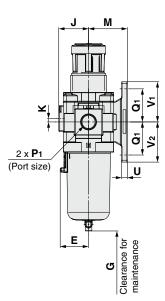
#### AC20D-V1-D



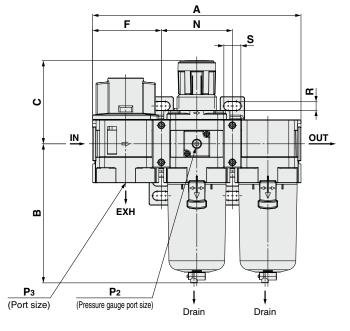


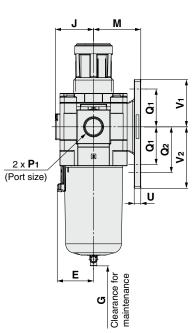
#### AC30D-V1-D

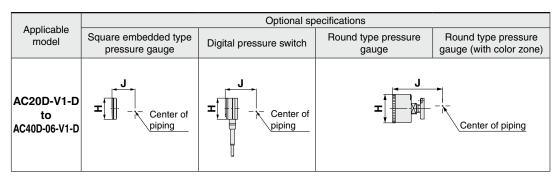




#### AC40D-V1-D to AC40D-06-V1-D







	Optional specifications			Semi-stand	dard		
Applicable		PC/PA bo	owl	Met	tal bowl	Metal bowl	with level gauge
model	With auto drain	Drain cock with barb fitting	With drain guide	With drain cock	With drain guide	With drain cock	With drain guide
AC20D-V1-D	M5 x 0.8		1/8 Width across flats 14	B	1/8 Width across flats 14		
AC30D-V1-D to AC40D-06-V1-D		Barb fitting applicable tubing: T0604	1/4 Width across flats 17	a a	Midth across flats 17	a a	Midth across flats 17

Air Combination AC20D-D to AC40D-D Series

								Standa	rd spe	ecificati	ions									
Model	Bracket mount																			
	P1	P <sub>2</sub>	Рз	Α	В	С	Е	F	G	J	K	M	N	Q1	Q2	R	S	U	V <sub>1</sub>	V <sub>2</sub>
AC20D-V1-D	1/8, 1/4	1/8	1/8	126.4	87.6	71.8	_	41.6	40	26	5	30	43.2	24	33	5.5	11.5	3.5	29	38
AC30D-V1-D	1/4, 3/8	1/8	1/4	167.4	115.3	86.5	30	55.1	55	31.5	3.5	41	57.2	35	_	7	14	6	42.5	42.5
AC40D-V1-D	1/4, 3/8, 1/2	1/8	3/8	220.4	147.1	91.5	38.4	72.6	80	40.5	_	50	75.2	40	55	9	18	7	50	65
AC40D-06-V1-D	3/4	1/8	1/2	235.4	149.1	93	38.4	77.6	80	40.5	_	50	80.2	40	55	9	18	7	50	65

					Optiona	al speci	fications						Semi-	standarc	Specific	ations	
Model	Squ		Digital pr	essure	Round		Round	, ·	Round	,,	With	PC/PA	A bowl	Meta	l bowl	Metal b	owl with gauge
Wodel	type pressure gauge		swite	ch	press gau		gauge ( standa		gauge color z	•	drain	With barb fitting	With drain guide	With drain cock	With drain guide	With drain cock	With drain guide
	Н	J	Н	J	Н	J	Н	J	Н	J	В	В	В	В	В	В	В
AC20D-V1-D	□28	27	□27.8	37.5	ø37.5	62.5	ø37.5	63.5	ø37.5	63.5	104.9	_	91.4	87.4	93.9	_	_
AC30D-V1-D	□28	32.5	□27.8	43	ø37.5	68	ø37.5	69	ø37.5	69	157.1	123.9	122.2	117.8	122.3	137.8	142.3
AC40D-V1-D	□28	41.5	□27.8	52	ø42.5	78	ø42.5	78	ø42.5	78	186.9	155.6	153.9	149.5	154	169.5	174
AC40D-06-V1-D	□28	41.5	□27.8	52	ø42.5	73	ø42.5	73	ø42.5	73	188.9	157.6	155.9	151.5	156	171.5	176

# AC-D Series Option / Accessory / Attachment Part No. List

							Par	t no.		
					For AC20-D	For AC30-D	For AC40-D	For AC40-06-D	For AC50-D	For AC60-D
_				Model	For AC20A-D	For AC30A-D	For AC40A-D	For AC40A-06-D	For AC50A-D	For AC60A-D
Section					For AC20B-D	For AC30B-D	For AC40B-D	For AC40B-06-D	For AC50B-D	For AC60B-D
				_	For AC20C-D	For AC30C-D	For AC40C-D	For AC40C-06-D		
	Desc	cription			For AC20D-D	For AC30D-D	For AC40D-D	For AC40D-06-D	_	
			Stan	ndard	G36-1		TOT ACTOD D	G46-1	0-□01	
		Round type		MPa setting	G36-4			G46-4		
	*1	Round type	-	ndard		<u>+ □01</u> )-□01-L		G46-10		
	Pressure	(with color zone)		MPa setting		-□01-L		G46-4-		
	gauge	Square		ndard	400 4		S-D [GC3P-030AS	(Pressure gauge c		
		embedded type*2		MPa setting				Pressure gauge co		
Option		omboddod typo		ring bottom entry				5-N-25-M (Switch b		
	Digital	pressure		Viring top entry				5-R-25-M (Switch b		
	switch	•		ring bottom entry				5-N-65-M (Switch b		
				/iring top entry				5-R-65-M (Switch b		
	Float t	vne		.C.	AD27-D	AD37-D		AD4		
	auto d			.O.	— — — — — — — — — — — — — — — — — — —	AD38-D		AD4		
_	Space			p. 57	Y200-D	Y300-D	Y400-D	Y500-D	Y60	0-D
Accessory		r with bracke	t	p. 57	Y200T-D	Y300T-D	Y400T-D	Y500T-D	Y600	
	-,			-			VHS40-□02-D			
	Pressu	re relief 3-port	valve*5, *6	p. <b>58</b>	VHS20-□01-D VHS20-□02-D	VHS30-□02-D VHS30-□03-D	VHS40-□03-D VHS40-□04-D	VHS40-□06-D	VHS50-□06-D VHS50-□10-D	_
							E400-□02-D		E600-	□06-D
					E200-□01-D	E300-□02-D	E400-□02-D	E500-□06-D	E600-	
	Piping	adapter*5, *6		p. <b>59</b>	E200-□02-D	E300-□03-D	E400-□04-D	E500-□10-D	E600-	
					E200-□03-D	E300-□04-D	E400-□06-D		E600-	
						E300L-□01-D	E400L-□02-D			□04-D
	L-shar	oed piping ad	apter*5, *6	p. <b>60</b>	E200L-□01-D	E300L-□02-D	E400L-□03-D	E500L-□04-D		□06-D
					E200L-□02-D	E300L-□03-D	E400L-□04-D	E500L-□06-D		□10-D
					FORTES	E300T-□01-D	E400T-□02-D		E600T-	
	T-shan	ed piping ada	apter*5, *6	p. 61	E200T-□01-D	E300T-□02-D	E400T-□03-D	E500T-□04-D	E600T-	
		T-shaped piping adapter*5, *6 p. 61			E200T-□02-D	E300T-□03-D	E400T-□04-D	E500T-□06-D	E600T-	
								Y510-□02-D		
		0: 1			Y210-□01-D	Y310-□01-D	Y410-□02-D	Y510-□03-D	Y610-	
	_	T	Standard	Y210-□02-D	Y310-□02-D	Y410-□03-D	Y510-□04-D	Y610-		
	T-spac	er* <sup>5, *6</sup>	p. <b>62</b>			Y310-□03-D	Y410-□04-D	Y510-□06-D	Y610-	_l06-D
				a	Y210-□01-1-D	Y310-□01-1-D	Y410-□02-1-D	Y510-□02-1-D	Y610-□	03-1-D
				Slim type	Y210-□02-1-D	Y310-□02-1-D	Y410-□03-1-D	Y510-□03-1-D	Y610-□	
								Y54-□02-D		
					Y24-□01-D	Y34-□01-D	Y44-□02-D	Y54-□03-D	Y64-	
				Standard	Y24-□02-D	Y34-□02-D	Y44-□03-D	Y54-□04-D	Y64-	
Attachment	Cross	spacer*5, *6	p. <b>63</b>			Y34-□03-D	Y44-□04-D	Y54-□06-D	Y64-□	J06-D
		-1	التعقد.	Front and		Y34-□01-1-D	Y44-□02-1-D	Y54-□03-1-D		
				back port	Y24-□01-1-D	Y34-□02-1-D	Y44-□03-1-D	Y54-□04-1-D	_	_
				selectable type	Y24-□02-1-D	Y34-□03-1-D	Y44-□04-1-D	Y54-□06-1-D		
	_			Standard	IS10M-20-D	IS10M-30-D	IS10M-40-D	IS10M-50-D	IS10M	I-60-D
	Pressu	ure switch*6	p. <b>64</b>	Slim type	IS10M-20-1-D	IS10M-30-1-D	IS10M-40-1-D	IS10M-50-1-D	IS10M-	
				, 71			Ì	IS10T-50-□02-D		
	Pressi	ure switch			IS10T-20-□01-D	IS10T-30-□01-D	IS10T-40-□02-D	IS10T-50-□03-D	IS10T-60	
	1	spacer*5, *6		p. <b>65</b>	IS10T-20-□02-D	IS10T-30-□02-D		IS10T-50-□04-D	IS10T-60	
		• • • • •				IS10T-30-□03-D	IS10T-40-□04-D	IS10T-50-□06-D	IS10T-60	J-∐06-D
	Pressi	ure switch				IS10L-30-□01-D	IS10L-40-□02-D		IS10L-60	D-□04-D
	1	-shaped pipir	ng	p. <b>66</b>	IS10L-20-□01-D	IS10L-30-□02-D		IS10L-50-□04-D	IS10L-60	
	adapte		-		IS10L-20-□02-D	IS10L-30-□03-D		IS10L-50-□06-D	IS10L-60	
					10105 00 501 5		IS10E-40-□02-D		IS10E-6	
	Pressu	ure switch		07		IS10E-30-□02-D		IS10E-50-□06-D	IS10E-6	
		iping adapter	*5, *6	p. <b>67</b>	IS10E-20-□02-D			IS10E-50-□10-D		0-□12-D
	'				1510E-20-∐03-D	IS10E-30-□04-D	IS10E-40-□06-D			D-□14-D
	Right	angle adapter	*6	p. <b>68</b>	E210T-D	E310T-D	E410T-D	_	_	_
						E310R-D				
		ing adapter*6		p. <b>68</b>	E310R-D	E410R-D	E410R-D		_	
	Cross	adapter*5, *6		p. <b>69</b>	Y24M-□02-D	Y34M-□03-D	Y44M-□04-D	_		_
				p. <b>70</b>	E200E-D	E300E-D	E400E-D	_		
1 □ in part	number	End plate*6 umbers for a round type pressure	sure gauge	indicates a nine t	thread *4 Min	imum operating	pressure: N.O. ty	rno O 1 MPa: N I	2 type 0.1 MP	

<sup>\*1 ☐</sup> in part numbers for a round type pressure gauge indicates a pipe thread type. No indication is necessary for R; however, indicate N for NPT. Please contact SMC regarding the connection thread NPT and pressure gauge supply for psi unit specifications.

<sup>\*6</sup> Separate spacers are required for modular units.



<sup>\*2</sup> Including one O-ring and 2 mounting screws

<sup>\*3</sup> Lead wire with connector (2 m), adapter, lock pin, O-ring (1 pc.), mounting screws (2 pcs.) are attached. []: Switch body only Regarding how to order the digital pressure switch, refer to page 130.

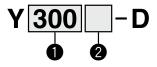
<sup>\*4</sup> Minimum operating pressure: N.O. type-0.1 MPa; N.C. type-0.1 MPa (AD27-D) and 0.15 MPa (AD37-D/AD47-D). Please contact SMC separately for psi and °F unit display specifications.

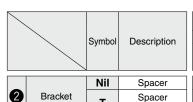
<sup>\*5 ☐</sup> in attachment part numbers indicates a pipe thread type. No indication is necessary for Rc thread; however, indicate N for NPT thread, and F for G thread

# **AC-D** Series

# **Accessories** (Spacer / Spacer with Bracket)

#### Spacer / Spacer with Bracket





with bracket

	U												
Body size [Applicable AC size]													
<b>200</b> [AC20]	200 300 400 500 600												
•	•	•	•	•									
•	•	•	•	•									

Spacer (Y□-D)

Spacer with bracket (Y□T-D)





**Standard Specifications** 

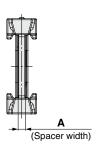
Fluid	Air
Ambient and fluid temperatures	-5 to 60°C (No freezing)
Proof pressure	1.5 MPa
Max. operating pressure	1.0 MPa

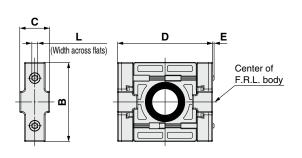
**Replacement Parts** 

				Part no.		
Description	Material	Y200-D Y200T-D	Y300-D Y300T-D	Y400-D Y400T-D	Y500-D Y500T-D	Y600-D Y600T-D
Seal	HNBR	Y220P-050S	Y320P-050S	Y420P-050S	Y520P-050S	Y620P-050S

#### **Dimensions**

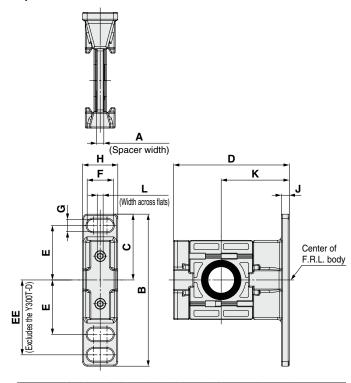






Model	Α	В	С	D	E	L	Applicable size
Y200-D	3.2	35	13.2	42	0.6	2	AC20-D
Y300-D	4.2	43	16.2	53	_	3	AC30-D
Y400-D	5.2	51	19.2	71	_	3	AC40-D
Y500-D	5.2	54	21.2	71	_	3	AC40-06-D
Y600-D	6.2	64	27.2	90	_	4	AC50-D AC60-D

#### Spacer with bracket



Model	Α	В	C	D	E	EE	F	G	Н	J	K	L	Applicable size
Y200T-D	3.2	67	29	51	24	33	11.5	5.5	15.5	3.5	30	2	AC20-D
Y300T-D	4.2	85	42.5	67.5	35	-	14	7	20	6	41	3	AC30-D
Y400T-D	5.2	115	50	85.5	40	55	18	9	26	7	50	3	AC40-D
Y500T-D	5.2	115	50	85.5	40	55	18	9	26	7	50	3	AC40-06-D
Y600T-D	6.2	140	60	115	50	70	20	11	31.2	8	70	4	AC50-D
ת-ווייים ז	0.2	140	00	110	50	′0	20	' '	31.2	°	10	4	AC60-D

# AC-D Series Attachments

#### Semi-standard Symbol Selection

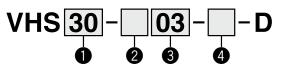
- · Select one each for a and b.
- When more than one specification is required, indicate in alphabetical order.

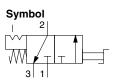
  | The state of the state

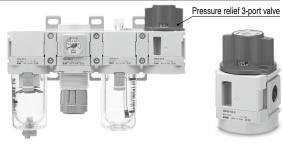
Example) VHS30-N03-RZ-D

#### Pressure Relief 3-Port Valve: (V, V1)

· By using a pressure relief 3-port valve, pressure left in the line can be easily exhausted.







							0		
			Symbol	Description		Body	size [Applicable AC	size]	
					<b>20</b> [AC20]	<b>30</b> [AC30]	<b>40</b> [AC40]	<b>40</b> [AC40-06]	<b>50</b> [AC50/AC60]*4
			Nil	Rc*1	•	•	•	•	•
2		Pipe thread type	N	NPT	•	•	•	•	•
			F	G	•	•	•	•	•
			+					•	<u> </u>
			01	1/8	•	_	_	_	_
			02	1/4	•	•	•	_	_
8		Port size	03	3/8	_	•	•	_	_
v		FULL SIZE	04	1/2	_	_	•	_	_
			06	3/4		_	_	•	•
			10	1	_	_	_	_	•
			+						
	2	a Flow direction	Nil	Flow direction: Left to right	•	•	•	•	•
	쀨	a I low direction	R	Flow direction: Right to left	•	•	•	•	•
4	sta		+						
	Semi-standard	<b>b</b> Unit	Nil	Unit on product label: MPa	•	•	•	•	•
	ကြီ	b Onit	<b>Z</b> *2	Unit on product label: psi	○*3	○*3	○*3	○*3	○*3

- \*1 The pipe thread type for the EXH port is G.
- \*2 For the pipe thread type: NPT only. This product is for overseas use only according to the New Measurement Act. (The SI unit type is provided for use in Japan.)
- \*3 O: For the pipe thread type: NPT only
- \*4 The VHS50 can be connected to the AC60.

#### **Standard Specifications**

Fluid	Air
Ambient and fluid temperatures	−5 to 60°C (No freezing)
Proof pressure	1.5 MPa
Max. operating pressure	1.0 MPa

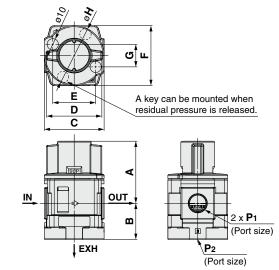
#### **Flow Rate Characteristics**

	Port s	size	Flow rate characteristics								
Model			IN -	→ OUT		$OUT \rightarrow EXH$					
Wodel	IN, OUT	EXH	C (dm³/s·bar)	b	Cv	C (dm <sup>3</sup> /s·bar)	b	Cv			
VHS20	1/8	1/8	4.0	0.41	1.1	3.7	0.42	1.1			
VH320	1/4	1/6	5.8	0.31	1.4	3.8	→ EXH	1.1			
VHS30	1/4	1/4	8.8	0.44	2.4	8.0	0.46	2.3			
VH530	3/8	1/4	14.1	0.28	3.5	7.8	0.46	2.2			
	1/4		9.5	0.49	2.8	13.3	0.47	3.6			
VHS40	3/8	3/8	17.2	0.47	4.8	13.6	0.47	3.7			
	1/2		26.7	0.29	6.3	13.4	0.43	3.7			
VHS40-06	3/4	1/2	34.0	0.22	7.6	16.1	0.41	4.4			
VHS50	3/4	1/2	45.0	0.26	10.6	23.0	0.49	6.4			
งกออบ	1	1/2	53.3	0.36	13.5	22.8	0.49	6.3			
- VII330	1	1/2	53.3	0.36	13.5	22.8	0.49	6.3			

#### **Caution on Mounting**

- $\cdot$  Use an air filter on the inlet side for operating protection.
- · When mounting a silencer, etc., on the EXH port, refer to the operation manual.

#### **Dimensions**



Model	P <sub>1</sub>	P <sub>2</sub>	Α	В	С	D	Applicable size
VHS20-D	1/8, 1/4	1/8	48.5	23	40	37	AC20-D
VHS30-D	1/4, 3/8	1/4	55	32	53	49	AC30-D
VHS40-D	1/4, 3/8, 1/2	3/8	69.7	41.3	70	63	AC40-D
VHS40-06-D	3/4	1/2	71.7	43.3	75	63	AC40-06-D
VHS50-D	3/4, 1	1/2	86.5	44.5	90	80	AC50-D/AC60-D
						_	

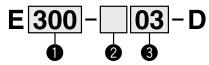
Model	E	F	G	Н	Applicable size
VHS20-D	28	42	17.5	40	AC20-D
VHS30-D	38	53	20	53	AC30-D
VHS40-D	52	71	29	70	AC40-D
VHS40-06-D	52	71	29	70	AC40-06-D
VHS50-D	72	90	33	90	AC50-D/AC60-D

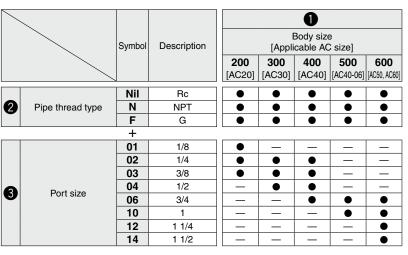


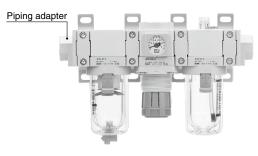
## **AC-D** Series

#### Piping Adapter: 1/8, 1/4, 3/8, 1/2, 3/4, 1, 1 1/4, 1 1/2

· Using on the inlet side or the outlet side of F.R.L. units makes it easier to perform maintenance, as the component can be installed/removed without removing the piping.





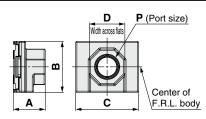




#### **Standard Specifications**

Fluid	Air
Ambient and fluid temperatures	-5 to 60°C (No freezing)
Proof pressure	1.5 MPa
Max. operating pressure	1.0 MPa

#### **Dimensions**



	В		_	_	_	A 11 11 AO 1
Model	P	A	В	C	D	Applicable AC size
E200-D	1/8, 1/4, 3/8	24	35	42	24	AC20-D
E300-D	1/4, 3/8, 1/2	27	43	53	30	AC30-D
E400-D	1/4, 3/8, 1/2, 3/4	30	51	71	36	AC40-D
E500-D	3/4	31	54	71	36	AC40-06-D
E300-D	1	31	54	/ 1	46	AC40-06-D
E600-D	3/4, 1	39	64	00	46	AC50-D
E000-D	1 1/4, 1 1/2	42	04	90	63	AC60-D

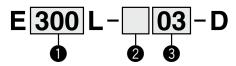
#### **Caution on Mounting**

Pipe threads are not provided on the face which connects with the other components. For use, a separate spacer (or spacer with bracket) is required.

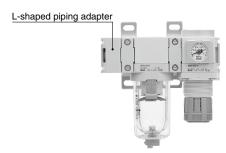


#### L-Shaped Piping Adapter: 1/8, 1/4, 3/8, 1/2, 3/4, 1

- · Upward/downward piping is possible on the inlet side and the outlet side of F.R.L. units.
- · Ideal for space-saving and reducing piping labor
- · Using on the inlet side or the outlet side of F.R.L. units makes it easier to perform maintenance, as the component can be installed/removed without removing the piping.



ize AC size]	
500	
	600 [AC50, AC60]
•	•
•	•
•	
	_
	-
_	-
•	
•	•
	•
	0 500 0] [AC40-06]

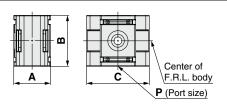




#### **Standard Specifications**

Fluid	Air
Ambient and fluid temperatures	-5 to 60°C (No freezing)
Proof pressure	1.5 MPa
Max. operating pressure	1.0 MPa

#### **Dimensions**



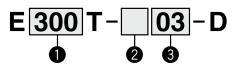
Model	Р	Α	В	С	Applicable AC size
E200L-D	1/8, 1/4	28	35	42	AC20-D
E300L-D	1/8, 1/4, 3/8	31	43	53	AC30-D
E400L-D	1/4, 3/8, 1/2	39	51	71	AC40-D
E500L-D	1/2, 3/4	47	54	71	AC40-06-D
Econ D	1/0 0/4 1	62	64	00	AC50-D
E600L-D	1/2, 3/4, 1	02	64	90	AC60-D

#### **Caution on Mounting**

Pipe threads are not provided on the face which connects with the other components. For use, a separate spacer (or spacer with bracket) is required.

#### T-Shaped Piping Adapter: 1/8, 1/4, 3/8, 1/2, 3/4, 1

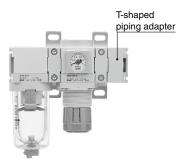
- · Both upward and downward piping are possible on the inlet and outlet sides of F.R.L. units.
- · Ideal for space-saving and reducing piping labor
- · Using on the inlet side or the outlet side of F.R.L. units makes it easier to perform maintenance, as the component can be installed/removed without removing the piping.



						0		
		Symbol	Description			Body size cable AC		
				<b>200</b> [AC20]	<b>300</b> [AC30]	<b>400</b> [AC40]	<b>500</b> [AC40-06]	<b>600</b> [AC50, AC60]
		Nil	Rc	•	•	•	•	•
2	Pipe thread type	N	NPT	•	•	•	•	•
		F	G	•	•	•	•	•
		+						
		01	1/8	•	•	l	_	_
		02	1/4	•	•	•	_	_
6	Port size	03	3/8	_	•	•	_	_
9	FULL SIZE	04	1/2	_	_	•	•	•
		06	3/4				•	
		10	1		_	_	_	•

**Standard Specifications** 

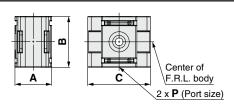
Fluid	Air
Ambient and fluid temperatures	-5 to 60°C (No freezing)
Proof pressure	1.5 MPa
Max. operating pressure	1.0 MPa





	Port size
IN	_
OUT	3

#### **Dimensions**



Model	Р	Α	В	С	Applicable AC size	
E200T-D	1/8, 1/4	28	35	42	AC20-D	
E300T-D	1/8, 1/4, 3/8	31	43	53	AC30-D	
E400T-D	1/4, 3/8, 1/2	39	51	71	AC40-D	
E500T-D	1/2, 3/4	47	54	71	AC40-06-D	
E600T-D	1/0 0/4 1	62	64	00	AC50-D	
E0001-D	1/2, 3/4, 1	02	04	64 90	90	AC60-D

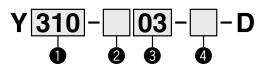
#### **Caution on Mounting**

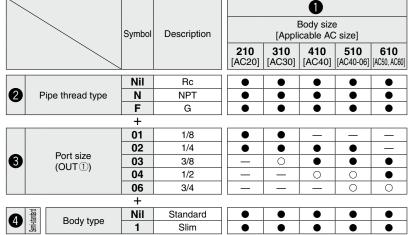
Pipe threads are not provided on the face which connects with the other components. For use, a separate spacer (or spacer with bracket) is required.

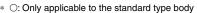


#### T-Spacer: 1/8, 1/4, 3/8, 1/2, 3/4

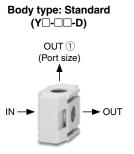
· Using a T-spacer facilitates the branching of air flow.

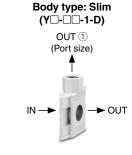






# T-spacer





#### **Standard Specifications**

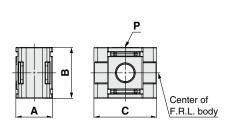
Fluid	Air
Ambient and fluid temperatures	-5 to 60°C (No freezing)
Proof pressure	1.5 MPa
Max. operating pressure	1.0 MPa

	Port size
IN	_
OUT	_
OUT ①	8

	Port size
IN	_
OUT	_
OUT ①	•

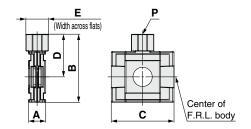
#### **Dimensions**

#### **Body type: Standard**



Model	Р	Α	В	С	Applicable AC size
Y210-D	1/8, 1/4	28	35	42	AC20-D
Y310-D	1/8, 1/4, 3/8	31	43	53	AC30-D
Y410-D	1/4, 3/8, 1/2	39	51	71	AC40-D
Y510-D	1/4, 3/8, 1/2, 3/4	47	54	71	AC40-06-D
Y610-D	3/8, 1/2, 3/4	62	64	90	AC50-D, AC60-D

#### Body type: Slim



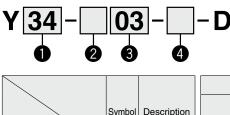
Model	P	Α	В	С	D	Е	Applicable AC size
Y210-1-D	1/8, 1/4	14.6	48.5	42	31	19	AC20-D
Y310-1-D	1/8, 1/4	14.6	57.5	53	36	19	AC30-D
Y410-1-D	1/4, 3/8	18.6	67	71	41.5	24	AC40-D
Y510-1-D	1/4, 3/8	18.6	70	63	43	24	AC40-06-D
Y610-1-D	3/8, 1/2	22	87	90	55	30	AC50-D, AC60-D

- · Pipe threads are not provided on the face which connects with the other components. For use, a separate spacer (or spacer with bracket) is required.
- · The backflow of oil may occur when a spacer is used on the inlet side of the lubricator. Attach a check valve between the lubricator and the product to prevent backflow.
- · When the slim body type is to be mounted to a wall using a spacer with bracket, use a spacer on only one side.

# **AC-D** Series

#### Cross Spacer: 1/8, 1/4, 3/8, 1/2, 3/4

· The piping can be branched upward/downward (OUT ①) or forward/backward (OUT ②).



		Symbol	Description			0		
						Body size		
				<b>24</b> [AC20]	<b>34</b> [AC30]	<b>44</b> [AC40]	<b>54</b> [AC40-06]	<b>64</b> [AC50, AC60]
		Nil	Rc	•	•	•	•	•
2	Pipe thread type	N	NPT	•	•	•	•	•
_		F	G	•	•	•	•	•
		+						
		01	1/8	•	•	_	_	_
	<b>D</b>	02	1/4	•	•	•	0	_
8	Port size (OUT ①)	03	3/8	_	•	•	•	0
	(001 (0)	04	1/2	_	_	•	•	0

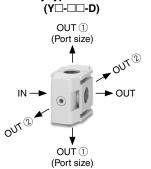
		01	1/8	•	•	_	_	_
Port size (OUT 1)	02	1/4	•	•	•	0	_	
	03	3/8	_	•	•	•	0	
_	(001 (1)	04	1/2	_	_	•	•	0
			3/4	_	_	_	•	0
		+						
	dard	Nil	Standard*1	•	•	•	•	•
4	Body type	1	Front and back port					

- \*1 The front and back ports are for releasing pressure and only come in size 1/8, irrespective of the 3 port size. The minimum port size is 1.4 mm.
- \*2 The front and back ports come in the same size as the 3 port size.
- \*3 "O" indicates that only the standard body type is applicable.

#### **Standard Specifications**

Fluid	Air
Ambient and fluid temperatures	−5 to 60°C (No freezing)
Proof pressure	1.5 MPa
Max. operating pressure	1.0 MPa





**Body type: Standard** 

	(Port size)
)	our ®
	IN → OUT
	our ®
	OUT ①
	(Port size)
	Port sizo

Body type: Front and back port selectable

(Y□-□□-1-D)

OUT (1)

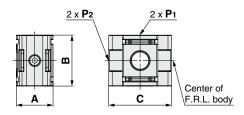
	Port size
IN	_
OUT	_
OUT ①	•
OUT ②	1/8

	Port size
IN	_
OUT	_
OUT ①	•
OUT ②	•

#### **Dimensions**

<u>|</u>

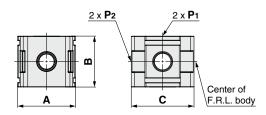
#### Body type: Standard



Model	P <sub>1</sub>	P2*1	Α	В	С	Applicable AC size
Y24-D	1/8, 1/4	1/8	28	35	42	AC20-D
Y34-D	1/8, 1/4, 3/8	1/8	31	43	53	AC30-D
Y44-D	1/4, 3/8, 1/2	1/8	39	51	71	AC40-D
Y54-D	1/4, 3/8, 1/2, 3/4	1/8	47	54	71	AC40-06-D
Y64-D	3/8, 1/2, 3/4	1/8	62	64	90	AC50-D, AC60-D

<sup>\*1</sup> A resin plug is attached to the P<sub>2</sub> port and shipped together with the product.

#### Body type: Front and back port selectable



Model	P1, P2*1	Α	В	С	Applicable AC size
Y24-1-D	1/8, 1/4	40	35	42	AC20-D
Y34-1-D	1/8, 1/4, 3/8	49	43	53	AC30-D
Y44-1-D	1/4, 3/8, 1/2	60	51	71	AC40-D
Y54-1-D	3/8, 1/2, 3/4	72	54	71	AC40-06-D

<sup>\*1</sup> Two hexagon socket head plugs the same size as the P<sub>1</sub> and P<sub>2</sub> ports are shipped together with the product.

- · Pipe threads are not provided on the face which connects with the other components. For use, a separate spacer (or spacer with bracket) is required.
- The backflow of oil may occur when a spacer is used on the inlet side of the lubricator. Attach a check valve between the lubricator and the product to prevent backflow.



Pressure switch

Body type: Slim

(IS10M-□□-1-D)

#### Semi-standard Symbol Selection

· Select one each for a to d.

Symbol

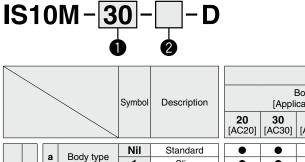
· When more than one specification is required, indicate in alphanumeric order. Example) IS10M-30-6LP-D

**Body type: Standard** 

(IS10M-□□-D)

#### **Pressure Switch**

· A compact, integrated pressure switch can be easily installed to facilitate the pressure detection of the line.



0						
Body size [Applicable AC size]						
20   30   40   50   60   [AC20]   [AC30]   [AC40]   [AC40-06]   [AC50, AC60]						

	Pody type	Nil	Standard	•	•	•	•	•
а	Body type	1	Slim	•	•	•	•	•
		+						
b	Set pressure	Nil	0.1 to 0.4 MPa	•	•	•	•	•
D	range	6*1	0.1 to 0.6 MPa	0	0	0	0	0
	+							
	I a a al codos	Nil	0.5 m	•	•	•	•	•
С	Lead wire length	L	3 m	•	•	•	•	•
	lengui	Z	5 m	•	•	•	•	•
	+							
d	Pressure unit of	Nil	MPa	•	•	•	•	•
a	the scale plate	<b>P</b> *2	MPa/psi dual scale	0	0	0	0	0
	Without restrictions							

●: Without restrictions ○: With restrictions (Refer to \*1 and \*2.)

- \*1 The set pressure range for the 6P is 0.2 to 0.6 MPa (30 to 90 psi).
- \*2 This product is for overseas use only according to the New Measurement Act. (The SI unit type is provided for use in Japan.)

#### **Standard Specifications**

Fluid	Air
Ambient and fluid temperatures	-5 to 60°C (No freezing)
Proof pressure	1.0 MPa
Max. operating pressure	0.7 MPa
Set pressure range (when OFF)	0.1 to 0.4 MPa
Hysteresis	0.08 MPa or less
Contact point configuration	1a

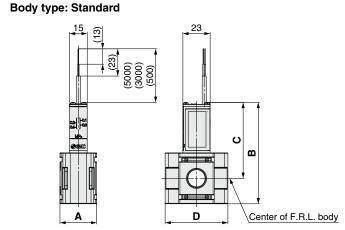
#### **Switch Characteristics**

Max. contact point capacity	2 VA (AC), 2 W (DC)
Operating voltage: AC, DC	100 V or less
Max. operating current	24 VAC, DC or less: 50 mA 48 VAC, DC or less: 40 mA 100 VAC, DC or less: 20 mA

\* For detailed specifications of the IS10 series, refer to the IS10 series section on the SMC website: https://www.smcworld.com

#### **Dimensions**

Semi-standard



Model	Α	В	С	D	Applicable AC size
IS10M-20-D	28	77.6	60.1	42	AC20-D
IS10M-30-D	31	85.6	64.1	53	AC30-D
IS10M-40-D	39	93.6	68.1	71	AC40-D
IS10M-50-D	47	96.6	69.6	71	AC40-06-D
IS10M-60-D	62	106.6	74.6	90	AC50-D, AC60-D

# Body type: Slim

Model	Α	В	С	D	Applicable AC size
IS10M-20-1-D	10.6	83.8	66.3	42	AC20-D
IS10M-30-1-D	12.6	91.8	70.3	53	AC30-D
IS10M-40-1-D	14.6	97.8	72.3	58.6	AC40-D
IS10M-50-1-D	16.6	100.8	73.8	59.3	AC40-06-D
IS10M-60-1-D	22	110.8	78.8	90	AC50-D, AC60-D

#### **Caution on Mounting**

- · Pipe threads are not provided on the face which connects with the other components. For use, a separate spacer (or spacer with bracket) is required.
- · When the slim body type is to be mounted to a wall using a spacer with bracket, use a spacer on only one side.

Center of F.R.L. body

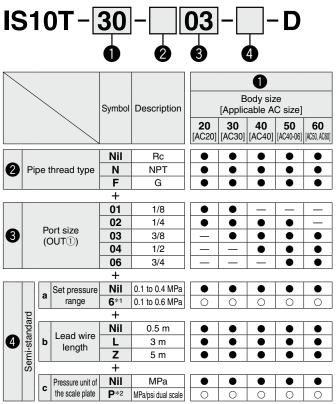
#### **Semi-standard Symbol Selection**

- Select one each for a to c.
- When more than one specification is required, indicate in alphanumeric order.

#### Example) IS10T-30-N03-6LP-D

#### Pressure Switch with T-Spacer

· A compact, integrated pressure switch can be easily installed to facilitate the pressure detection of the line.



- ●: Without restrictions ○: With restrictions (Refer to \*1 and \*2.)
- \*1 The set pressure range for the 6P is 0.2 to 0.6 MPa (30 to 90 psi).
- \*2 For the pipe thread type: NPT only This product is for overseas use only according to the New Measurement Act. (The SI unit type is provided for use in Japan.)

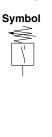
#### Standard Specifications

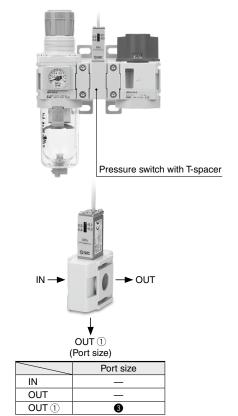
Otanidara Opcomoditorio	
Fluid	Air
Ambient and fluid temperatures	−5 to 60°C (No freezing)
Proof pressure	1.0 MPa
Max. operating pressure	0.7 MPa
Set pressure range (when OFF)	0.1 to 0.4 MPa
Hysteresis	0.08 MPa or less
Contact point configuration	1a

#### **Switch Characteristics**

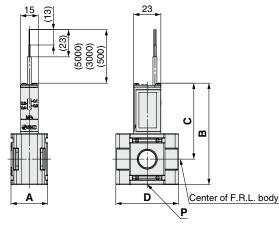
Max. contact point capacity	2 VA (AC), 2 W (DC)
Operating voltage: AC, DC	100 V or less
Max. operating current	24 VAC, DC or less: 50 mA 48 VAC, DC or less: 40 mA 100 VAC, DC or less: 20 mA

For detailed specifications of the IS10 series, refer to the IS10 series section on the SMC website: https://www.smcworld.com





#### **Dimensions**



Model	Р	Α	В	С	D	Applicable AC size
IS10T-20-D	1/8, 1/4	28	77.6	60.1	42	AC20-D
IS10T-30-D	1/8, 1/4, 3/8	31	85.6	64.1	53	AC30-D
IS10T-40-D	1/4, 3/8, 1/2	39	93.6	68.1	71	AC40-D
IS10T-50-D	1/4, 3/8, 1/2, 3/4	47	96.6	69.6	71	AC40-06-D
IS10T-60-D	3/8, 1/2, 3/4	62	106.6	74.6	90	AC50-D, AC60-D

- · Pipe threads are not provided on the face which connects with the other components. For use, a separate spacer (or spacer with bracket) is required.
- · The backflow of oil may occur when a spacer is used on the inlet side of the lubricator. Attach a check valve between the lubricator and the product to prevent backflow.



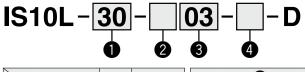
## Attachments AC-D Series

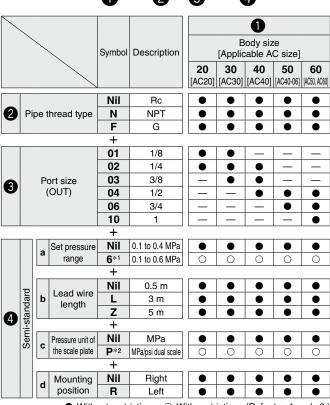
#### **Semi-standard Symbol Selection**

- Select one each for a to d.
- · When more than one specification is required, indicate in alphanumeric order. Example) IS10L-30-N03-6LP-D

#### Pressure Switch with L-Shaped Piping Adapter

- · A compact, integrated pressure switch can be easily installed to facilitate the pressure detection of the line.
- · Using on the inlet side or the outlet side of F.R.L. units allows the component to be installed/removed without removing the piping.





- ●: Without restrictions ○: With restrictions (Refer to \*1 and \*2.)
- \*1 The set pressure range for the 6P is 0.2 to 0.6 MPa (30 to 90 psi).
- \*2 For the pipe thread type: NPT only This product is for overseas use only according to the New Measurement Act. (The SI unit type is provided for use in Japan.)

#### Standard Specifications

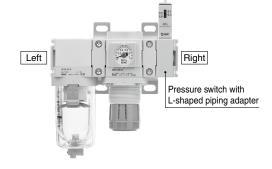
Otanaara opcomoationo	
Fluid	Air
Ambient and fluid temperatures	−5 to 60°C (No freezing)
Proof pressure	1.0 MPa
Max. operating pressure	0.7 MPa
Set pressure range (when OFF)	0.1 to 0.4 MPa
Hysteresis	0.08 MPa or less
Contact point configuration	1a

#### **Switch Characteristics**

Max. contact point capacity	2 VA (AC), 2 W (DC)
Operating voltage: AC, DC	100 V or less
Max. operating current	24 VAC, DC or less: 50 mA 48 VAC, DC or less: 40 mA 100 VAC, DC or less: 20 mA

\* For detailed specifications of the IS10 series, refer to the IS10 series section on the SMC website: https://www.smcworld.com

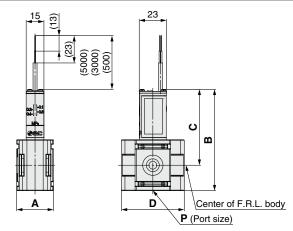
# Symbol





	Port size
IN	_
OUT	8
OUT	6

#### **Dimensions**



Model	Р	Α	В	С	D	Applicable AC size
IS10L-20-D	1/8, 1/4	28	77.6	60.1	42	AC20-D
IS10L-30-D	1/8, 1/4, 3/8	31	85.6	64.1	53	AC30-D
IS10L-40-D	1/4, 3/8, 1/2	39	93.6	68.1	71	AC40-D
IS10L-50-D	1/2, 3/4	47	96.6	69.6	71	AC40-06-D
IS10L-60-D	1/2, 3/4, 1	62	106.6	74.6	90	AC50-D, AC60-D

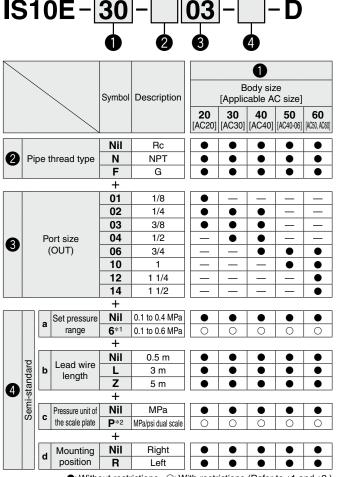
#### Semi-standard Symbol Selection

- Select one each for a to d.
- When more than one specification is required, indicate in alphanumeric order.

#### Example) IS10E-30-N03-6LP-D

#### **Pressure Switch with Piping Adapter**

· A compact, integrated pressure switch can be easily installed to facilitate the pressure detection of the line.



- ●: Without restrictions ○: With restrictions (Refer to \*1 and \*2.)
- \*1 The set pressure range for the 6P is 0.2 to 0.6 MPa (30 to 90 psi).
- \*2 For the pipe thread type: NPT only This product is for overseas use only according to the New Measurement Act. (The SI unit type is provided for use in Japan.)

#### **Standard Specifications**

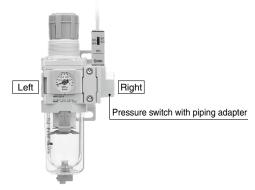
<u> </u>	
Fluid	Air
Ambient and fluid temperatures	−5 to 60°C (No freezing)
Proof pressure	1.0 MPa
Max. operating pressure	0.7 MPa
Set pressure range (when OFF)	0.1 to 0.4 MPa
Hysteresis	0.08 MPa or less
Contact point configuration	1a

#### **Switch Characteristics**

Max. contact point capacity	2 VA (AC), 2 W (DC)
Operating voltage: AC, DC	100 V or less
Max. operating current	24 VAC, DC or less: 50 mA 48 VAC, DC or less: 40 mA 100 VAC, DC or less: 20 mA

For detailed specifications of the IS10 series, refer to the IS10 series section on the SMC website: https://www.smcworld.com

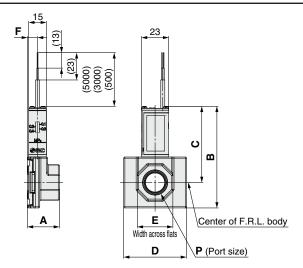






	Port size
IN	_
OUT	•

#### **Dimensions**

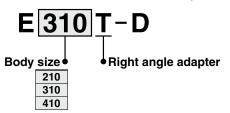


Model	Р	Α	В	С	D	Е	F	Applicable AC size
IS10E-20-D	1/8, 1/4, 3/8	24	77.8	60.3	42	24		AC20-D
IS10E-30-D	1/4, 3/8, 1/2	27	85.8	64.3	53	30		AC30-D
IS10E-40-D	1/4, 3/8, 1/2, 3/4	30	93.8	68.3	71	36	8.5	AC40-D
IS10E-50-D	3/4	31	96.8	69.8	71	36		AC40-06-D
1310E-30-D	1	31	90.0	09.0	'	46		AC40-06-D
1010E 60 D	3/4, 1	39	106.8	74.8	90	46	9.5	AC50-D,
IS10E-60-D	1 1/4, 1 1/2	42	100.8	74.0	90	63	9.5	AC60-D

AW + AFM

#### Right Angle Adapter

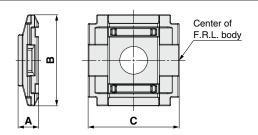
· Allows for modular connection with the product rotated 90 degrees

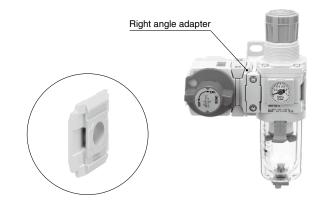


#### **Standard Specifications**

Fluid	Air
Ambient and fluid temperatures	–5 to 60°C (No freezing)
Proof pressure	1.5 MPa
Max. operating pressure	1.0 MPa

#### **Dimensions**





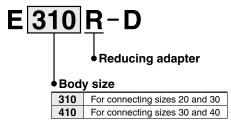
Model	Α	В	С	Applicable AC size
E210T-D	9	42	42	AC20-D
E310T-D	12	53	53	AC30-D
E410T-D	15	71	71	AC40-D

#### **Caution on Mounting**

- · Pipe threads are not provided on the face which connects with the other components. For use, a separate spacer (or spacer with bracket) is required.
- · When mounting to a wall using a spacer with bracket, use a spacer on only one side.

#### **Reducing Adapter**

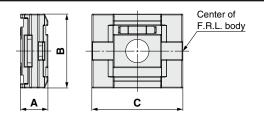
· Allows for modular connection with products 1 body size larger or smaller



#### **Standard Specifications**

Fluid	Air
Ambient and fluid temperatures	−5 to 60°C (No freezing)
Proof pressure	1.5 MPa
Max. operating pressure	1.0 MPa

#### **Dimensions**





Model	Α	В	С	Applicable AC size
E310R-D	16	43	53	AC20-D, AC30-D
E410R-D	20	51	71	AC30-D, AC40-D

- · Pipe threads are not provided on the face which connects with the other components. For use, a separate spacer (or spacer with bracket) is required.
- · When mounting to a wall using a spacer with bracket, use a spacer on only one side.



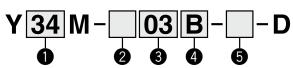
#### **Semi-standard Symbol Selection**

Select one each for a and b.

· When more than one specification is required, indicate in alphabetical order. Example) Y34M-N03E-AZ-D

#### Cross Adapter: 1/4, 3/8, 1/2

· Allows for devices to be connected on the top, bottom, left, and right with a spacer



		\		Symbol	Description		Body size cable AC 34 [AC30]	
				Nil	Rc	•	•	•
2	F	Pipe 1	thread type	N	NPT	•	•	•
				F	G	•	•	•
				+				
				02	1/4	•	l	_
8	Port size			3.5		_	•	_
				04	1/2	_	_	•
		_		+				
•	Option	5		В	Without pressure gauge (Double-sided blanking plate)	•	•	•
U		PIG	Pressure gauge -		Square embedded type pressure gauge (with limit indicator)	•	•	•
				+				
	5		a Top/bottom spacer mounting direction*1	Nil	Front to back mounting	•	•	•
6	Semi-standard	a		Α	Left to right mounting	•	•	•
	Ë			+				
	Se	b	Unit	Nil	Pressure gauge in SI units: MPa	•	•	•
		o l	Offic	<b>Z</b> *2	Pressure gauge: MPa/psi dual scale	○*3	○*3	○*3

- \*1 It is possible to change the mounting direction of the spacer (From front to back to left to right). For details on how to do so, refer to the operation manual.
  \*2 For the pipe thread type: NPT. This product is for overseas use only according to the New
- Measurement Act. (The SI unit type is provided for use in Japan.)

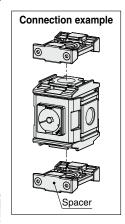
  \*3 O: For the pipe thread type: NPT only

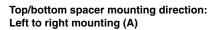
#### **Standard Specifications**

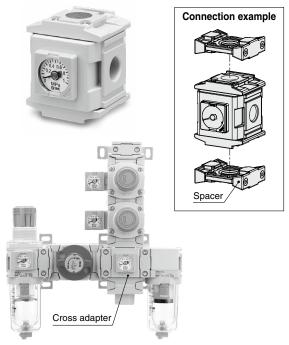
Fluid	Air			
Ambient and fluid temperatures	-5 to 60°C (No freezing)			
Proof pressure	1.5 MPa			
Max. operating pressure	1.0 MPa			

#### Top/bottom spacer mounting direction: Front to back mounting (Nil)





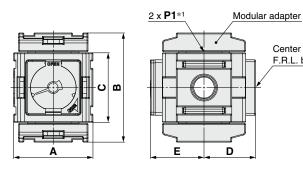




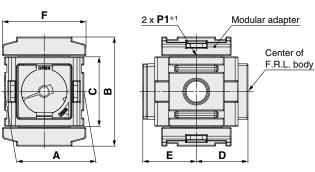
- · Pipe threads are not provided on the face which connects with the other components. For use, a separate spacer (or spacer with bracket) is required.
- · The backflow of oil may occur when a spacer is used on the inlet side of the lubricator. Attach a check valve between the lubricator and the product to prevent backflow.

#### **Dimensions**

#### Top/bottom spacer mounting direction: Front to back mounting



#### Top/bottom spacer mounting direction: Left to right mounting



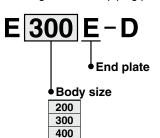
					Optional specifications		Semi-standard specifications		
Model		Star	ndard specificat	tions		Square embedded type pressure gauge		Applicable AC size	
	P1*1	Α	В	С	D	E	E	F	
Y24M-D	1/4	40	55	35	26	26	27	42	AC20-D
Y34M-D	3/8	53	63	43	31.5	31.5	32.5	53	AC30-D
Y44M-D	1/2	70	77	51	40.5	40.5	41.5	71	AC40-D

<sup>\*1</sup> By removing the modular adapter, the female threads on the top and bottom surfaces can be used as piping ports for air release.

Center of F.R.L. body

#### **End Plate**

 $\cdot$  For blocking the unused piping ports on sides without a modular connection



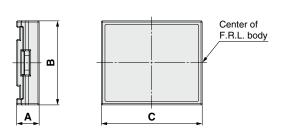


End plate

#### **Standard Specifications**

Fluid	Air		
Ambient and fluid temperatures	–5 to 60°C (No freezing)		
Proof pressure	1.5 MPa		
Max. operating pressure	1.0 MPa		

#### **Dimensions**



020 85 0 MB	0	04 0.8 = 0.2 0.8 = 0.0 MPs	0	04 06 2 8 5 0 MPa		
MPA OSSIC  ANDMODELO SEPRES BI-BHAPA  GOME MAN IN COM. EVER		MPa 0-3NC ADDR-CODE-0 SET PRESE 0 1-3 SE SPa SOMC SHEET HOUSE (Fig.)	0	MPG OSMC  ARON-COSE-O EXT PESS 11-5 H MP +  6-9MC MONTHS CHIM ET CEI		
					42	

Model	Α	В	С	Applicable AC size
E200E-D	9.4	35	42	AC20-D
E300E-D	9.4	43	53	AC30-D
E400E-D	12.4	51	71	AC40-D

<sup>·</sup> Pipe threads are not provided on the face which connects with the other components. For use, a separate spacer (or spacer with bracket) is required.





# **AC-D** Series **Specific Product Precautions**

Be sure to read this before handling the products. Refer to the back cover for safety instructions. For F.R.L. units precautions, refer to the "Handling Precautions for SMC Products" and the "Operation Manual" on the SMC website: https://www.smcworld.com

#### Air Supply

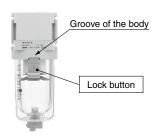
#### **⚠** Caution

1. Use an air filter with 5 µm or less filtration rating on the inlet side of the valve to avoid any damage to the seat caused by dust when mounting a pressure relief 3-port valve on the inlet side.

#### **Mounting / Adjustment**

### **∕**!∖ Caution

1. When the bowl is installed on the air filter, filter regulator, lubricator, mist separator, or micro mist separator (AC30-D to AC60-D), install them so that the lock button lines up to the groove of the front (or the back) of the body to avoid drop or damage of the bowl.



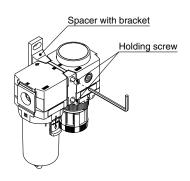
2. Tighten the 2 holding screws on the spacer with bracket or spacer evenly.

Tighten them to the recommended tightening torque. Insufficient tightening torque may result in loosening or sealing failure. Excessive tightening torque may damage the thread, etc.

#### Recommended Torque

Unit: N.m

necommended rorque									
Applicable model	AC20□	AC30□	AC40□	AC40□-06	AC50□ AC60□				
Spacer with bracket part no.	Y200T-D	Y300T-D	Y400T-D	Y500T-D	Y600T-D				
Spacer part no.	Y200-D	Y300-D	Y400-D	Y500-D	Y600-D				
Torque	0.36 ±0.036	1.2 ±0.05	1.2 ±0.05	1.4 ±0.05	2.0 ±0.1				



#### Selection

# **∕** Warning

1. Piping load and moment

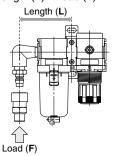
Avoid any torsional or bending moments other than those caused by the equipment's own weight as failure to do so may result in damage.

Support external piping separately. If moment application is unavoidable during operation, the moment should be lower than the max. moment shown below.

Piping materials without flexibility, such as steel tube piping, are prone to being affected by excess moment loads or vibrations from the piping side. Use flexible tubing in between to avoid such effects.

Applicable model	AC20□	AC30□	AC40□	AC40□-06	AC50□ AC60□
Max. moment (M)	14.5	16	19.5	35	45

Max. moment (M) = Length (L) x Load (F)



2. Float type auto drain

Operate under the following conditions to avoid a malfunction. <N.O. type>

 Operating compressor: 0.75 kW (100 L/min (ANR)) or more When using 2 or more auto drains, multiply the value above by the number of auto drains to find the capacity of the compressors you will need.

For example, when using 2 auto drains, 1.5 kW (200 L/min (ANR)) of the compressor capacity is required.

- Operating pressure: 0.1 MPa or more
- <N.C. type>
- Operating pressure for AD27-D: 0.1 MPa or more Operating pressure for AD37-D/AD47-D: 0.15 MPa or more
- 3. Use a regulator or filter regulator with backflow function when mounting a pressure relief 3-port valve on the inlet side to ensure the release of the residual pressure. Otherwise, residual pressure will not be fully released.

#### ∕!\ Caution

- 1. When releasing air at the intermediate position using a T-spacer on the inlet side of the lubricator, lubricant may backflow. Therefore, releasing air that does not contain traces of lubricant is not possible. To release air that does not contain traces of lubricant, use a check valve (AKM series) on the inlet side of the lubricator to prevent a backflow of the lubricant.
- 2. If a pressure relief 3-port valve is mounted on the inlet side of the lubricator, causing a backflow of air, it can result in a backflow of oil or damage to internal parts. Do not use it in this manner.
- 3. An F.R.L. unit shipped from the plant has its model number labeled. However, components that are combined together during the distribution process do not have a label on them.
- 4. When operating at an inlet pressure lower than the inlet pressure used in the flow rate characteristics graph, the pressure drop on the outlet side may be greater. Therefore, be sure to conduct testing using the actual equipment.

For air combination selection, refer to the "Product Selection Guide."



# Modular Type Air Filter AF Series

Air Filter AF Series	Model	Port size	Filtration [µm]	Options
	AF20-D	1/8, 1/4		
White and the second se	AF30-D	1/4, 3/8		
	AF40-D	1/4, 3/8, 1/2	5	Bracket
	AF40-06-D	3/4	3	Float type auto drain
	AF50-D	3/4, 1		
p. 74 to 83	AF60-D	1		

# Air Filter

# AF20-D to AF60-D

**Symbol** 



Air Filter with Auto Drain

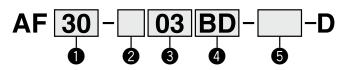






**How to Order** 

AF30-D



#### Option and Semi-standard Symbol Selection

- Select one each for a to g.
- When more than one specification is required, indicate
- in alphanumeric order.
- Example) AF30-F03BD-2LR-D

	_		Symbol	Description			Odypiz	•	
			Symbol	Безсприон	20	30	Body siz	e 50	60
			Nil	Rc					
	Pir	e thread type	N	NPT		•	•	•	
	,	o anoua typo	F	G			•	•	
			+	<u> </u>					
			01	1/8		I —	l —	_	I _
			02	1/4	•	•	•	_	_
			03	3/8		•	•	_	_
		Port size	04	1/2	_	<u> </u>	•	_	_
			06	3/4	_	_	•	•	_
			10	1	_	_	_	•	•
			+						•
	_	Manustina	Nil	Without mounting option	•	•	•	•	•
	а	Mounting	<b>B</b> *1	With bracket	•	•	•	•	•
<u>i</u>			+						
Option		Electrical and	Nil	Without auto drain	•	•	•	•	•
	b	Float type auto drain*2	C*3	N.C. (Normally closed) Drain port is closed when pressure is not applied.	•	•	•	•	•
		drain'-	<b>D</b> *4	N.O. (Normally open) Drain port is open when pressure is not applied.	_	•	•	•	•
			+						
			Nil	Polycarbonate bowl	•	•	•	•	•
			2	Metal bowl	•	•	•	•	
		Bowl*5	6	Nylon bowl	•	•	•	•	•
	С	DOWI	8	Metal bowl with level gauge	_	•	•	•	
			С	With bowl guard	•	*6	*6	*6	_
			6C	With bowl guard (Nylon bowl)		—* <sup>7</sup>	<u>_*</u> *7	—* <sup>7</sup>	_
			+						
ᄝ	d	Indicator	Nil	Without indicator			•		•
g	u	Huicatoi	L	With element service indicator*14		•	●*12	•	•
lal			+						
i.			Nil	With drain cock	•	•	•	•	•
Semi-standard	е	Drain port*8	<b>J</b> *9	Drain guide 1/8	•	_	_	—	_
ျ		Dialii port	_	Drain guide 1/4		•	•	•	•
			<b>W</b> *10	Drain cock with barb fitting		•	•	•	
			+						
	f	Flow direction	Nil	Flow direction: Left to right	•	•	•	•	•
	•	7 IOW GITECTION	R	Flow direction: Right to left	•		•	•	
			+						
		Unit	Nil	Unit on product label: MPa, °C	•	•	•	•	
4	g	Offic	<b>Z</b> *11	Unit on product label: psi, °F	O*13	O*13	O*13	O*13	0*

- \*1 Option B is included in the package with the product but does not come assembled. The assembly consists of 2 types of the bracket and 2 mounting screws.
  \*2 The auto drain port is ø10 One-touch fitting (② Pipe thread type: Rc, G) or ø3/8" One-touch fitting (② Pipe thread type: NPT)
- \*3 When pressure is not applied, condensate which does not start the auto drain mechanism will be left in the bowl. Releasing the residual condensate before ending operations for the day is recommended
- \*4 If the compressor is small (0.75 kW, discharge flow is less than 100 L/min (ANR)), air leakage from the drain cock may occur during the start of operations. N.C. type is recommended
- \*5 Refer to chemical data on page 83 for chemical resistance of the bowl.
- \*6 A bowl guard is provided as standard equipment (polycarbonate).
- \*7 A bowl guard is provided as standard equipment (nylon).
- \*8 The combination of float type auto drain C and D is not available.
- \*9 Without a valve function. The mounting screws are the same as the thread of 20.
- \*10 The combination of metal bowl 2 and 8 is not available.
- \*11 For the pipe thread type: NPT. This product is for overseas use only according to the New Measurement Act. (The SI unit type is provided for use in Japan.)
- \*12 Excludes port size "06"
- \*13 O: For the pipe thread type: NPT only
- \*14 A special body type is required to mount the element service indicator. It cannot be mounted on a standard body.



## AF20-D to AF60-D Series

#### **Standard Specifications**

Mo	del	AF20-D	AF30-D	AF40-D	AF40-06-D	AF50-D	AF60-D			
Port size		1/8, 1/4	1/4, 3/8	1/4, 3/8, 1/2	3/4	3/4, 1	1			
Fluid		Air								
Ambient and fluid	temperatures			−5 to 60°C (	No freezing)					
Proof pressure				1.5	MPa					
Max. operating pr	essure			1.0	MPa					
Auto drain minimum	N.C.	0.1 MPa			0.15 MPa					
operating pressure	N.O.	_			0.1 MPa					
Nominal filtration	rating*1			5 ֈ	ım					
Compressed air p	urity class*2			ISO 8573-1:20	10 [ 6 : 8 : 4 ]*3					
Drain capacity		8 cm <sup>3</sup>	25 cm <sup>3</sup>		45 (	cm <sup>3</sup>				
Bowl material		Polycarbonate								
Bowl guard		Semi-standard (Steel)		Star	ndard (Polycarbon	ate)				
Weight		0.09 kg	0.17 kg	0.35 kg	0.39 kg	0.85 kg	0.92 kg			

<sup>\*1</sup> For the following conditions in accordance with [Test condition: ISO 8573-4:2001 compliant, Test method ISO 12500-3:2009 compliant] Conditions: When a new element is used, and the flow capacity, inlet pressure, and the amount of solid bodies on the filter inlet side are stable

#### **Bowl Assembly/Part Nos.**

Bowl	Drain discharge	Dunin mant	Other	Model					
material	mechanism	Drain port	Other	AF20-D	AF30-D	AF40-D AF40-06-D AF50-D AF60-D			
		With drain cock	_	C2SF-D	_	<del>-</del>			
		With drain cock	With bowl guard	C2SF-C-D	C3SF-D	C4SF-D			
	Manual	Drain cock with barb fitting	With bowl guard	_	C3SF-W-D	C4SF-W-D			
Polycarbonate		With drain guide	_	C2SF□-J-D	_	_			
rolycarbonale		(without valve function)	With bowl guard	C2SF□-CJ-D	C3SF□-J-D	C4SF□-J-D			
	Automatic*1	Normally aloned (N.C.)	_	AD27-D	_	_			
	Automatic*1   Normally closed (N.C.)   Normally open (N.O.)		With bowl guard	AD27-C-D	AD37□-D	AD47□-D			
			With bowl guard	_	AD38□-D	AD48□-D			
	With drain cock		_	C2SF-6-A	_	_			
		Willi dialli cock	With bowl guard	C2SF-6C-A	C3SF-6-A	C4SF-6-A			
	Manual	Drain cock with barb fitting	With bowl guard	_	C3SF-6W-A	C4SF-6W-A			
Nylon		With drain guide		C2SF□-6J-A		_			
INVIOL		(without valve function)	With bowl guard	C2SF□-6CJ-A	C3SF□-6J-A	C4SF□-6J-A			
	Automatic*1	Normally closed (N.C.)	_	AD27-6-A	_	_			
	(Auto drain)	Normally closed (N.O.)	With bowl guard	AD27-6C-A	AD37□-6-A	AD47□-6-A			
	(Auto diairi)	Normally open (N.O.)	With bowl guard		AD38□-6-A	AD48□-6-A			
		With drain cock	_	C2SF-2-A	C3SF-2-A	C4SF-2-A			
	Manual	Willi dialli cock	With level gauge		C3LF-8-A	C4LF-8-A			
	iviailuai	With drain guide		C2SF□-2J-A	C3SF□-2J-A	C4SF□-2J-A			
Metal		(without valve function)	With level gauge		C3LF□-8J-A	C4LF□-8J-A			
IVICIAL		Normally closed (N.C.)	_	AD27-2-A	AD37□-2-A	AD47□-2-A			
	Automatic*1	Normally closed (N.C.)	With level gauge		AD37□-8-A	AD47□-8-A			
	(Auto drain)	Normally open (N.O.)	_		AD38□-2-A	AD48□-2-A			
	(,	Normany open (N.O.)	With level gauge	_	AD38□-8-A	AD48□-8-A			

<sup>\*1</sup> The bowl assembly comes with a bowl seal.

#### Option/Part Nos.

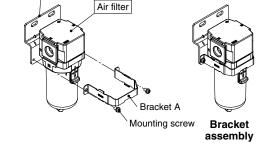
Optional		Model									
specifications	AF20-D	AF30-D	AF40-D	AF40-06-D	AF50-D AF60-D						
Bracket	AF24P-	AF34P-	AF44P-	AF49P-	A F						
assembly*1	070AS	070AS	070AS	070AS	AF54P-070AS						
Auto drain		Refer to "Bowl Assembly/Part Nos."									

<sup>\*1</sup> The assembly consists of a bracket A/B and 2 mounting screws.

#### **Replacement Parts**

Description			Par	t no.						
Description	AF20-D	AF30-D	AF40-D	AF40-D AF40-06-D		AF60-D				
Filter element	AF20P-	AF30P-	AF40P-060S		AF50P-	AF60P-				
riiter element	060S	060S			060S	060S				
Baffle	AF24P-	AF34P-	A E 4 4 E	AF44P-040S		AF64P-				
Daille	040S	040S	AF44F	2-0405	040S	040S				
Bowl seal	C2SFP-	C32FP-		CASE	2606					
DOWI Seai	260S	260S	C42FP-260S							
Bowl		Pofor to "Powl Accombly/Port Noc."								
assembly*1, *2		Refer to "Bowl Assembly/Part Nos."								

<sup>\*1</sup> The bowl assembly comes with a bowl seal.



Bracket B



<sup>\*2</sup> The compressed air purity class is indicated based on ISO 8573-1:2010 Compressed air - Part 1: Contaminants and purity classes.

For details on this standard, refer to page 131. \*3 The compressed air quality class on the inlet side is [ 7:9:4 ].

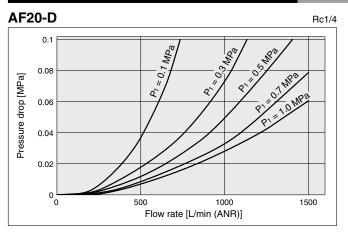
<sup>□</sup> in bowl assembly part numbers indicates a pipe thread type (applicable tubing for auto drain).

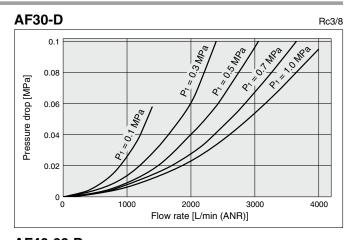
No indication is necessary for Rc thread; however, indicate N for NPT thread, and F for G thread. (For auto drain, Nil: ø10, N: ø3/8")

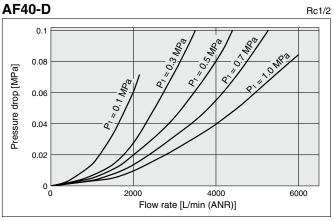
Please contact SMC separately for psi and °F unit display specifications.

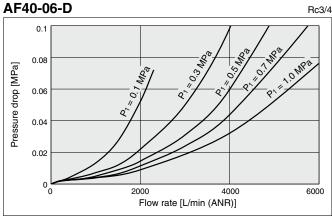
<sup>\*2</sup> Please contact SMC separately for psi and °F unit display specifications.

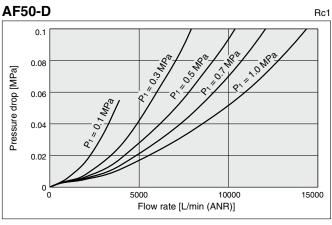
#### Flow Rate Characteristics (Representative values)

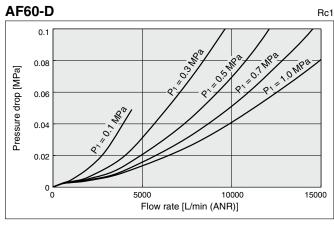












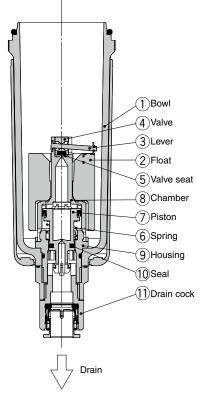
#### AF20-D to AF60-D Series

#### Working Principle: Float Type Auto Drain

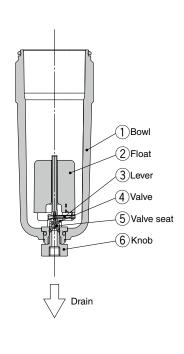
N.O. type: AD38-D, AD48-D

# 1 Bowl 4 Valve 3 Lever 2 Float 5 Valve seat 8 Chamber 6 Spring 7 Piston 9 Housing 10 Seal 11 Drain cock

#### N.C. type: AD37-D, AD47-D



## Compact auto drain N.C. type: AD27-D



#### When pressure inside the bowl is released:

Drain

When pressure is released from the bowl 1, the piston 7 is lowered by the spring 6.

The sealing action of the seal 0 is interrupted, and the outside air flows inside the bowl 1 through the housing hole 9 and the drain cock 1

Therefore, if there is an accumulation of condensate in the bowl 1, it will drain out through the drain cock.

#### When pressure is applied inside the bowl:

When pressure is 0.1 MPa or more, the force of the piston ? surpasses the force of the spring ?0, and the piston goes up.

This pushes seal 10 up so that it creates a seal, and the inside of the bowl 1, is shut off from the outside air.

If there is no accumulation of condensate in the bowl 1 at this time, the float 2 will be pulled down by its own weight, causing the valve 4, which is connected to the lever 3, to seal the valve seat 5.

#### When there is an accumulation of condensate in the bowl:

The float ② rises due to its own buoyancy and the seal at the valve seat ⑤ is interrupted.

This allows the pressure inside the bowl ① to enter the chamber ⑧. The result is that the combined pressure inside the chamber ⑧ and the force of the spring ⑥ lowers the piston ⑦.

This causes the sealing action of the seal ① to be interrupted, and the accumulated condensate in the bowl ① drains out through the drain cock ①.

Turning the drain cock ① manually counter-clockwise lowers the piston ⑦, and causes the seal created by the seal ⑩ to be interrupted, thus allowing the condensate to drain out.

## • When pressure inside the bowl is released:

Even when pressure inside the bowl 1 is released, spring 6 keeps the piston 7 in its upward position.

This keeps the seal created by the seal 1 in place; thus, the inside of the bowl 1 is shut off from the outside air.

Therefore, even if there is an accumulation of condensate in the bowl 1, it will not drain out.

#### When pressure is applied inside the bowl:

Even when pressure is applied inside the bowl 1, the combined force of the spring 6 and the pressure inside the bowl 1 keeps the piston 2 in its upward position.

This maintains the seal created by the seal 1 in place; thus, the inside of the bowl 1 is shut off from the outside air.

If there is no accumulation of condensate in the bowl ① at this time, the float ② will be pulled down by its own weight, causing the valve ④, which is connected to the lever ③, to seal the valve seat ⑤.

#### When there is an accumulation of condensate in the bowl:

The float ② rises due to its own buoyancy and the seal at the valve seat ⑤ is interrupted. This allows the pressure inside the bowl ① to enter the chamber ⑧.

The result is that the pressure inside the chamber  $\circledR$  surpasses the force of the spring  $\circledR$  and pushes the piston  $\triangledown$  downward.

This causes the sealing action of the seal ① to be interrupted and the accumulated condensate in the bowl ① drains out through the drain cock ①. Turning the drain cock ① manually counterclockwise lowers the piston ⑦, and causes the seal created by the seal ② to be interrupted, thus allowing the condensate to drain out.

#### When pressure inside the bowl is released:

Even when pressure inside the bowl 1 is released, the weight of the float 2 causes the valve 4, which is connected to the lever 3, to seal the valve seat 5. As a result, the inside of the bowl 1 is shut off from the outside air.

Therefore, even if there is an accumulation of condensate in the bowl ①, it will not drain out.

#### When pressure is applied inside the howl:

Even when pressure is applied inside the bowl  $\bigcirc$ , the weight of the float  $\bigcirc$  and the differential pressure that is applied to the valve  $\bigcirc$  cause the valve  $\bigcirc$  to seal the valve seat  $\bigcirc$ , and the outside air is shut off from the inside of the bowl  $\bigcirc$ 

#### When there is an accumulation of condensate in the bowl:

The float  $\ensuremath{\textcircled{2}}$  rises due to its own buoyancy and the seal at the valve seat  $\ensuremath{\textcircled{5}}$  is interrupted.

The condensate inside the bowl ① drains out through the knob ⑥.

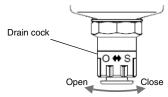
Turning the knob ⑥ manually counterclockwise lowers it and causes the sealing action of the valve seat ⑤ to be interrupted, which allows the condensate to drain out.



#### **Operating State and Proper Use of Float Type Auto Drain**

Auto drain	When pressure is not applied	When pressu	ure is applied	Minimum operating
Auto diairi	(After exhausting residual pressure)	Before condensate accumulates	When condensate accumulates	pressure
	Condensate discharged (Open)	Condensate not discharged (Close)	Condensate discharged (Open)	
N.O. Normally open	Piston			<b>0.1 MPa or more</b> AF30-D to AF60-D
N.C. Normally closed	Condensate not discharged (Close)  Float  Piston  Orifice			0.1 MPa or more AF20-D 0.15 MPa or more AF30-D to AF60-D

▶ For both N.O. and N.C., the condensate can be discharged manually by turning the drain cock to the "O" position.



	Proper Use			Recommended
Compressor	When pressure is not applied (After exhausting residual pressure)	Cold climates		auto drain
0.75 kW or more	Condensate not accumulated  Do not want to accumulate condensate generated at the inlet side when pressure is not applied.	Want to prevent troubles caused by freezing.	$\Rightarrow$	N.O.* <sup>1</sup> Normally open
Less than 0.75 kW	Condensate accumulated		$\Rightarrow$	N.C. Normally closed

<sup>\*1</sup> For N.O. (Normally open) type, the condensate discharge passage is open when pressure is not applied. For this reason, the drain port is not closed completely in a compressor with a small supply amount (less than 0.75 kW) and the air will ceaselessly blow out.

AC

AW + AL | AF + AR + AL

AF + AR

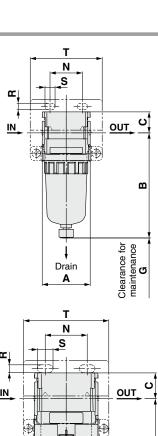
Attachments AW + AFM AF + AFM + AR

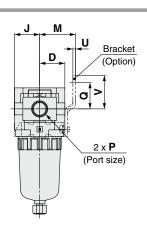
A

## AF20-D to AF60-D Series

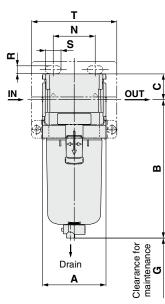
#### **Dimensions**

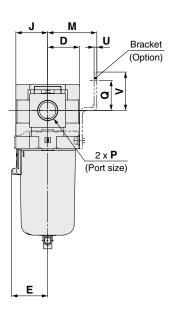
AF20-D



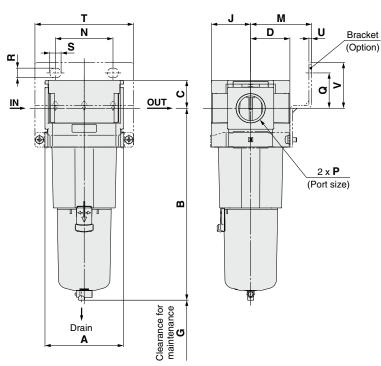


AF30-D to AF40-06-D





AF50-D to AF60-D



AB

# Air Filter AF20-D to AF60-D Series

	Optional specifications				Semi-standard			
Applicable		PC/PA	bowl	Meta	al bowl	Metal bowl w	vith level gauge	With
model	With auto drain	Drain cock with barb fitting	With drain guide	With drain cock	With drain guide	With drain cock	With drain guide	element service indicator
AF20-D	M5 x 0.8	Daily Intilling	width across flats 14	m m	Width across flats 14	diam cock	drain guide	5
AF30-D to AF60-D	N.O.: Black N.C.: Gray  Thread type/Rc, G: ø10 One-touch fitting Thread type/NPT: ø3/8" One-touch fitting	Barb fitting applicable tubing: T0604	Midth across flats 17	B	Width across flats 17	B	width across flats 17	5

												Option	nal spec	ification	าร		
Model	Standard specifications							Bracket mount					With auto drain				
	Р	Α	В	С	D	Е	G	J	М	N	Q	R	S	Т	U	V	В
AF20-D	1/8, 1/4	40	87.6	17.5	21	_	25	21	30	27	22	5.4	8.4	60	2.3	28	104.9
AF30-D	1/4, 3/8	53	115.4	21.5	26.5	30	35	26.5	41	35	25	6.5	13	71	2.3	32	157.1
AF40-D	1/4, 3/8, 1/2	70	147.1	25.5	35.5	38.4	40	35.5	50	52	30	8.5	12.5	88	2.3	39	186.9
AF40-06-D	3/4	75	149.1	27	35.5	38.4	40	35.5	50	52	34	8.5	12.5	88	2.3	43	188.9
AF50-D	3/4, 1	90	220.1	32	45	_	30	45	70	66	40.5	11	13	113	3.2	52.5	259.9
AF60-D	1	95	234.1	32	45	_	30	45	70	66	40.5	11	13	113	3.2	52.5	273.9

			Sem	ni-standard	l specificat	ions			
Model	PC/PA bowl		Metal	l bowl		owl with gauge	With element		
	With barb fitting	With drain guide	With drain cock	With drain guide	With drain cock	With drain guide	service i	ndicator	
	В	В	В	В	В	В	Α	C1	
AF20-D	_	91.4	87.4	93.9	_	_	40	50.6	
AF30-D	123.9	122.2	117.8	122.3	137.8	142.3	53	54.3	
AF40-D	155.6	153.9	149.5	154	169.5	174	70	58.3	
AF40-06-D	157.6	155.9	151.5	156	171.5	176	_	_	
AF50-D	228.6	226.9	222.5	227	242.5	247	90	64.3	
AF60-D	242.6	240.9	236.5	241	256.5	261	90* <sup>1</sup>	64.3	

<sup>\*1</sup> For the type with an element service indicator, the A dimension differs from that of the standard specification.

## Air Filter/AF20-D to AF60-D **Made to Order**

Please contact SMC for detailed dimensions, specifications, and lead times.



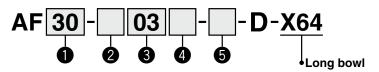
#### 1 Long Bowl

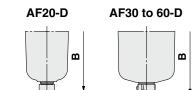
Drain capacity is greater than that of standard models.

#### **Applicable Models/Drain Capacity**

Model	AF20-D	AF30-D	AF40-D	AF40-06-D	AF50-D	AF60-D	
Port size	1/8, 1/4	1/4, 3/8	1/4, 3/8, 1/2	3/4	3/4, 1	1	
Drain capacity [cm <sup>3</sup> ]	19	43	88				
B dimension [mm]*1	108.1	137.4	167.2	169.2	240.2	254.2	

<sup>\*1</sup> For polycarbonate bowls. Please contact SMC for other bowl materials.





#### Semi-standard Symbol Selection

- Select one each for a to d.
- · When more than one specification is required, indicate in alphanumeric order. Example) AF30-F03B-2JR-D-X64

	_	_						0		
	Syr			Symbol	Description			Body size		
						20	30	40	50	60
				Nil	Rc	•	•	•	•	•
2		Pipe thread type		N	NPT	•	•	•	•	•
3			F	G	•	•	•	•	•	
				+						
				01	1/8	•	_	_	_	_
				02	1/4	•	•	•	_	_
			Dort oize	03	3/8	_	•	•	_	_
9			Port size	04	1/2	_	_	•	_	_
				06	3/4	_	_	•	•	_
			10	1	_	_	_	•	•	
				+						
				Nil	Without mounting option	•	•	•	•	•
	<u> </u>	Optile	or (wourting)	B*1	With bracket	•	•	•	•	•
_				+						
			Bowl*2	Nil	Polycarbonate bowl	•	•	•	•	•
				2	Metal bowl	•	•	•	•	•
		а		6	Nylon bowl	•	•	•	•	•
				С	With bowl guard	•	—*3	—* <sup>3</sup>	—* <sup>3</sup>	—* <sup>3</sup>
				6C	With bowl guard (Nylon bowl)	•	*4	_*4	—* <sup>4</sup>	—*4
	اح			+						
	dar			Nil	With drain cock	•	•	•	•	•
A	tan	b	Drain port	<b>J</b> *5	Drain guide 1/8	•	_	_	_	
	ni-s	_	Brain port		Drain guide 1/4		•	•	•	•
	Sen			W*6	Drain cock with barb fitting	_	•	•	•	
				+			,	,		
		С	Flow direction	Nil	Flow direction: Left to right	•	•	•	•	•
			517 411 5511011	R	Flow direction: Right to left	•	•	•	•	•
				+						
		d	Unit	Nil	Unit on product label: MPa, °C	•	•	•	•	•
		u	Offic	<b>Z</b> *7	Unit on product label: psi, °F	O*8	O*8	O*8	○*8	○*8

- \*1 Option B is included in the package with the product but does not come assembled. The assembly consists of 2 types of the bracket and 2 mounting screws.
- \*2 Refer to chemical data on page 83 for chemical resistance of the bowl.
- \*3 A bowl guard is provided as standard equipment (polycarbonate). \*4 A bowl guard is provided as standard equipment (nylon).
- \*5 Without a valve function. The mounting screws are the same as the thread of 2
- \*6 The combination of metal bowl 2 is not available.
- \*7 For the pipe thread type: NPT. This product is for overseas use only according to the New Measurement Act. (The SI unit type is provided for use in Japan.)
- \*8 O: For the pipe thread type: NPT only



## AF20-A to AF60-A Air Filter **Made to Order**

Please contact SMC for detailed dimensions, specifications and lead times.



#### **③ Special Temperature Environment**

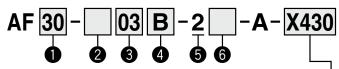
Special materials are used in the manufacturing of seals and resin parts to allow them to withstand various temperature conditions in cold or tropical (hot) climates.

#### Specifications

Made-to	-order part no.	-X430	-X440	
Environn	nent	Low temperature	High temperature	
Ambient t	emperature [°C]	-30 to 60	-5 to 80	
Fluid ten	perature [°C]	-5 to 60 (with	n no freezing)	
Makadal	Rubber parts	Special NBR	FKM	
Material	Main parts	Metal (Aluminum die-cast, etc.)		

#### **Applicable Model**

Model	AF30-A	AF40-A	AF40-06-A	AF50-A	AF60-A
Port size	1/4, 3/8	1/4, 3/8, 1/2	3/4	3/4, 1	1



- Semi-standard: Select one each for a to c.
- Semi-standard symbol: When more than one specification is required, indicate in alphabetic

Example) AF30-03B-2R-A-X430

#### For high/low temperature

X430	Low temperature
X440	High temperature

	\								
	Ì			Symbol	Description	Body size			
						30	40	50	60
				Nil	Rc	•	•	•	•
2	1		thread	N*1	NPT	•	•	•	•
		ιy	pe	F*2	G	•	•	•	•
				+			,		
				02	1/4	•	•	_	_
				03	3/8	•	•	_	_
8		Port	t size	04	1/2	_	•	_	_
				06	3/4	_	•	•	_
				10	1	_	_	•	•
				+					
<u> </u>	Option			Nil	Without mounting option	•	•	•	•
U	1)	Mou	ınting)	<b>B</b> *3	With bracket	•	•	•	•
				+					
6		Bo	wl*4	2	Metal bowl	•	•	•	•
				+					
			Drain	Nil	With drain cock	•	•	•	•
		а	port	<b>J</b> *5	Drain guide 1/4	•	•	•	•
	_			+					
	gar	b	Flow	Nil	Flow direction: Left to right	•	•	•	•
_	and	D	direction	R	Flow direction: Right to left	•	•	•	•
0	i-st			+					
	Semi-standard		Pressure	Nil	Name plate and caution plate for bowl in SI units: MPa	•	•	•	•
		С	unit	<b>Z</b> *6	Name plate and caution plate for bowl in imperial units: psi, °F	O*7	O*7	O*7	0*7

- \*1 Drain guide is NPT1/4.
- \*2 Drain guide is G1/4.
- \*3 A bracket is not assembled and supplied loose at the time of shipment. Including
- 2 mounting screws \*4 Only metal bowl 2 is available.
- \*5 Without a valve function
- \*6 For pipe thread type: NPT. This product is for overseas use only according to the new Measurement Act. (The SI unit type is provided for use in Japan.)
- \*7 O: For pipe thread type: NPT only

#### 4 High Pressure

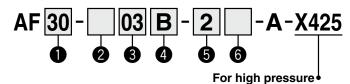
Strong materials are used in the manufacturing of air filters intended for high pressure operation.

#### **Specifications**

Made-to-order part no.	-X425
Proof pressure [MPa]	3.0
Maximum operating pressure [MPa]	2.0
Ambient and fluid temperature [°C]	-5 to 60 (with no freezing)

#### Applicable Model

Model	AF20-A	AF30-A	AF40-A	AF40-06-A	AF50-A	AF60-A
Port size	1/8, 1/4	1/4, 3/8	1/4, 3/8, 1/2	3/4	3/4, 1	1



- Semi-standard: Select one each for a to c.
- Semi-standard symbol: When more than one specification is required, indicate in alphabetic order.

Example) AF30-03B-2R-A-X425

Pipe thread type		апр	)ie) i	AF30-03	===	-7423					
Pipe thread type		_							0		
Pipe thread type					Symbol	Description		Body size			
Pipe thread type							20	30	40	50	60
Type					Nil	Rc	•	•	•	•	•
Port size	2	/ <b>a</b> l '		N*1	NPT		•	•	•	•	
3   Port size				<b>F</b> *2	G		•	•	•	•	
O2					+						
3   Port size					01	1/8	•	<b>—</b>	_	_	_
Port size					02	1/4	•	•	•	_	_
Option   Nil   Without mounting option	6		Dor	l alma	03	3/8		•	•	_	_
The state of the s	U		POI	size	04	1/2	_	_	•	_	_
A Option (Mounting)  B**3 With bracket  +  S Bowl*4  2 Metal bowl 8 Metal bowl with level gauge +  NiI With drain cock  J*5 Drain guide 1/8 Drain guide 1/4  +  b Flow direction R Flow direction: Left to right direction R Flow direction: Right to left  Pressure unit  NiI Name plate and caution plate for bowl in SI units: MPa  Name plate and caution plate for with level gauge  Name plate and caution plate for wit					06	3/4	_	_	•	•	_
Option (Mounting)    With bracket					10	1	_	_	_	•	•
(Mounting)  B*3 With bracket  +  S Bowl*4  2 Metal bowl 8 Metal bowl with level gauge  +  Nil With drain cock Drain guide 1/8 Drain guide 1/4  +  b Flow Mil Flow direction: Left to right direction R Flow direction: Right to left  +  Nil Name plate and caution plate for bowl in SI units: MPa Name plate and caution plate for with plate for bowl in SI units: MPa Name plate and caution plate for with plate for with plate for with plate for with plate and caution plate for with plate for with plate for with plate and caution plate for with plate for with plate for with plate and caution plate for with plate for with plate for with plate and caution plate for with plate for with plate for with plate and caution plate for with plate for with plate and caution plate for with plate for with plate and caution plate for with					+						
Bowl*4  2 Metal bowl  8 Metal bowl with level gauge  +  NiI With drain cock  J*5 Drain guide 1/8 Drain guide 1/4  +  b Flow NiI Flow direction: Left to right direction R Flow direction: Right to left  +  NiI Name plate and caution plate for bowl in SI units: MPa  Name plate and caution plate for war are are are are are are are are are a			Op	tion	Nil	Without mounting option	•	•	•	•	•
Bowl*4  2 Metal bowl  8 Metal bowl with level gauge  +  Nil With drain cock  J*5 Drain guide 1/8 Drain guide 1/4  +  b Flow Mil Flow direction: Left to right direction R Flow direction: Right to left  +  Nil Name plate and caution plate for bowl in SI units: MPa  Name plate and caution plate for war war war war war war war war war wa	U	(	Μοι	ınting)	<b>B</b> ∗³	With bracket		•	•	•	•
Bowl *4  8 Metal bowl with level gauge  +  NiI With drain cock  J*5 Drain guide 1/8 Drain guide 1/4  +  b Flow NiI Flow direction: Left to right direction R Flow direction: Right to left  +  NiI Name plate and caution plate for bowl in SI units: MPa  Name plate and caution plate for war are served.  Name plate and caution plate for war are served.					+						
B Metal bowl with level gauge  +  Nil With drain cock Drain guide 1/8 Drain guide 1/4  +  b Flow Mil Flow direction: Left to right direction R Flow direction: Right to left  +  Nil Name plate and caution plate for bowl in SI units: MPa  Name plate and caution plate for bowl in SI units: MPa  Name plate and caution plate for bowl in SI units: MPa  Name plate and caution plate for bowl in SI units: MPa  Name plate and caution plate for bowl in SI units: MPa	A		Bo	*4   *4		Metal bowl		•	•	•	•
By Drain port J*5 Drain guide 1/8 Drain guide 1/4 Drain guide	U		ьо	vvi ·	8	Metal bowl with level gauge		•	•	•	
a Drain port J*5 Drain guide 1/8 Drain guide 1/4 — — — — — — — — — — — — — — — — — — —					+						
a port J*5 Drain guide 1/8 Drain guide 1/8 Drain guide 1/4  + b Flow Nil Flow direction: Left to right direction R Flow direction: Right to left  + c Pressure unit Pressure unit Name plate and caution plate for bowl in SI units: MPa  Name plate and caution plate for lower in SI units: MPa  Name plate and caution plate for lower in SI units: MPa  Name plate and caution plate for lower in SI units: MPa				Dunin	Nil	With drain cock		•	•	•	•
Brain guide 1/4  + b Flow Nil Flow direction: Left to right direction R Flow direction: Right to left  + c Pressure unit Pressure unit Name plate and caution plate for bowl in SI units: MPa  Name plate and caution plate for lower in SI units: MPa  Take Name plate and caution plate for lower in SI units: MPa  Take Name plate and caution plate for lower in SI units: MPa			а		<b>I</b> ∗5	Drain guide 1/8	•	_	_		
b Flow direction: Left to right direction: Reflow direction: Right to left  +    Pressure   Nii   Name plate and caution plate for bowl in SI units: MPa   Name plate and caution plate for   Name plate and caution plate for   Name plate and caution plate for   Name plate and caution plate   Name p				Pon	J ·	Drain guide 1/4		•	•	•	•
ressure unit for bowl in SI units: MPa  Name plate and caution plate for the strength of the s		ar d	_								
ressure unit for bowl in SI units: MPa  Name plate and caution plate for the strength of the s		lugi	h				•	•	•	•	•
ressure unit for bowl in SI units: MPa  Name plate and caution plate for the strength of the s	6	-sta		direction	R	Flow direction: Right to left		•	•		
ressure unit for bowl in SI units: MPa  Name plate and caution plate for the strength of the s		Ë			+			,	,		,
unit Name plate and caution plate for $                                    $		တိ		Pressure	Nil		•	•	•	•	•
				C	<b>Z</b> *6		0*7	0*7	0*7	0*7	0*7

- \*1 Drain guide is NPT1/8 (applicable to the AF20-A) and NPT1/4 (applicable to the AF30-A to AF60-A)
- \*2 Drain guide is G1/8 (applicable to the AF20-A) and G1/4 (applicable to the AF30-A to AF60-A).
- \*3 A bracket is not assembled and supplied loose at the time of shipment. Including 2 mounting screws
- \*4 Only metal bowl 2 and 8 are available.
- \*5 Without a valve function
- \*6 For pipe thread type: NPT. This product is for overseas use only according to the new Measurement Act. (The SI unit type is provided for use in Japan.)
- \*7 O: For pipe thread type: NPT only





## Air Filter/AF20-D to AF60-D **Made to Order**

Please contact SMC for detailed dimensions, specifications, and lead times.

#### 2 Clean Series

For details, refer to the Clean Series/Low Particle Generation section of the Web Catalog.

Standard model no.

Clean Series



For details, refer to the Clean Series/Low Particle Generation section of the Web Catalog.

#### Standard model no.

Copper, fluorine and silicone-free + Low particle generation



# AF-D Series Specific Product Precautions

Be sure to read this before handling the products. Refer to the back cover for safety instructions. For F.R.L. units precautions, refer to the "Handling Precautions for SMC Products" and the "Operation Manual" on the SMC website: https://www.smcworld.com

#### **Design / Selection**

#### \land Warning

 The bowl material of the standard air filter is polycarbonate. Do not use in an environment where they are exposed to or come in contact with organic solvents, chemicals, cutting oil, synthetic oil, alkali, and thread lock solutions.

#### Chemical resistance of polycarbonate or nylon bowl

			Mat	erial
Туре	Chemical name	Application examples	Polycar- bonate	Nylon
Acid	Hydrochloric acid Sulfuric acid Phosphoric acid Chromic acid	Acid washing liquid for metals	Δ	×
Alkaline	Sodium hydroxide (Caustic soda) Potash Calcium hydroxide (Slack lime) Ammonia water Sodium carbonate	Degreasing of metals Industrial salts Water-soluble cutting oil	×	0
Inorganic salts	Sodium sulfide Potassium nitrate Sodium sulfate	_	×	Δ
Chlorine solvents	Carbon tetrachloride Chloroform Ethylene chloride Methylene chloride	Cleansing liquid for metals Printing ink Dilution	×	Δ
Aromatic series	Benzene Toluene Paint thinner	Coatings Dry cleaning	×	Δ
Ketone	Acetone Methyl ethyl ketone Cyclohexane	Photographic film Dry cleaning Textile industries	×	×
Alcohol	Ethyl alcohol IPA Methyl alcohol	Antifreeze Adhesives	Δ	×
Oil	Gasoline Kerosene	_	×	0
Ester	Phthalic acid dimethyl Phthalic acid diethyl Acetic acid	Synthetic oil Anti-rust additives	×	0
Ether	Methyl ether Ethyl ether	Brake oil additives	×	0
Amino	Methyl amino	Cutting oil Brake oil additives Rubber accelerator	×	×
Others	Thread-lock fluid Seawater Leak tester	_	×	Δ
O: Essentiall	ly safe $\triangle$ : Some effect	ts may occur. ×: Effe	ects will o	ccur.

- \* When the above factors are present, or there is some doubt, use a metal bowl for safety.
- The display window material for the semi-standard type with an element service indicator is nylon.

#### **Maintenance**

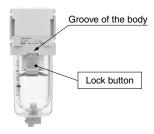
#### **⚠** Warning

 Replace the element every 2 years or when the pressure drop becomes 0.1 MPa, whichever comes first, to prevent damage to the element.

#### **Mounting / Adjustment**

#### **⚠** Caution

1. When the bowl is installed on the air filter (AF30-D to AF60-D), install them so that the lock button lines up to the groove of the front (or the back) of the body to avoid drop or damage of the bowl



#### Handling

## **∧** Caution

- 1. The element service indicator (Semi-standard: L) is used to check the pressure differential between the IN and OUT sides. When operating at a flow rate with a pressure differential exceeding 0.025 MPa, the element service indicator may operate even when the element is in its initial state.
- 2. For models with an element service indicator, adjust the flow rate in the direction that increases the flow rate.
  If the designated flow rate is exceeded, reset the flow rate to zero and readjust it until the designated flow rate is reached.
- 3. For models with an element service indicator, as the element becomes more clogged, the indicator will display an increasing level of red. Be sure to replace the element before the level of red reaches the top of the indicator.



## **Modular Type** Mist Separator/Micro Mist Separator AFM/AFD Series

Mist Separator AFM Series	Model	Port size	Filtration [µm]	Options
	AFM20-D	1/8, 1/4		
AND G.5 (1) (1) (1) (1) (1) (1) (1) (1) (1) (1)	AFM30-D	1/4, 3/8	0.2	Bracket
	AFM40-D	1/4, 3/8, 1/2	0.3	Float type auto drain
p. 85 to 91	AFM40-06-D	3/4		
Micro Mist Separator AFD Series	AFD20-D	1/8, 1/4		
encos encos 23	AFD30-D	1/4, 3/8	0.01	Bracket
	AFD40-D	1/4, 3/8, 1/2	0.01	Float type auto drain
p. 85 to 91	AFD40-06-D	3/4		

#### **Mist Separator**

## AFM20-D to AFM40-D **Micro Mist Separator** AFD20-D to AFD40-D

#### Symbol

Mist Separator

Micro Mist Separator









#### **How to Order**

AFM30-D

AFD30-D

# 03 BD **AFM** 30

#### **Option and Semi-standard Symbol Selection**

- Select one each for a to g.
- When more than one specification is required, indicate in alphanumeric order.

Example) AFM30-F03BD-2LR-D

_	_	_					0	
				Symbol	Description		Body size	
						20	30	40
				Nil	Rc	•	•	•
2		Pi	oe thread type	N	NPT	•	•	•
				F	G	•	•	•
				+				
				01	1/8	•	_	_
				02	1/4	•	•	•
3		Port size	03	3/8	_	•	•	
				04	1/2	_	_	•
				06	3/4	_	<u> </u>	•
				+				
			Mounting	Nil	Without mounting option	•	•	•
		а	Mounting	<b>B</b> *1	With bracket	•	•	•
	Option			+				
<b>4</b> ) j	희		F144	Nil	Without auto drain	•	•	•
0		b	Float type auto drain*2	C*3	N.C. (Normally closed) Drain port is closed when pressure is not applied.	•	•	•
			drain**	<b>D</b> *4	N.O. (Normally open) Drain port is open when pressure is not applied.	_	•	•
				+				
				Nil	Polycarbonate bowl	•	•	•
				2	Metal bowl	•	•	•
			<b>D</b> 1%5	6	Nylon bowl	•	•	•
		С	Bowl*5	8	Metal bowl with level gauge	_	•	•
				С	With bowl guard	•	*6	*6
				6C	With bowl guard (Nylon bowl)	•	*7	*7
				+	J ,			
-	ا ہ			Nil	Without indicator	•	•	•
3	ä	d	Indicator	L	With element service indicator*14	•	•	●*12
_	ä			+				
<b>3</b>   3	Semi-standard			Nil	With drain cock	•	•	•
1	Ē		D		Drain guide 1/8	•		
6	တ္တ	е	Drain port*8	<b>J</b> *9	Drain guide 1/4	_	•	•
				<b>W</b> *10	Drain cock with barb fitting		•	•
				+	g			
				Nil	Flow direction: Left to right	•	•	•
		f	Flow direction	R	Flow direction: Right to left	•	•	•
				+				
				Nil	Unit on product label: MPa, °C	•	•	•
		g	Unit	<b>Z</b> *11	- · · p · · · · · · · · · · · · · · · ·			O*13

- \*1 Option B is included in the package with the product but does not come assembled. The assembly consists of 2 types of the bracket and 2 mounting screws.

  \*2 The auto drain port is ø10 One-touch fitting (② Pipe thread type: Rc, G) or ø3/8" One-touch fitting (② Pipe thread type: NPT)

  \*3 When pressure is not applied, condensate which does not start the auto drain mechanism will be left in the bowl. Releasing the residual condensate before ending operations for the day is recommended.
- \*4 If the compressor is small (0.75 kW, discharge flow is less than 100 L/min (ANR)), air leakage from the drain cock may occur during the start of operations. N.C. type is recommended.
- \*5 Refer to chemical data on page 91 for chemical resistance of the bowl.
- \*6 A bowl guard is provided as standard equipment (polycarbonate).
- \*7 A bowl guard is provided as standard equipment (nylon).
- \*8 The combination of float type auto drain C and D is not available.
- \*9 Without a valve function. The mounting screws are the same as the thread of 2
- \*10 The combination of metal bowl 2 and 8 is not available.
- \*11 For the pipe thread type: NPT. This product is for overseas use only according to the New Measurement Act. (The SI unit type is provided for use in Japan.)
- \*12 Excludes port size "06"
- \*13 O: For the pipe thread type: NPT only
- \*14 A special body type is required to mount the element service indicator. It cannot be mounted on a standard body.



## Mist Separator AFM20-D to AFM40-D Series Micro Mist Separator AFD20-D to AFD40-D Series

**Standard Specifications** 

Mo	del		AFM20-D/AFD20-D	AFM30-D/AFD30-D	AFM40-D/AFD40-D	AFM40-06-D/AFD40-06-D			
Port size			1/8, 1/4	1/4, 3/8	1/4, 3/8, 1/2	3/4			
Fluid				А	ir				
Ambient and fluid	temperatui	es		−5 to 60°C (	No freezing)				
Proof pressure				1.5	MPa				
Max. operating pre	ssure			1.0	MPa				
Min. operating pres	ssure			0.05	MPa				
Auto drain minimum	N.C.		0.1 MPa		0.15 MPa				
operating pressure	N.O.		_		0.1 MPa				
Max. flow capacity	k1	[AFM]	200 L/min (ANR)	1100 L/r	_/min (ANR)				
wax. now capacity		[AFD]	120 L/min (ANR)	240 L/min (ANR)	600 L/min (ANR)				
Nominal filtration r	otina*2	[AFM]	0.3 μm (Filtration efficiency: 99.9%)						
Nominal miliation i	auny -	[AFD]	0.01 µm (Filtration efficiency: 99.9%)						
Outlet side oil mist		[AFM]	Max. 1.0 mg/m³ (≈ 0.8 ppm)						
concentration*3, *4		[AFD]	Max. 0.1 mg/m³ (Before saturated with oil 0.01 mg/m³ or less ≈ 0.008 ppm)						
Compressed air pu	ırity	[AFM]	ISO 8573-1:2010 [ 3 : 7 : 3 ]*6						
class*5		[AFD]		ISO 8573-1:20	10 [ 1 : 7 : 2 ]* <sup>7</sup>				
Drain capacity			8 cm <sup>3</sup>	25 cm <sup>3</sup>	45	cm <sup>3</sup>			
Bowl material			Polycarbonate						
Bowl guard			Semi-standard (Steel)	Standard (Polycarbonate)					
Weight			0.10 kg	0.18 kg	0.37 kg	0.40 kg			

<sup>\*1</sup> Inlet pressure: 0.7 MPa. Flow at 20°C, atmospheric pressure, and 65% of the relative humidity The maximum flow capacity varies depending on the inlet pressure. Keep the air flow within the maximum flow capacity to prevent an outflow of lubricant to the

- For the following conditions in accordance with [Test condition: ISO 8573-4:2001, Test method ISO 12500-3:2009 compliant] in addition to the conditions above Conditions: When a new element is used, and the flow capacity, inlet pressure, and the amount of solid bodies on the filter inlet side are stable
- \*3 The outlet side oil mist concentration for the following conditions in accordance with [Test condition:

ISO 8573-2:2007, Test method ISO 12500-1:2007 compliant] in addition to the conditions above Conditions: When a new element is used, the oil mist concentration on the filter inlet side is 10 mg/m³, and the flow capacity, inlet pressure, and the oil mist concentration on the filter inlet side are stable \*4 The bowl seal and other O-rings are slightly lubricated.

- \*\*4 The bowl seal and other O-rings are slightly lubricated.
  \*5 The compressed air purity class is indicated based on ISO 8573-1:2010 Compressed air Part 1: Contaminants and purity classes. For details on this standard, refer to page 131.
  \*6 The compressed air quality class on the inlet side is [6:8:4].
- \*7 The compressed air quality class on the inlet side is [ 3 : 7 : 3 ].

#### Bowl Assembly/Part Nos.

Bowl	Drain discharge	<b>.</b>	011		Mo	del
material	mechanism	Drain port	Other	AFM20-D/AFD20-D	AFM30-D/AFD30-D	AFM40-D/AFD40-D AFM40-06-D/AFD40-06-D
		Mile ducin code	_	C2SF-D	_	_
		With drain cock	With bowl guard	C2SF-C-D	C3SF-D	C4SF-D
	Manual	Drain cock with barb fitting	With bowl guard	_	C3SF-W-D	C4SF-W-D
Polycarbonate		With drain guide	_	C2SF□-J-D	_	_
		(without valve function)	With bowl guard	C2SF□-CJ-D	C3SF□-J-D	C4SF□-J-D
	Atamaatia*1	Normally closed (N.C.)	_	AD27-D	_	_
	Automatic*1 (Auto drain)	Normally closed (N.C.)	With bowl guard	AD27-C-D	AD37□-D	AD47□-D
	(Auto diairi)	Normally open (N.O.)	With bowl guard	_	AD38□-D	AD48□-D
		With drain cock	_	C2SF-6-A	_	_
		With drain cock	With bowl guard	C2SF-6C-A	C3SF-6-A	C4SF-6-A
	Manual	Drain cock with barb fitting	With bowl guard	_	C3SF-6W-A	C4SF-6W-A
Nicolana		With drain guide	_	C2SF□-6J-A	_	_
Nylon		(without valve function)	With bowl guard	C2SF□-6CJ-A	C3SF□-6J-A	C4SF□-6J-A
	Automatic*1	Normally algored (N.C.)	_	AD27-6-A	_	_
	(Auto drain)	Normally closed (N.C.)	With bowl guard	AD27-6C-A	AD37□-6-A	AD47□-6-A
	(Auto diairi)	Normally open (N.O.)	With bowl guard	_	AD38□-6-A	AD48□-6-A
		With drain cock	_	C2SF-2-A	C3SF-2-A	C4SF-2-A
	Manual	With drain cock	With level gauge	_	C3LF-8-A	C4LF-8-A
	Mariuai	With drain guide	_	C2SF□-2J-A	C3SF□-2J-A	C4SF□-2J-A
Motol		(without valve function)	With level gauge	_	C3LF□-8J-A	C4LF□-8J-A
Metal		Normally closed (N.C.)	_	AD27-2-A	AD37□-2-A	AD47□-2-A
	Automatic*1	Normally closed (N.C.)	With level gauge	_	AD37□-8-A	AD47□-8-A
	(Auto drain)	Normally open (N C )			AD38□-2-A	AD48□-2-A
		Normally open (N.O.)	With level gauge	_	AD38□-8-A	AD48□-8-A

<sup>\*1</sup> The bowl assembly comes with a bowl seal. □ in bowl assembly part numbers indicates a pipe thread type (applicable tubing for auto drain). No indication is necessary for Rc thread; however, indicate N for NPT thread, and F for G thread. (For auto drain, Nil: ø10, N: ø3/8")
Please contact SMC separately for psi and °F unit display specifications.

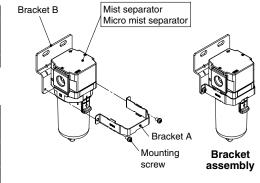
#### Option/Part Nos.

•		Mo	del	
Optional specifications	AFM20-D AFD20-D	AFM30-D AFD30-D	AFM40-D AFD40-D	AFM40-06-D AFD40-06-D
Bracket assembly*1	AF24P-070AS	AF34P-070AS	AF44P-070AS	AF49P-070AS
Auto drain		Refer to "Bowl As	sembly/Part Nos."	

<sup>\*1</sup> The assembly consists of a bracket A/B and 2 mounting screws.

#### Replacement Parts

			Part no.							
Des	cription	AFM20-D AFD20-D	AFM30-D AFD30-D	AFM40-D AFD40-D	AFM40-06-D AFD40-06-D					
Element	AFM20 to 40-D	AFM20P-060AS	AFM30P-060AS	AFM40F	P-060AS					
assembly	AFD20 to 40-D	AFD20P-060AS	AFD30P-060AS	AFD40F	P-060AS					
Bowl seal	Ì	C2SFP-260S	C32FP-260S	C42FF	P-260S					
Bowl asse	embly*1, *2		Refer to "Bowl As	sembly/Part Nos."						





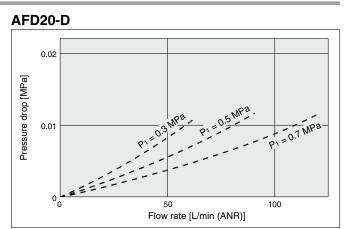
<sup>\*1</sup> The bowl assembly comes with a bowl seal. \*2 Please contact SMC separately for psi and °F unit display specifications.

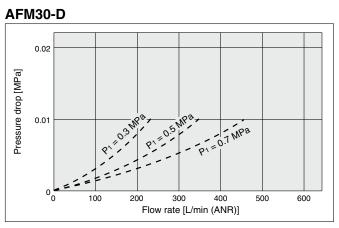
# AFM20-D to AFM40-D Series AFD20-D to AFD40-D Series

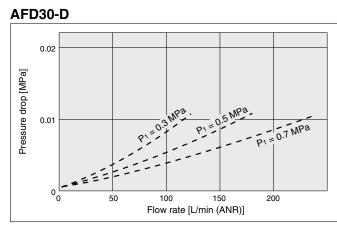
#### Flow Rate Characteristics (Representative values)

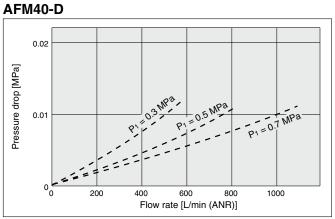
- - - - Initial state

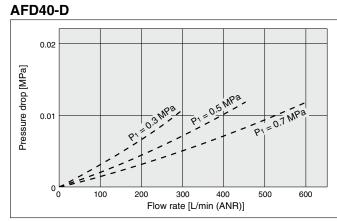
## 





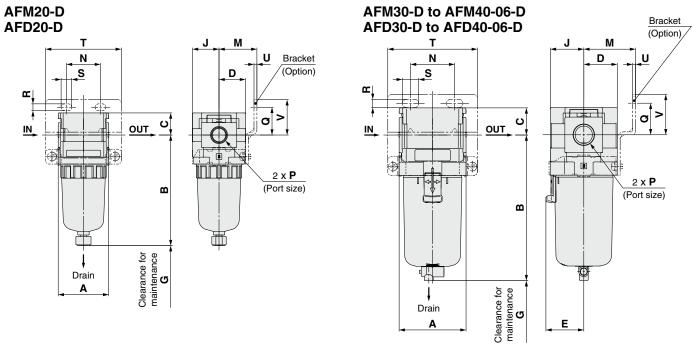






# Mist Separator AFM20-D to AFM40-D Series Micro Mist Separator AFD20-D to AFD40-D Series

#### **Dimensions**



		,						
	Optional specifications				Semi-standard			
Applicable		PC/PA	A bowl	Meta	al bowl	Metal bowl w	vith level gauge	With
model	With auto drain	Drain cock with barb fitting	With drain guide	With drain cock	With drain guide	With drain cock	With drain guide	element service indicator
AFM20-D AFD20-D	M5 x 0.8		Midth across flats 14	<b>a</b>	1/8 Width across flats 14			5
AFM30-D to AFM40-06-D AFD30-D to AFD40-06-D	N.O.: Black N.C.: Gray  Thread type/Rc, G: ø10 One-touch fitting Thread type/NPT: ø3/8" One-touch fitting	Barb fitting applicable tubing: T0604	Midth across flats 17	B	Width across flats 17	<b>a</b>	Width across flats 17	5

											-	Option	al spec	ificatio	ns		
Model	Standard specifications						Bracket mount						With auto drain				
	Р	Α	В	С	D	Е	G	J	М	N	Q	R	S	Т	U	٧	В
AFM20-D/AFD20-D	1/8, 1/4	40	87.6	17.5	21	_	45	21	30	27	22	5.4	8.4	60	2.3	28	104.9
AFM30-D/AFD30-D	1/4, 3/8	53	115.4	21.5	26.5	30	50	26.5	41	35	25	6.5	13	71	2.3	32	157.1
AFM40-D/AFD40-D AFM40-06-D/AFD40-06-D	1/4, 3/8, 1/2	70	147.1	25.5	35.5	38.4	75	35.5	50	52	30	8.5	12.5	88	2.3	39	186.9
	3/4	75	149.1	27	35.5	38.4	75	35.5	50	52	34	8.5	12.5	88	2.3	43	188.9

		Semi-standard specifications								
Model	PC/PA	A bowl	Metal	bowl	Metal be	With element				
Model	With barb fitting	With drain guide	With drain cock	With drain guide	With drain cock	With drain guide	service indicator			
	В	В	В	В	В	В	C1			
AFM20-D/AFD20-D	_	91.4	87.4	93.9	_	_	50.6			
AFM30-D/AFD30-D	123.9	122.2	117.8	122.3	137.8	142.3	54.3			
AFM40-D/AFD40-D	155.6	153.9	149.5	154	169.5	174	58.3			
AFM40-06-D/AFD40-06-D	157.6	155.9	151.5	156	171.5	176	_			

## Mist Separator/AFM20-D to AFM40-06-D Micro Mist Separator/AFD20-D to AFD40-06-D

## **Made to Order**

Please contact SMC for detailed dimensions, specifications, and lead times.



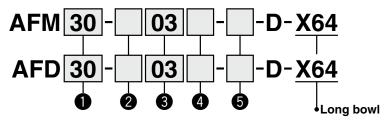
#### 1 Long Bowl

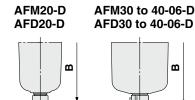
Drain capacity is greater than that of standard models.

#### Applicable Models/Drain Capacity

Model	AFM20-D/AFD20-D	AFM30-D/AFD30-D	AFM40-D/AFD40-D	AFM40-06-D/AFD40-06-D
Port size	1/8, 1/4	1/4, 3/8	1/4, 3/8, 1/2	3/4
Drain capacity [cm <sup>3</sup> ]	19	43	8	88
B dimension [mm]*1	108.1	137.4	167.2	169.2

<sup>\*1</sup> For polycarbonate bowls. Please contact SMC for other bowl materials.





#### Semi-standard Symbol Selection

- Select one each for a to d.
- When more than one specification is required, indicate in alphanumeric order. Example) AFM30-F03B-2JR-D-X64

	_	_					0	
				Symbol	Description		Body size	
						20	30	40
				Nil	Rc	•	•	•
2		Pipe	e thread type	N	NPT	•	•	•
				F	G	•	•	•
				+				
				01	1/8	•	_	_
				02	1/4	•	•	•
<b>3</b>			Port size	03	3/8	_	•	•
				04	1/2	_	_	•
				06	3/4	_	_	•
				+				
4	١,	Ontid	on (Mounting)	Nil	Without mounting option	•	•	•
J		Optio		B*1	With bracket	•	•	•
				+				
				Nil	Polycarbonate bowl	•	•	•
				2	Metal bowl	•	•	•
		а	Bowl*2	6	Nylon bowl	•	•	•
				С	With bowl guard	•	*3	*3
				6C	With bowl guard (Nylon bowl)	•	_*4	*4
	م			+				
	Idai			Nil	With drain cock	•	•	•
6	tan	b	Drain port	J*5	Drain guide 1/8	•	_	
	Semi-standard				Drain guide 1/4	_	•	•
	Ser			<b>W</b> *6	Drain cock with barb fitting	_	•	•
				+				
		С	Flow direction	Nil	Flow direction: Left to right	•	•	•
				R	Flow direction: Right to left		•	•
				+				
		d	Unit	Nil	Unit on product label: MPa, °C	•	0 *8	0 *8
				<b>Z</b> *7	Unit on product label: psi, °F	O*8	O*8	O*8

<sup>\*1</sup> Option B is included in the package with the product but does not come assembled. The assembly consists of 2 types of the bracket and 2 mounting screws.
\*2 Refer to chemical data on page 91 for chemical resistance of the bowl.

- \*3 A bowl guard is provided as standard equipment (polycarbonate).
- \*4 A bowl guard is provided as standard equipment (nylon).

- \*5 Without a valve function. The mounting screws are the same as the thread of **②**. \*6 The combination of metal bowl 2 is not available.
- \*7 For the pipe thread type: NPT. This product is for overseas use only according to the New Measurement Act. (The SI unit type is provided for use in Japan.)
- \*8  $\bigcirc$ : For the pipe thread type: NPT only



## **Made to Order**

Please contact SMC for detailed dimensions, specifications, and lead times.

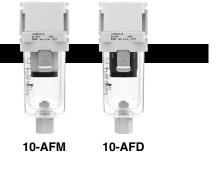


#### 2 Clean Series

Mist Separator/AFM20-D to AFM40-06-D

For details, refer to the Clean Series/Low Particle Generation section of the Web Catalog.





#### **3 Copper, Fluorine and Silicone-free + Low Particle Generation**

For details, refer to the Clean Series/Low Particle Generation section of the Web Catalog.

#### Standard model no.

Copper, Fluorine and Silicone-free + Low Particle Generation



# AFM-D/AFD-D Series Specific Product Precautions

Be sure to read this before handling the products. Refer to the back cover for safety instructions. For F.R.L. units precautions, refer to the "Handling Precautions for SMC Products" and the "Operation Manual" on the SMC website: https://www.smcworld.com

#### **Design / Selection**

## **⚠** Warning

 The bowl material of the standard mist separator and micro mist separator is polycarbonate. Do not use in an environment where they are exposed to or come in contact with organic solvents, chemicals, cutting oil, synthetic oil, alkali, and thread lock solutions.

#### Chemical resistance of polycarbonate or nylon bowl

Material										
			Mat	erial						
Туре	Chemical name	Application examples	Polycar- bonate	Nylon						
Acid	Hydrochloric acid Sulfuric acid Phosphoric acid Chromic acid	Acid washing liquid for metals	Δ	×						
Alkaline	Sodium hydroxide (Caustic soda) Potash Calcium hydroxide (Slack lime) Ammonia water Sodium carbonate	Degreasing of metals Industrial salts Water-soluble cutting oil	×	0						
Inorganic salts	Sodium sulfide Potassium nitrate Sodium sulfate	_	×	Δ						
Chlorine solvents	Carbon tetrachloride Chloroform Ethylene chloride Methylene chloride	Cleansing liquid for metals Printing ink Dilution	×	Δ						
Aromatic series	Benzene Toluene Paint thinner	Coatings Dry cleaning	×	Δ						
Ketone	Acetone Methyl ethyl ketone Cyclohexane	Photographic film Dry cleaning Textile industries	×	×						
Alcohol	Ethyl alcohol IPA Methyl alcohol	Antifreeze Adhesives	Δ	×						
Oil	Gasoline Kerosene	_	×	0						
Ester	Phthalic acid dimethyl Phthalic acid diethyl Acetic acid	Synthetic oil Anti-rust additives	×	0						
Ether	Methyl ether Ethyl ether	Brake oil additives	×	0						
Amino Methyl amino		Cutting oil Brake oil additives Rubber accelerator	×	×						
Others	Thread-lock fluid Seawater Leak tester	_	×	Δ						
O: Essential	O: Essentially safe △: Some effects may occur. ×: Effects will occur.									

- When the above factors are present, or there is some doubt, use a metal bowl for safety.
- \* The display window material for the semi-standard type with an element service indicator is nylon.

#### Air Supply

#### **∧** Caution

- **1.** Install an air filter (AF series) as a pre-filter on the inlet side of the mist separator to prevent premature clogging.
- **2.** Install a mist separator (AFM series) as a pre-filter on the inlet side of the micro mist separator to prevent premature clogging.
- **3.** Do not install on the inlet side of the dryer as this can cause premature clogging of the element.

#### **Maintenance**

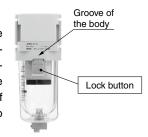
#### **Marning**

 Replace the element every 2 years or when the pressure drop becomes 0.1 MPa, whichever comes first, to prevent damage to the element.

#### **Mounting / Adjustment**

#### **⚠** Caution

 When the bowl is installed on the mist separator (AFM30-D/AFM40-D), or micro mist separator (AFD30-D/AFD40-D), install them so that the lock button lines up to the groove of the front (or the back) of the body to avoid drop or damage of the bowl.



#### Design

#### **⚠** Caution

1. Design the system so that the mist separator or micro mist separator is installed in a pulsation-free location. The difference between internal and external pressure inside the element should be kept within 0.1 MPa, as exceeding this value could cause damage.

#### Selection

#### **∧** Caution

- 1. Do not allow air flow that exceeds the rated flow. If the air flow is allowed outside the range of the rated flow even momentarily, drainage and lubricant may splash at the outlet side or cause damage to the component.
- 2. Do not use in a low pressure application (such as a blower). An F.R.L. unit has its own minimum operating pressure depending on the equipment and is designed specifically to function with compressed air. If used below the minimum operating pressure, a loss of performance and malfunction can occur. Please contact SMC if an application under such conditions cannot be avoided.

#### Handling

#### **∧** Caution

- 1. The element service indicator (Semi-standard: L) is used to check the pressure differential between the IN and OUT sides. When operating at a flow rate with a pressure differential exceeding 0.025 MPa, the element service indicator may operate even when the element is in its initial state.
- 2. For models with an element service indicator, adjust the flow rate in the direction that increases the flow rate. If the designated flow rate is exceeded, reset the flow rate to zero and readjust it until the designated flow rate is reached.
- 3. For models with an element service indicator, as the element becomes more clogged, the indicator will display an increasing level of red. Be sure to replace the element before the level of red reaches the top of the indicator.



AB

## **Modular Type** Regulator AR Series

Regulator AR Series	Model	Port size	Set pressure	Options
	AR20(K)-D	1/8, 1/4		Bracket Set nut
SA GE	AR30(K)-D	1/4, 3/8		(for panel mount) Square embedded type pressure gauge
AND THE PARTY OF T	AR40(K)-D	1/4, 3/8, 1/2	0.05 to 0.85 MPa	Right angle square type pressure gauge
	AR40(K)-06-D	3/4	0.02 to 0.2 MPa	Digital pressure switch Round type pressure gauge
	AR50(K)-D	3/4, 1		Bracket Square embedded type pressure gauge
p. 93 to 103	AR60(K)-D	1		Digital pressure switch Round type pressure gauge

#### Regulator

## AR20-D to AR60-D **Regulator with Backflow Function** AR20K-D to AR60K-D

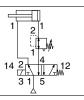


Regulator with Backflow Function



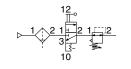
· Models with the backflow function include a mechanism which allows for the air pressure in the outlet side to be released to the inlet side.

Example 1) When the pressure in the rear and the front of the cylinder differs:

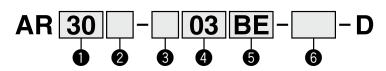


Example 2)

When the air supply is cut off and releasing the inlet pressure to the atmosphere, the residual pressure release of the outlet side can be ensured.



#### **How to Order**



#### **Option and Semi-standard Symbol Selection**

- Select one each for **a** to **g**.
- When more than one specification is required, indicate
- in alphanumeric order.

Example) AR30K-F03BE-1NR-D

	_							0		
	S				Description		F	Body siz	Α	
				,	,	20	30	40	50	60
	.,	A ("+1- 1		Nil	Without backflow function	•	•	•	•	•
2	V	vitn	packflow function	<b>K</b> *1	With backflow function	•	•	•	•	•
				+						
				Nil	Rc	•	•	•	•	•
8		Pip	e thread type	N	NPT	•	•	•	•	•
				F	G	•	•	•	•	•
				+			_			
				01	1/8	•	-		_	
	Port size		02	1/4	•	•	•	_		
			Port size	03	3/8	_	•	•	_	
			T OTT SIZE	04	1/2	_	<u> </u>	•	_	_
				06	3/4	_		•	•	_
				10	1				•	•
				+			,			
				Nil	Without mounting option	•	•	•	•	•
		а	Mounting	<b>B</b> *3	With bracket	•	•	•	•	•
				Н	With set nut (for panel mount)	•	•		<u> </u>	<u> </u>
				+			1			
				Nil	Without pressure gauge	•	•	•	•	
	Option*2			E	Square embedded type pressure gauge (with limit indicator)	•	•	•	•	•
<b>6</b>	탏		Pressure gauge*4	G	Round type pressure gauge (with limit indicator)	•	•	•	•	•
1	Ō			<b>J</b> *5,*6	Right angle square type pressure gauge (with limit indicator)	•	•	•	<u> </u>	
		b		M	Round type pressure gauge (with color zone)	•	•	•	•	•
				E1	Output: NPN output, Electrical entry: Wiring bottom entry	•	•	•	•	
			Digital pressure	E2	Output: NPN output, Electrical entry: Wiring top entry	•	•	•	•	•
			switch*7	E3	Output: PNP output, Electrical entry: Wiring bottom entry	•	•	•	•	
				E4	Output: PNP output, Electrical entry: Wiring top entry				•	

## Regulator AR20-D to AR60-D Series Regulator with Backflow Function AR20K-D to AR60K-D Series



AR30-D

	_							0		
		_		Symbol	Description		E	Body size	e	
						20	30	40	50	60
			Cat procesure*8	Nil	0.05 to 0.85 MPa setting	•	•	•	•	•
		С	Set pressure*8	1	0.02 to 0.2 MPa setting	•	•	•	•	•
				+						
		d	Exhaust	Nil	Relieving type	•	•	•	•	•
		a	mechanism	N	Non-relieving type	•	•	•	•	•
	밀			+						
	Semi-standard	е	Flow direction	Nil	Flow direction: Left to right	•	•	•	•	•
6	sta	е	riow direction	R	Flow direction: Right to left	•	•	•	•	•
	<u>=</u>			+						
	Se	f	Knob	Nil	Downward	•	•	•	•	•
		•	KIIOD	Υ	Upward	•	•	•	•	•
				+						
				Nil	Unit on product label: MPa, Pressure gauge in SI units: MPa	•	•	•	•	•
		g	Unit	<b>Z</b> *9	Unit on product label: psi, Pressure gauge: MPa/psi dual scale	O*11	O*11	O*11	O*11	O*11
				<b>ZA</b> *10	Digital pressure switch: With unit selection function	△*12	△*12	△*12	△*12	△*12

- \*1 Set the inlet pressure to at least 0.05 MPa higher than the set pressure.
- \*2 Options B, G, H, and M are not assembled and supplied loose at the time of shipment.
- \*3 The assembly consists of a bracket and set nuts (applicable to the AR20(K)-D to AR40(K)-D). For the AR50(K)-D and AR60(K)-D, the assembly consists of 2 types of the bracket and 2 mounting screws.
- \*4 When the pressure gauge is attached, a 1.0 MPa pressure gauge will be fitted for standard (0.85 MPa) type. 0.4 MPa pressure gauge for 0.2 MPa type.
- \*5 Cannot be selected for the type with a set nut (option "H")
- \*6 The direction the pressure gauge scale plate faces is from the knob side.
  \*7 When choosing with H (panel mount), the installation space for lead wires will not be secured. In this case, select "wiring top entry" for the electrical entry. (Select "wiring bottom entry" when the semi-standard Y is chosen simultaneously.)
- \*8 Pressure can be set higher than the specification pressure in some cases, but use pressure within the specification range.
- \*9 For the pipe thread type: NPT

This product is for overseas use only according to the New Measurement Act. (The SI unit type is provided for use in Japan.) Cannot be used with M: Round type pressure gauge (with color zone). Available by request for special. The digital pressure switch will be equipped with the unit selection function, setting to psi initially.

- \*10 For options: E1, E2, E3, E4
  - This product is for overseas use only according to the New Measurement Act. (The SI unit type is provided for use in Japan.)
- \*11 O: For the pipe thread type: NPT only
- \*12 A: Select with options: E1, E2, E3, E4.

## AR20-D to AR60-D Series AR20K-D to AR60K-D Series

#### **Standard Specifications**

Model	AR20(K)-D	AR30(K)-D	AR40(K)-D	AR40(K)-06-D	AR50(K)-D	AR60(K)-D
Port size	1/8, 1/4	1/4, 3/8	1/4, 3/8, 1/2	3/4	3/4, 1	1
Pressure gauge port size*1			1	/8		
Fluid			A	Air		
Ambient and fluid temperatures*2			−5 to 60°C	(No freezing)		
Proof pressure			1.5	MPa		
Max. operating pressure			1.0	MPa		
Set pressure range			0.05 to (	0.85 MPa		
Construction			Relievi	ng type		
Weight	0.14 kg	0.27 kg	0.48 kg	0.51 kg	1.13 kg	1.25 kg

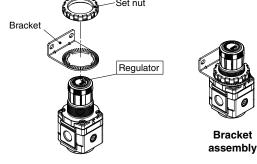
<sup>\*1</sup> Pressure gauge connection threads are not available for F.R.L. unit with a square embedded type pressure gauge or with a digital pressure switch.

#### Option/Part Nos.

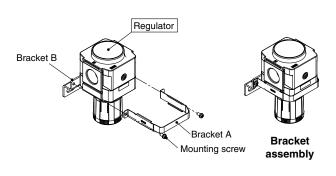
	Intional anasifica	tions			Mo	odel					
	Optional specifica	uions	AR20(K)-D	AR30(K)-D	AR40(K)-D	AR40(K)-06-D	AR50(K)-D	AR60(K)-D			
Bracket as	sembly*1		AR23P-270AS	AR33P-270AS	AR43F	P-270AS	AR54P	-270AS			
Set nut			AR23P-260S	AR33P-260S	AR43	P-260S	_	.*2			
		Standard	G36-1	0-□01		G46-1	0-□01				
	Round type	0.02 to 0.2 MPa setting	G36-4	1-□01		G46-4	1-□01				
	Round type	Standard	G36-10	)-□01-L		G46-10	-□01-L				
Pressure	(with color zone)	0.02 to 0.2 MPa setting	G36-4-	-□01-L	G46-4-□01-L						
gauge*3	Square	Standard		GC3-10AS-I	D [GC3P-030AS	(Pressure gauge	cover only)]				
	embedded type*4	0.02 to 0.2 MPa setting		cover only)]							
	Right angle	Standard		_	_						
	square type*5	0.02 to 0.2 MPa setting		GC3-4AS-J-D [	GC3-4AS-JA-D]		_	_			
		NPN output, Wiring bottom entry		ISE35-N-25-N	/ILA-X523 [ISE3	5-N-25-M (Switch	body only)]*6				
Digital pre	ssure switch	NPN output, Wiring top entry		ISE35-R-25-N	/ILA-X523 [ISE3	5-R-25-M (Switch	body only)]*6				
Digital pre	SSUIC SWILLII	PNP output, Wiring bottom entry		ISE35-N-65-N	/ILA-X523 [ISE3	5-N-65-M (Switch	body only)]*6				
		PNP output, Wiring top entry	' ISE35-R-65-MI A-X523 [ISE35-R-65-M (Switch body only)]*6								

<sup>\*1</sup> The assembly consists of a bracket and set nuts. For the AR50(K)-D and AR60(K)-D, the assembly consists of a bracket A/B and 2 mounting screws.

#### AR20(K)-D to AR40(K)-06-D



#### AR50(K)-D/AR60(K)-D



#### Replacement Parts

Dagar	intion			Part	t no.	·			
Descr	iption	AR20(K)-D	AR30(K)-D	AR40(K)-D	AR40(K)-06-D	AR50(K)-D	AR60(K)-D		
Valve assemb	oly	AR24P-060AS	AR34P-060AS	AR44P-060AS	AR49P-060AS	AR54P-060AS	AR64P-060AS		
Diaphragm	Relieving type	AR24P-150AS	AR34P-150AS	-150AS	AR54P-150AS				
assembly	Non-relieving type	AR24P-150AS-N	AR34P-150AS-N	AR44P-1	150AS-N	AR54P-	150AS-N		
Valve guide a	ssembly	AR24P-050AS	AR34P-050AS	AR44P	-050AS	AR54P	-050AS		
Check valve a	assembly*1			AR24KF	P-020AS				

<sup>\*1</sup> The check valve assembly is applicable for a regulator with backflow function (AR20K-D to AR60K-D) only. The assembly consists of a check valve cover, check valve body assembly, and 2 mounting screws.

<sup>\*2 -5</sup> to 50°C for the products with the digital pressure switch

<sup>\*2</sup> Please contact SMC regarding the set nuts for the AR50(K)-D and AR60(K)-D.

 <sup>\*3</sup> in part numbers for a round pressure gauge indicates a pipe thread type. No indication is necessary for R; however, indicate N for NPT. Please contact SMC regarding the pressure gauge supply for both MPa and psi unit specifications.
 \*4 Including one O-ring and 2 mounting screws. []: Pressure gauge cover only

<sup>\*5</sup> The right angle square type pressure gauge only includes the pressure gauge body. The pressure gauge body comes with 1 O-ring and 2 mounting screws.

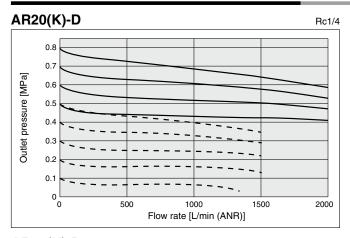
In addition, the part number in brackets includes a pressure gauge with a right angle adapter as well as an adapter, lock pin, 1 O-ring, and 2 mounting screws. \*6 In addition to the pressure switch body, lead wire with connector (2 m), adapter, lock pin, O-ring (1 pc.), mounting screws (2 pcs.) are attached.

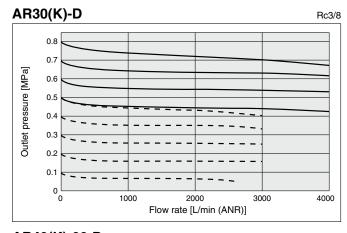
[]: Switch body only (For the digital pressure switch specifications, refer to page 130.)

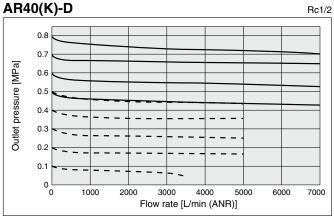
# Regulator AR20-D to AR60-D Series Regulator with Backflow Function AR20K-D to AR60K-D Series

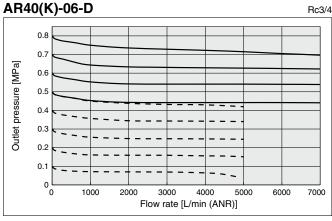
#### Flow Rate Characteristics (Representative values)

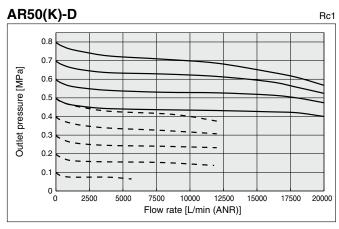
Inlet pressure: 1.0 MPa

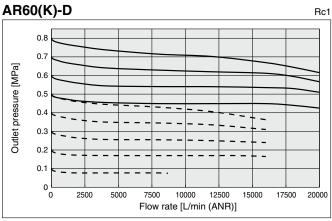










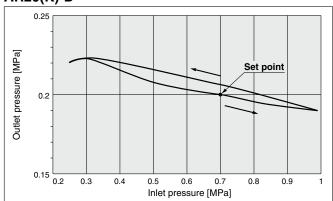


# AR20-D to AR60-D Series AR20K-D to AR60K-D Series

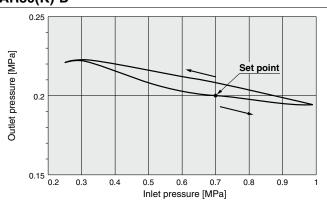
#### Pressure Characteristics (Representative values)

Conditions: Inlet pressure of 0.7 MPa, Outlet pressure of 0.2 MPa, Flow rate 20 L/min (ANR)

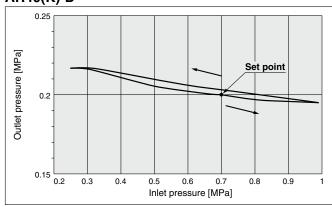
#### AR20(K)-D



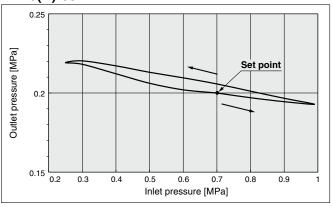
#### AR30(K)-D



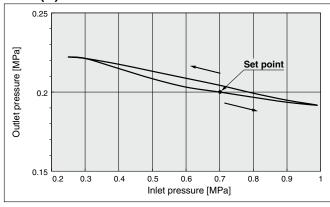
#### AR40(K)-D



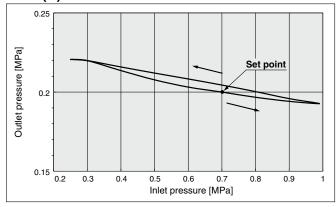
#### AR40(K)-06-D



#### AR50(K)-D



#### AR60(K)-D

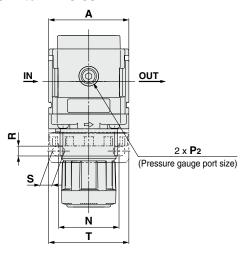


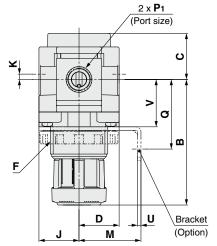
AB

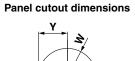
## Regulator AR20-D to AR60-D Series Regulator with Backflow Function AR20K-D to AR60K-D Series

#### **Dimensions**

#### **Standard (Round Type Pressure Gauge)** AR20-D to AR40-06-D







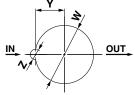
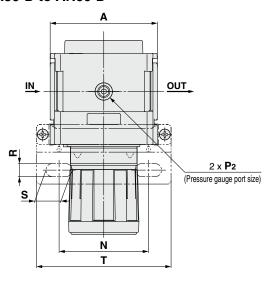
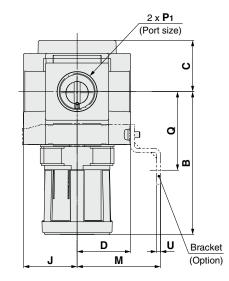
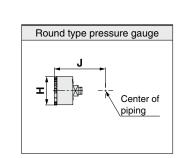


Plate thickness AR20-D to AR30-D : Max. 3.5 AR40-D to AR40-06-D: Max. 5

#### AR50-D to AR60-D







											Ol	otional sp	ecificatio	ns	
Model			5	Standard	specific	ations				Round		Round pressure (Semi-sta	gauge	Round pressure (with cold	gauge
	P1	P <sub>2</sub>	Α	B*1	С	D	K	Н	J	Н	J	Н	J		
AR20-D	1/8, 1/4	1/8	40	66.8	26.5	21	M28 x 1	21	2	ø37.5	57.5	ø37.5	58.5	ø37.5	58.5
AR30-D	1/4, 3/8	1/8	53	86.5	30.5	26.5	M38 x 1.5	26.5	3.5	ø37.5	63	ø37.5	64	ø37.5	64
AR40-D	1/4, 3/8, 1/2	1/8	70	91.5	35.5	35.5	M42 x 1.5	35.5	_	ø42.5	73	ø42.5	73	ø42.5	73
AR40-06-D	3/4	1/8	75	93	35.5	35.5	M42 x 1.5	35.5	_	ø42.5	73	ø42.5	73	ø42.5	73
AR50-D	3/4, 1	1/8	90	125	43	45	_	45	_	ø42.5	82.5	ø42.5	82.5	ø42.5	82.5
AR60-D	1	1/8	95	155	45	45	_	45	_	ø42.5	82.5	ø42.5	82.5	ø42.5	82.5

				Optiona	al specifi	cations				
		Bra	icket mo	unt				Panel	mount	
M	N	Q	R	S	Т	U	V	W	Υ	Z
30	34	43.9	5.4	15.4	55	2.3	24.7	28.5	14	6
41	40	46	6.5	2.3	31.3	38.5	19	7		
50	54	54	8.5	10.5	70	2.3	35.5	42.5	21	7
50	54	55.5	8.5	10.5	70	2.3	37	42.5	21	7
70	75	66	11	22	113	3.2	_	_		_
70	75	66	11	22	3.2	_	_	_	_	
	30 41 50 50 70	30 34 41 40 50 54 50 54 70 75	M         N         Q           30         34         43.9           41         40         46           50         54         54           50         54         55.5           70         75         66	M         N         Q         R           30         34         43.9         5.4           41         40         46         6.5           50         54         54         8.5           50         54         55.5         8.5           70         75         66         11	M         N         Q         R         S           30         34         43.9         5.4         15.4           41         40         46         6.5         8           50         54         54         8.5         10.5           50         54         55.5         8.5         10.5           70         75         66         11         22	Bracket mount  M N Q R S T  30 34 43.9 5.4 15.4 55  41 40 46 6.5 8 53  50 54 54 8.5 10.5 70  50 54 55.5 8.5 10.5 70  70 75 66 11 22 113	M         N         Q         R         S         T         U           30         34         43.9         5.4         15.4         55         2.3           41         40         46         6.5         8         53         2.3           50         54         54         8.5         10.5         70         2.3           50         54         55.5         8.5         10.5         70         2.3           70         75         66         11         22         113         3.2	Bracket mount           M         N         Q         R         S         T         U         V           30         34         43.9         5.4         15.4         55         2.3         24.7           41         40         46         6.5         8         53         2.3         31.3           50         54         54         8.5         10.5         70         2.3         35.5           50         54         55.5         8.5         10.5         70         2.3         37           70         75         66         11         22         113         3.2         —	M         N         Q         R         S         T         U         V         W           30         34         43.9         5.4         15.4         55         2.3         24.7         28.5           41         40         46         6.5         8         53         2.3         31.3         38.5           50         54         54         8.5         10.5         70         2.3         35.5         42.5           70         75         66         11         22         113         3.2         —         —	Bracket mount         Panel mount           M         N         Q         R         S         T         U         V         W         Y           30         34         43.9         5.4         15.4         55         2.3         24.7         28.5         14           41         40         46         6.5         8         53         2.3         31.3         38.5         19           50         54         54         8.5         10.5         70         2.3         35.5         42.5         21           50         54         55.5         8.5         10.5         70         2.3         37         42.5         21           70         75         66         11         22         113         3.2         —         —         —

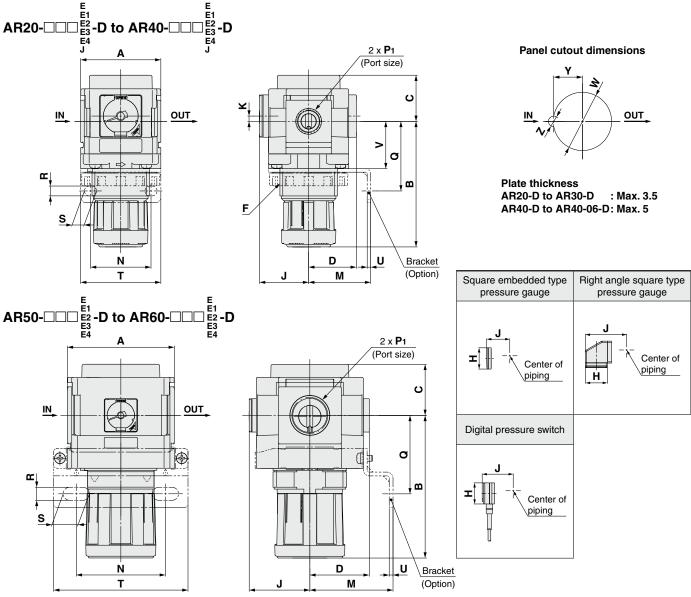
<sup>\*1</sup> The dimension of B is the length when the regulator knob is unlocked.



# AR20-D to AR60-D Series AR20K-D to AR60K-D Series

#### **Dimensions**

Standard (Square Embedded Type Pressure Gauge, Right Angle Square Type Pressure Gauge, Digital Pressure Switch)



									O	otional sp	pecificat	ions		
Model		5	Standard	specific	ations			- 1	mbedded aure gauge	Right and type press	gle square sure gauge	·		
	P1	Α	<b>B</b> *1	С	D	K	Н	J	Н	J	Н	J		
AR20-D	1/8, 1/4	40	66.8	26.5	26	M28 x 1	2	□28	27	□28	54.3	□27.8	37.5	
AR30-D	1/4, 3/8	53	86.5	30.5	31.5	M38 x 1.5	3.5	□28	32.5	□28	59.8	□27.8	43	
AR40-D	1/4, 3/8, 1/2	70	91.5	35.5	40.5	M42 x 1.5	_	□28	41.5	□28	68.8	□27.8	52	
AR40-06-D	3/4	75	93	35.5	40.5	M42 x 1.5	_	□28	41.5	□28	68.8	□27.8	52	
AR50-D	3/4, 1	90	125	43	50	_	1	□28	51	_	_	□27.8	61.5	
AR60-D	1	95	155	45	50	_	_	□28	51	-	_	□27.8	61.5	

					Optiona	al specifi	ications				
Model			Bra	acket mo	unt				Panel	mount	
	М	N	Q	R	S	Т	U	V	W	Υ	Z
AR20-D	30	34	43.9	5.4	15.4	55	2.3	24.7	28.5	14	6
AR30-D	41	40	46	6.5	8	53	2.3	31.3	38.5	19	7
AR40-D	50	54	54	8.5	10.5	70	2.3	35.5	42.5	21	7
AR40-06-D	50	54	55.5	8.5	10.5	70	2.3	37	42.5	21	7
AR50-D	70	75	66	11	22	113	3.2	_	_	_	_
AR60-D	70	75	66	11	22	113	3.2	_	_	_	_

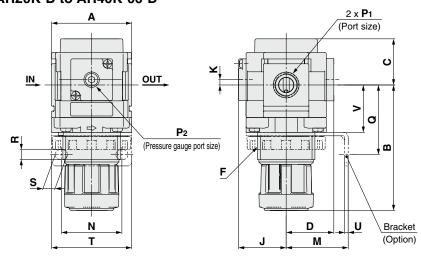
<sup>\*1</sup> The dimension of B is the length when the regulator knob is unlocked.

# Regulator AR20-D to AR60-D Series Regulator with Backflow Function AR20K-D to AR60K-D Series

#### **Dimensions**

With Backflow Function (Round Type Pressure Gauge, Square Embedded Type Pressure Gauge, Right Angle Square Type Pressure Gauge, Digital Pressure Switch)

AR20K-D to AR40K-06-D



#### Panel cutout dimensions

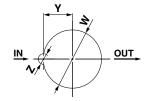
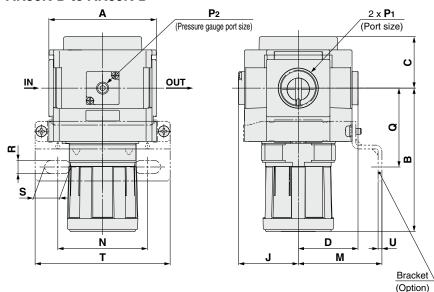
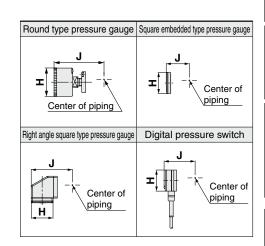


Plate thickness AR20K-D to AR30K-D : Max. 3.5 AR40K-D to AR40K-06-D: Max. 5

#### AR50K-D to AR60K-D





								(	,						
											0	otional spe	ecificatio	ns	
Model			5	Standard	specific	ations				Round	,,	Round type pre (Semi-star		Round type pre (with cold	0 0
	P <sub>1</sub>	P <sub>2</sub>	Α	B*1	С	D	F	J	K	Н	J	Н	J	Н	J
AR20K-D	1/8, 1/4	1/8	40	66.8	26.5	26	M28 x 1	26	2	ø37.5	62.5	ø37.5	63.5	ø37.5	63.5
AR30K-D	1/4, 3/8	1/8	53	86.5	30.5	31.5	M38 x 1.5	31.5	3.5	ø37.5	68	ø37.5	69	ø37.5	69
AR40K-D	1/4, 3/8, 1/2	1/8	70	91.5	35.5	40.5	M42 x 1.5	40.5	_	ø42.5	78	ø42.5	78	ø42.5	78
AR40K-06-D	3/4	1/8	75	93	35.5	40.5	M42 x 1.5	40.5	_	ø42.5	78	ø42.5	78	ø42.5	78
AR50K-D	3/4, 1	1/8	90	125	43	50	_	50	_	ø42.5	87.5	ø42.5	87.5	ø42.5	87.5
AR60K-D	1	1/8	95	155	45	50	_	50	_	ø42.5	87.5	ø42.5	87.5	ø42.5	87.5

								Optiona	l specific	cations							
Model	Square e type press		Right and	le square sure gauge	Digital pr				Bra	acket mo	unt				Panel	mount	
	Н	J	Н	J	Н	H J M N Q R S T U V W Y Z											
AR20K-D	□28	27	□28	54.3	□27.8	2 111 12 12 12 1							2.3	24.7	28.5	14	6
AR30K-D	□28	32.5	□28	59.8	□27.8	43								31.3	38.5	19	7
AR40K-D	□28	41.5	□28	68.8	□27.8	52	50	54	54	8.5	10.5	70	2.3	35.5	42.5	21	7
AR40K-06-D	□28	41.5	□28	68.8	□27.8	52	50	54	55.5	8.5	10.5	70	2.3	37	42.5	21	7
AR50K-D	□28	51	_	_	□27.8	61.5	70 75 66 11 22 113 3.						3.2	_	_	_	_
AR60K-D	□28	51	_	_	□27.8	61.5								_			

<sup>\*1</sup> The dimension of B is the length when the regulator knob is unlocked.



## Regulator/AR20-D to AR60-D Regulator with Backflow Function/AR20K-D to AR60K-D

## **Made to Order**

Please contact SMC for detailed dimensions, specifications, and lead times.



#### 10.4 MPa Setting

The setting specification is 0.4 MPa. When a pressure gauge is included, the display will show a range from 0 to 0.7 MPa.

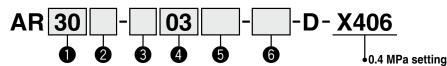
#### Specifications

Made-to-order part no.	-X406
Proof pressure [MPa]	1.5
Max. operating pressure [MPa]	1.0
Set pressure range [MPa]*1	0.05 to 0.4

<sup>\*1</sup> Pressure can be set higher than the specification pressure in some cases, but use pressure within the specification range

#### Applicable Models

Model	AR20(K)-D	AR30(K)-D	AR40(K)-D	AR40(K)-06-D	AR50(K)-D	AR60(K)-D
Port size	1/8, 1/4	1/4, 3/8	1/4, 3/8, 1/2	3/4	3/4, 1	1



#### **Option and Semi-standard Symbol Selection**

- Select one each for a to f.
- When more than one specification is required. indicate in alphabetical order.

Example) AR30K-F03BE-NR-D-X406

# O1												
With backflow function   Nil   Without backflow function		_	_	_	Committee of	Decembring					,	
With backflow function   Nill   Without backflow function					Symbol	Description						
With acknow function    K								20	30	40	50	60
## Rec	<b>A</b>	,	∧/;+b l	and flow function		Without backflow function		•	•	•	•	•
Pipe thread type	<b>U</b>	٧	vvitri t	Dackflow function	K*1	With backflow function		•	•	•	•	•
Pipe thread type												
Port size					Nil			•	•	•	•	•
# Port size   01   1/8   02   1/4   0   0   0   0   0   0   0   0   0	3		Pip	e thread type		NPT		•	•	•	•	•
## Port size ## Po						G		•	•	•	•	
## Port size   02												
Port size								•	_	_	_	_
Port size						1/4		•	•	•	_	_
06 3/4				Port cizo					•	•	_	
Nil   Without mounting option	U			1 OIT SIZE				_	_	•	_	_
A Mounting B*3 With bracket  H With set nut (for panel mount)  +  Nii Without pressure gauge  E Square embedded type pressure gauge (with limit indicator)  G Round type pressure gauge (with limit indicator)  M Round type pressure gauge (with color zone)  E1 Output: NPN output, Electrical entry: Wiring bottom entry  E2 Output: PNP output, Electrical entry: Wiring top entry  E4 Output: PNP output, Electrical entry: Wiring top entry  E4 Output: PNP output, Electrical entry: Wiring top entry  C Exhaust mechanism  Nii Relieving type  N Non-relieving type  N Non-relieving type  R Flow direction: Right to left  H Vill Downward  H V Upward						3/4		_	_	•	•	_
A   Mounting   Nil   Without mounting option   B*3   With bracket   H   With set nut (for panel mount)   With set nut (for panel mount)   H   With set nut (for panel mount)   With since the nut (for panel mount)   With						1		_	_	_	•	•
A Mounting B*3 With bracket  H With set nut (for panel mount)  + Will without pressure gauge  E Square embedded type pressure gauge (with limit indicator)  B Right angle square type pressure gauge (with limit indicator)  M Round type pressure gauge (with limit indicator)  M Round type pressure gauge (with limit indicator)  Digital pressure  E1 Output: NPN output, Electrical entry: Wiring bottom entry  E2 Output: NPN output, Electrical entry: Wiring bottom entry  E3 Output: PNP output, Electrical entry: Wiring bottom entry  E4 Output: PNP output, Electrical entry: Wiring top entry  +  c Exhaust mechanism  Nil Relieving type  N Non-relieving type  +  d Flow direction  R Flow direction: Left to right  R Flow direction: Right to left  +  Init Downward  Y Upward  -  Init Overward  Init on product label: MPa, Pressure gauge in SI units: MPa  T**8 Unit on product label: mpa, Pressure gauge in SI units: MPa  T**8 Unit on product label: mpa, Pressure gauge in SI units: MPa												
H With set nut (for panel mount)  +  Nil Without pressure gauge  E Square embedded type pressure gauge (with limit indicator)  B Round type pressure gauge (with limit indicator)  M Round type pressure gauge (with limit indicator)  Digital pressure  E1 Output: NPN output, Electrical entry: Wiring bottom entry  Digital pressure  Switch*7  E2 Output: NPN output, Electrical entry: Wiring bottom entry  E3 Output: PNP output, Electrical entry: Wiring bottom entry  E4 Output: PNP output, Electrical entry: Wiring top entry  +  C Exhaust mechanism  Nil Relieving type  N Non-relieving type  N Non-relieving type  A Flow direction  R Flow direction: Eight to left  +  E Knob  Nil Downward  Y Upward  H Unit on product label: MPa, Pressure gauge in SI units: MPa  T*8 Unit on product label: MPa, Pressure gauge in SI units: MPa  T*8 Unit on product label: MPa, Pressure gauge in SI units: MPa  T*8 Unit on product label: MPa, Pressure gauge: MPa/psig dual scale  Nil Unit on product label: MPa, Pressure gauge: MPa/psig dual scale  Nil Unit on product label: MPa, Pressure gauge: MPa/psig dual scale  Nil Option (*10 Option O						Without mounting option		•	•	•	•	•
Hill Without pressure gauge  E Square embedded type pressure gauge (with limit indicator)  G Round type pressure gauge (with limit indicator)  Digital pressure  B Square embedded type pressure gauge (with limit indicator)  M Round type pressure gauge (with limit indicator)  M Round type pressure gauge (with color zone)  E1 Output: NPN output, Electrical entry: Wiring bottom entry  Digital pressure  Switch*7  E2 Output: NPN output, Electrical entry: Wiring top entry  E3 Output: PNP output, Electrical entry: Wiring bottom entry  E4 Output: PNP output, Electrical entry: Wiring bottom entry  H  C Exhaust mechanism  Nil Relieving type  H  d Flow direction  Nil Flow direction: Left to right  R Flow direction: Right to left  H  Nil Downward  Y Upward  Nil Unit on product label: MPa, Pressure gauge in SI units: MPa  I Unit on product label: Pressure gauge in SI units: MPa    Nil Unit on product label: Pressure gauge in SI units: MPa    Nil Unit on product label: Pressure gauge in MPa/prei dual scale			а	Mounting		With bracket		•	•	•	•	•
Nil Without pressure gauge    Pressure gauge*4						With set nut (for panel mount)		•	•	•	_	
Pressure gauge*4    E   Square embedded type pressure gauge (with limit indicator)												
b M Round type pressure gauge (with color zone)  E1 Output: NPN output, Electrical entry: Wiring bottom entry  E2 Output: NPN output, Electrical entry: Wiring top entry  E3 Output: PNP output, Electrical entry: Wiring bottom entry  E4 Output: PNP output, Electrical entry: Wiring top entry  +  c Exhaust mechanism Nil Relieving type  +  d Flow direction Right foliation: Left to right  R Flow direction: Right to left  +  e Knob Nil Downward  Y Upward    Nil Unit on product label: MPa, Pressure gauge in SI units: MPa    Nil Unit on product label: mpa, Pressure gauge: MPa/nsi dual scale								•	•	•	•	•
b M Round type pressure gauge (with color zone)  E1 Output: NPN output, Electrical entry: Wiring bottom entry  E2 Output: NPN output, Electrical entry: Wiring top entry  E3 Output: PNP output, Electrical entry: Wiring bottom entry  E4 Output: PNP output, Electrical entry: Wiring top entry  +  c Exhaust mechanism Nil Relieving type  +  d Flow direction Right foliation: Left to right  R Flow direction: Right to left  +  e Knob Nil Downward  Y Upward    Nil Unit on product label: MPa, Pressure gauge in SI units: MPa    Nil Unit on product label: mpa, Pressure gauge: MPa/nsi dual scale		-¥2						•	•	•	•	•
b M Round type pressure gauge (with color zone)  E1 Output: NPN output, Electrical entry: Wiring bottom entry  E2 Output: NPN output, Electrical entry: Wiring top entry  E3 Output: PNP output, Electrical entry: Wiring bottom entry  E4 Output: PNP output, Electrical entry: Wiring top entry  +  c Exhaust mechanism Nil Relieving type  +  d Flow direction Right foliation: Left to right  R Flow direction: Right to left  +  e Knob Nil Downward  Y Upward    Nil Unit on product label: MPa, Pressure gauge in SI units: MPa    Nil Unit on product label: mpa, Pressure gauge: MPa/nsi dual scale	6	Ē		Pressure gauge*4		Round type pressure gauge (with limit indicator)		•	•	•	•	•
Digital pressure switch*7  E2 Output: NPN output, Electrical entry: Wiring bottom entry E3 Output: PNP output, Electrical entry: Wiring top entry E4 Output: PNP output, Electrical entry: Wiring top entry  H  c Exhaust mechanism Nil Relieving type  N Non-relieving type  H  d Flow direction R Flow direction: Left to right H  E Knob Nil Downward Y Upward  H  Nil Unit on product label: MPa, Pressure gauge in SI units: MPa  Nil Unit on product label: psi Pressure gauge: MPa/nsi dual scale	_	9						•	•	•	_	_
Digital pressure switch*7  E3 Output: NPN output, Electrical entry: Wiring top entry  E4 Output: PNP output, Electrical entry: Wiring top entry  + Nil Relieving type  N Non-relieving type  H  d Flow direction  R Flow direction: Right to left  + R  Flow direction: Right to left  H  Nil Downward  Y Upward  Nil Unit on product label: MPa, Pressure gauge in SI units: MPa  Nil Unit on product label: npi Pressure gauge: MPa/nsi dual scale			b			Round type pressure gauge (with color zone)		•	•	•	•	•
switch*7  E3 Output: PNP output, Electrical entry: Wiring bottom entry  E4 Output: PNP output, Electrical entry: Wiring top entry  +  c Exhaust mechanism Nil Relieving type N Non-relieving type +  d Flow direction Right to left  R Flow direction: Right to left  +  e Knob Nil Downward  Y Upward  Nil Unit on product label: MPa, Pressure gauge in SI units: MPa  Nil Unit on product label: nsi Pressure gauge: MPa/nsi dual scale								•	•	•	•	•
E4 Output: PNP output, Electrical entry: Wiring top entry  +    C   Exhaust mechanism   Nil   Relieving type   N   Non-relieving type   N   N   Non-relieving type   N   N   Non-relieving type   N   N   Non-relieving type   N   N   Non-relieving type   N   N   Non-relieving type   N   N   N   Non-relieving type   N   N   N   N   N   N   N   N   N								•	•	•	•	•
the second of th				switch*7	E3	Output: PNP output, Electrical entry: Wiring bottom entry		•	•	•	•	•
c Exhaust mechanism Nil Relieving type  H  d Flow direction Right foliated in Flow direction: Right to left  +  e Knob Nil Downward  Y Upward  H  Unit on product label: MPa, Pressure gauge in SI units: MPa    Nil Unit on product label: mpa, Pressure gauge: MPa/nsi dual scale   0*10 0*10 0*10 0*10 0*10 0*10 0*10 0*						Output: PNP output, Electrical entry: Wiring top entry		•	•	•	•	•
C Exhaust mechanism N Non-relieving type  +  d Flow direction R Flow direction: Left to right  +  e Knob Nil Downward  Y Upward  +  Init On product label: MPa, Pressure gauge in SI units: MPa    Nil Unit on product label: mpa, pressure gauge in SI units: MPa   0												
Non-relieving type  +  d Flow direction  Nil Flow direction: Left to right  R Flow direction: Right to left  +  e Knob  Nil Downward  Y Upward  +  Nil Unit on product label: MPa, Pressure gauge in SI units: MPa  Nil Unit on product label: nsi Pressure gauge: MPa/nsi dual scale			_	Evhauet machaniem				•	•	•	•	•
d Flow direction  Nil Flow direction: Left to right  R Flow direction: Right to left  +  e Knob  Nil Downward  Y Upward  +  Nil Unit on product label: MPa, Pressure gauge in SI units: MPa  I Init 7*8 Unit on product label: npi Pressure gauge: MPa/nsi dual scale				LXIIdust IIICCIIdilisiii		Non-relieving type		•	•	•	•	•
6 Plow direction R Flow direction: Right to left  +   e Knob Nil Downward  Y Upward  +   Nil Unit on product label: MPa, Pressure gauge in SI units: MPa    Nil Unit on product label: mpa, Pressure gauge: MPa/nsi dual scale   1												
Nil Unit on product label: MPa, Pressure gauge in SI units: MPa  f Unit 7*8 Unit on product label: psi Pressure gauge: MPa/psi dual scale		g	4	Flow direction				•	•	•	•	•
Nil Unit on product label: MPa, Pressure gauge in SI units: MPa  f Unit 7*8 Unit on product label: psi Pressure gauge: MPa/psi dual scale		da	u	1 low direction		Flow direction: Right to left	∟	•	•	•	•	•
Nil Unit on product label: MPa, Pressure gauge in SI units: MPa  f Unit 7*8 Unit on product label: psi Pressure gauge: MPa/psi dual scale	A	tan									,	
Nil Unit on product label: MPa, Pressure gauge in SI units: MPa  f Unit 7*8 Unit on product label: psi Pressure gauge: MPa/psi dual scale	U	i-S	_	Knoh		1 1 1	$\perp \mid$	•	•	•	•	•
Nil Unit on product label: MPa, Pressure gauge in SI units: MPa  f Unit 7*8 Unit on product label: psi Pressure gauge: MPa/psi dual scale		er		TATIOD		Upward	∟	•	•		•	
f Unit 7*8 Unit on product label: psi Pressure gauge: MPa/psi dual scale		(J)									,	
							$\perp \mid$	•	•	•	•	•
<b>ZA</b> *9 Digital pressure switch: With unit selection function $\triangle^{*11}$ $\triangle^{*11}$ $\triangle^{*11}$ $\triangle^{*11}$ $\triangle^{*11}$ $\triangle^{*11}$			f	Unit			$\sqcup \sqcup$	O*10	O*10	0*10	O*10	0*10
					ZA*9	Digital pressure switch: With unit selection function		△*11	△*11	△*11	△*11	△*11

- \*1 Set the inlet pressure to at least 0.05 MPa higher than the set pressure.
- \*2 Options B, G, H, and M are not assembled and supplied loose at the time of shipment.
- \*3 The assembly consists of a bracket and set nuts (applicable to the AR20(K)-D to The AR50(K)-D and AR60(K)-D assemblies include 2 types of brackets and 2
  - mounting screws.
- \*4 A 0.7 MPa pressure gauge will be fitted.
- \*5 Cannot be selected for the type with a set nut (option "H")
- \*6 The direction the pressure gauge scale plate faces is from the knob side.
- \*7 When choosing with H (panel mount), the installation space for lead wires will not be secured. In this case, select "wiring top entry" for the electrical entry. (Select "wiring bottom entry" when the semi-standard Y is chosen simultaneously.)
- \*8 For the pipe thread type: NPT
  This product is for overseas use only according to the New Measurement Act. (The SI unit type is provided for use in Japan.) Cannot be used with M: Round type pressure gauge (with color zone). Available by request for special. The digital pressure switch will be equipped with the unit selection function, setting to psi initially.
- \*9 For options: E1, E2, E3, E4. This product is for overseas use only according to the New Measurement Act. (The SI unit type is provided for use in Japan.)
- \*10 O: For the pipe thread type: NPT only
- \*11 A: Select with options: E1, E2, E3, E4.



## AR20-B to AR60-B Regulator **Made to Order**

Please contact SMC for detailed dimensions, specifications and lead times.



AR30-03-B-X430/440/425

#### ① Special Temperature Environment

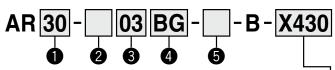
Special materials are used in the manufacturing of seals and resin parts to allow them to withstand various temperature conditions in cold or tropical (hot) climates.

#### Specifications

Made-to	-order part no.	-X430	-X440		
Environn	nent	Low temperature	High temperature		
Ambient t	emperature [°C]	-30 to 60	-5 to 80		
Fluid ten	perature [°C]	-5 to 60 (with no freezing)			
Material	Rubber parts	Special NBR	FKM		
	Main parts	Metal (Aluminum die-cast, etc.)			

#### **Applicable Model**

Model		AR25-B	AR30-B	AR40-B	AR40-06-B	AR50-B	AR60-B
	Port size	1/4, 3/8	1/4, 3/8	1/4, 3/8, 1/2	3/4	3/4, 1	1



- Option/Semi-standard: Select one each for a to g.
- · Option/Semi-standard symbol: When more than one specification is required, indicate in alphanumeric order.

Example) AR30-03BG-1NR-B-X430

#### For high/low • temperature

X430	Low temperature				
X440	High temperature				

				Symbol Description		Body size					
						25	30	40	50	60	
				Nil	Rc	•	•	•	•	•	
2	2 Pipe thread type		N	NPT	•	•	•	•	•		
		F	G	•	•	•	•	•			
				+			•				
				02	1/4	•	•	•	_	_	
_				03	3/8	•	•	•	_	_	
3	Port size			04	1/2	_	_	•	_	_	
				06	3/4	_	_	•	•	_	
				10	1	_	_	_	•		
				+							
	Option *1			Nil	Without mounting option	•	•	•	•		
		а	Mounting	<b>B</b> *2	With bracket	•	•	•	•		
		a		н	With set nut						
4					(for panel mount)		_				
				+							
		ь	Pressure gauge	<b>G</b> *3	Round type pressure gauge (without limit indicator)	•	•	•	•	•	
+											
			Set	Nil	0.05 to 0.85 MPa setting	•	•	•	•		
		С	pressure	1*4	0.02 to 0.2 MPa setting	•	•	•	•	•	
				+							
		d	Exhaust	Nil	Relieving type	•	•	•	•		
		a	mechanism	N	Non-relieving type	•	•	•	•		
	ا ۾ ا			+							
	a	е	Flow	Nil	Flow direction: Left to right	•	•	•	•		
6	la l	е	direction	R	Flow direction: Right to left	•	•	•	•		
v	-is			+							
	Semi-standard	f	Knob	Nil	Downward	•	•	•	•	•	
		•	Knob	Υ	Upward	•	•	•	•		
		_		+							
		_	Pressure	Nil	Name plate and pressure gauge in SI units: MPa	•	•	•	•	•	
		g	unit	<b>Z</b> *5	Name plate and pressure gauge in imperial units: psi	O*6	○*6	O*6	○*6	O*6	

- \*1 Options B. G. H are not assembled and supplied loose at the time of shipment.
- \*2 Assembly of a bracket and set nuts (AR25-B to AR40-B) Including 2 mounting screws for the AR50-B and AR60-B
- \*3 Mounting thread for pressure gauge: 1/8, Pressure gauge type: G43 \*4 The only difference from the standard specifications is the spring for the regulator. It does not restrict the setting of 0.2 MPa or more. When the pressure gauge is
- attached, a 0.4 MPa pressure gauge will be fitted.

  \*5 For pipe thread type: NPT. This product is for overseas use only according to the new Measurement Act. (The SI unit type is provided for use in Japan.)
- \*6 O: For pipe thread type: NPT only

#### 2 High Pressure

Stronger materials are used for the manufacturing of regulators intended for high-pressure operation.

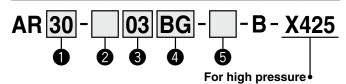
The modified construction also allows for a wider set pressure range.

#### **Specifications**

•			
Made-to-order part no.	-X425		
Proof pressure [MPa]	3.0		
Maximum operating pressure [MPa]	2.0		
Set pressure range [MPa]	0.1 to 1.7		
Ambient and fluid temperature [°C]	-5 to 60 (with no freezing)		

#### **Applicable Model**

Model	AR20-B	AR25-B	AR30-B	AR40-B	AR40-06-B	AR50-B	AR60-B
Port size	1/8, 1/4	1/4, 3/8	1/4, 3/8	1/4, 3/8, 1/2	3/4	3/4, 1	1



- Option/Semi-standard: Select one each for a to f.
- Option/Semi-standard symbol: When more than one specification is required, indicate in alphabetic order. NO ADOLOGO ND D VADE

Example) AR30-03BG-NR-B-X425											
	$\overline{}$							(			
				Symbol	Description	Body size					
						20	25	30	40	50	60
					Rc	•	•	•	•	•	
2	Pip	e thi	read type	N	NPT	•	•	•	•	•	•
•	, , , , , , , , , , , , , , , , , , , ,			F	G	•	•	•	•	•	•
				+							
				01	1/8	•	<b>—</b>	<b>—</b>	_	_	_
				02	1/4	•	•	•	•	_	_
<b>A</b>		D	:	03	3/8	_	•	•	•	_	_
8	Port size			04	1/2	_	_	_	•	_	
				06	3/4	_	_	_	•	•	_
				10	1	_	_	_	_	•	•
				+							
	Option *		Mounting	Nil	Without mounting option	•	•	•	•	•	
		а		<b>B</b> *2	With bracket	•	•	•	•	•	
_		a		н	With set nut						
4				п	(for panel mount)						
				+							
		ь	Pressure	G*3	Round type pressure switch		_	_	_	_	
			gauge	G ·	(with limit indicator)		_	•	•	•	
	_	_		+							
		С	Exhaust	Nil	Relieving type	•	•	•	•	•	•
		L	mechanism	N	Non-relieving type	•	•	•	•	•	•
				+		_					
		d	Flow	Nil	Flow direction: Left to right	•	•	•	•	•	•
	ard	ŭ	direction	R	Flow direction: Right to left	•	•	•	•	•	•
	pu			+		_					
6	-ste	e	Knob	Nil	Downward	•	•	•	•	•	•
	Semi-standard				Upward		•	•	•	•	
	Se			+							
		f	. Pressure	Nil	Name plate and pressure gauge in SI units: MPa	•	•	•	•	•	•
			unit	<b>Z</b> *4	Name plate and pressure gauge in imperial units: psi	O*5	O*5	O*5	O*5	O*5	O*5
*1 (	*1 Options B, G, H are not assembled and supplied loose at the time of shipment.										

- \*2 Assembly of a bracket and set nuts (AR20-B to AR40-B) Including 2 mounting screws for the AR50-B and AR60-B
- \*3 Mounting thread for pressure gauge: 1/8, Pressure gauge type: G46-20-□
  \*4 For pipe thread type: NPT. This product is for overseas use only according to the new Measurement Act. (The SI unit type is provided for use in Japan.)
- \*5 O: For pipe thread type: NPT only



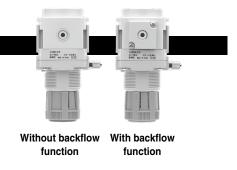


Regulator/AR20-D to AR60-D

#### 2 Clean Series

For details, refer to the Clean Series/Low Particle Generation section of the Web Catalog.





#### 3 Copper, Fluorine and Silicone-free + Low Particle Generation

For details, refer to the Clean Series/Low Particle Generation section of the Web Catalog.

## Standard model no.

Copper, Fluorine and Silicone-free + Low Particle Generation

AC

AW + AL | AF + AR + AL

AF + AR

AF + AFM + AR

Attachments AW + AFM

AΕ

₹





# AR(K)-D Series Specific Product Precautions

Be sure to read this before handling the products. Refer to the back cover for safety instructions. For F.R.L. units precautions, refer to the "Handling Precautions for SMC Products" and the "Operation Manual" on the SMC website: https://www.smcworld.com

#### **Design / Selection**

## **Marning**

 Residual pressure disposal (outlet pressure removal) is not possible for the AR20-D to AR60-D even though the inlet pressure is exhausted. When the residual pressure disposal is performed, use the regulator with a backflow function (AR20K-D to AR60K-D).

#### **⚠** Caution

1. When operating at an inlet pressure lower than the inlet pressure used in the flow rate characteristics graph, the pressure drop on the outlet side may be greater. Therefore, be sure to conduct testing using the actual equipment.

For pressure control equipment selection, refer to the "Product Selection Guide."

#### Maintenance

## **⚠** Warning

 When using the regulator with backflow function between a solenoid valve and an actuator, check the pressure gauge periodically. Sudden pressure fluctuations may shorten the durability of the pressure gauge. A digital pressure gauge is recommended for such situation or as deemed necessary.

#### **Mounting / Adjustment**

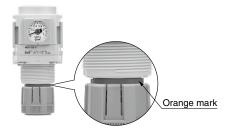
## **Marning**

- 1. Set the regulator while verifying the displayed values of the inlet and outlet pressure gauges. Turning the regulator knob excessively can cause damage to the internal parts.
- **2.** Do not use tools on the pressure regulator knob as this may cause damage. It must be operated manually.
- Before replacing or changing the mounting direction of the pressure gauge, or changing the direction of the scale plate, be sure to release the inlet and outlet pressure completely.

It is dangerous to replace or change the mounting direction of the pressure gauge, or change the direction of the scale plate, while it is under pressure.

#### **⚠** Caution

- Be sure to unlock the knob before adjusting the pressure and lock it after setting the pressure. Failure to follow this procedure can cause damage to the knob and the outlet pressure may fluctuate.
  - Pull the pressure regulator knob to unlock. (You can visually verify this with the "orange mark" that appears in the gap.)
  - Push the pressure regulator knob to lock. When the knob is not easily locked, turn it left and right a little and then push it (when the knob is locked, the "orange mark", i.e., the gap will disappear).



#### **Piping**

#### **∧** Warning

1. To screw the pressure gauge and piping materials into the pressure gauge port on the product, tighten to the recommended torque (3 to 5 N·m) while securely holding the AR(K)-D in place. Additionally, when mounting a One-touch fitting to the pressure gauge port, refer to the Fittings and Tubing Precautions.



AB

**SMC** 

# Modular Type Lubricator AL Series

Lubricator AL Series	Model	Port size	Options
¥10	AL20-D	1/8, 1/4	
ALDEGO ( ) F C	AL30-D	1/4, 3/8	
	AL40-D	1/4, 3/8, 1/2	Bracket
	AL40-06-D	3/4	DIACKEL
	AL50-D	3/4, 1	
p. 106 to 111	AL60-D	1	

AB

Lubricator

## AL20-D to AL60-D

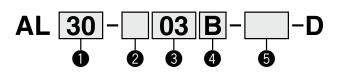
#### Symbol





#### **How to Order**

AL30-D



#### Semi-standard Symbol Selection

- Select one each for a to d.
- · When more than one specification is required, indicate in alphanumeric order.
- Example) AL30-F03B-3RW-D

_								0		
				Symbol	Description		F	Body size		
					· ·	20	30	40	50	60
				Nil	Rc	•	•	•	•	•
2		Pi	pe thread type	N	NPT	•	•	•	•	•
				F	G	•	•	•	•	•
				+						
				01	1/8	•	_	_	_	_
				02	1/4	•	•	•	_	_
_			Doub alor	03	3/8	_	•	•	_	_
8			Port size	04	1/2	_	_	•	_	_
				06	3/4	_	_	•	•	_
				10	1	_	_	_	•	•
				+						
			L' (D. 4 L')	Nil	Without mounting option	•	•	•	•	•
4		Op	tion (Mounting)	<b>B</b> *1	With bracket	•	•	•	•	•
				+						
				Nil	Polycarbonate bowl	•	•	•	•	•
				2	Metal bowl	•	•	•	•	•
			a Bowl*2	6	Nylon bowl	•	•	•	•	•
		а	BOMI	8	Metal bowl with level gauge	_	•	•	•	•
				С	With bowl guard	•	*3	*3	*3	*3
	_			6C	With bowl guard (Nylon bowl)	•	*4	*4	*4	*4
	darc			+						
A	Semi-standard			Nil	Without drain cock	•	•	•	•	•
•	i-st	b	Lubricant exhaust port	3	With drain cock	•	•	•	•	•
	em		ροιτ	3W*5	Drain cock with barb fitting	_	•	•	•	•
	0)			+						
			Flow direction	Nil	Flow direction: Left to right	•	•	•	•	•
		С	Flow direction	R	Flow direction: Right to left	•	•	•	•	•
				+						
		d	Lloit	Nil	Unit on product label: MPa, °C	•	•	•	•	•
	'		Unit	<b>Z</b> *6	Unit on product label: psi, °F	O*7	O*7	O*7	○*7	O*7

- \*1 Option B is included in the package with the product but does not come assembled. The assembly consists of 2 types of the bracket and 2 mounting screws.

  \*2 Refer to chemical data on page 111 for chemical resistance of the bowl.
- \*3 A bowl guard is provided as standard equipment (polycarbonate).
- \*4 A bowl guard is provided as standard equipment (nylon) \*5 The combination of metal bowl 2 and 8 is not available
- \*6 For the pipe thread type: NPT
  - This product is for overseas use only according to the New Measurement Act. (The SI unit type is provided for use in Japan.)
- \*7 O: For the pipe thread type: NPT only



### AL20-D to AL60-D Series

#### **Standard Specifications**

Model	AL20-D	AL30-D	AL40-D	AL40-06-D	AL50-D	AL60-D			
Port size	1/8, 1/4	1/4, 3/8	1/4, 3/8, 1/2	3/4	3/4, 1	1			
Fluid			А	\ir					
Ambient and fluid temperatures			−5 to 60°C (	(No freezing)					
Proof pressure			1.5	MPa					
Max. operating pressure			1.0	MPa					
Min. dripping flow rate*1	15 L/min (ANR)	Port size 1/4: 30 L/min (ANR) Port size 3/8: 40 L/min (ANR)	Port size 1/4: 30 L/min (ANR) Port size 3/8: 40 L/min (ANR) Port size 1/2: 50 L/min (ANR)	50 L/min (ANR)	190 L/min (ANR)	220 L/min (ANR)			
Oil capacity	25 cm <sup>3</sup>	55 cm <sup>3</sup>		135	cm <sup>3</sup>				
Recommended lubricant			Class 1 turbine	oil (ISO VG32)					
Bowl material		Polycarbonate							
Bowl guard	Semi-standard (Steel)		Sta	ndard (Polycarbon	ate)				
Weight	0.10 kg	0.18 kg	0.37 kg	0.41 kg	0.92 kg	0.99 kg			

<sup>\*1</sup> The flow rate is 5 drops or greater/min under the following conditions: Inlet pressure of 0.5 MPa; Class 1 turbine oil (ISO VG32); Temperature at 20°C; Oil adjustment valve fully open. For a circuit that repeatedly turns ON and OFF on the outlet side, make the adjustment so that the average air consumption per minute becomes the minimum dripping flow rate or more.

#### **Bowl Assembly/Part Nos.**

Bowl	Lubricant exhaust				Mc	odel				
material	port	Other	AL20-D	AL30-D	AL40-D	AL40-06-D	AL50-D	AL60-D		
	Without drain cock	_	C2SL-D	_		=	_			
	Williout drain cock	With bowl guard	C2SL-C-D	C3SL-D	C4SL-D					
Polycarbonate	With drain cock	_	C2SL-3-D	_		_	_			
rolycarbonale		With bowl guard	C2SL-3C-D	C3SL-3-D		C4SL	3-D			
	Drain cock with barb fitting	With bowl guard	_	C3SL-3W-D	C4SL-3W-D					
	Mithaut drain and	_	C2SL-6-A	_	_					
	Without drain cock	With bowl guard	C2SL-6C-A	C3SL-6-A	C4SL-6-A					
Nylon	With drain cock	_	C2SL-36-A	_	_					
INVIOIT	Willi diaili cock	With bowl guard	C2SL-36C-A	C3SL-36-A		C4SL	-36-A			
	Drain cock with barb fitting	With bowl guard	_	C3SL-36W-A		C4SL-	36W-A			
	Without drain cock	_	C2SL-2-A	C3SL-2-A		C4SL	2-A			
Metal	Williout drain Cock	With level gauge	_	C3LL-8-A		C4LL	8-A			
ivietai	With drain cock	_	C2SL-23-A	C3SL-23-A		C4SL	-23-A			
	With thain COCK	With level gauge		C3LL-38-A		C4LL	-38-A			

Bracket B

Lubricator

Mounting screw

Bracket assembly

#### **Option/Part Nos.**

Optional	Model								
specifications	AL20-D	AL30-D	AL40-D	AL40-06-D	AL50-D	AL60-D			
Bracket assembly*1	AF24P-070AS	AF34P-070AS	AF44P-070AS	AF49P-070AS	AF54P	-070AS			

<sup>\*1</sup> The assembly consists of a bracket A/B and 2 mounting screws.

#### **Replacement Parts**

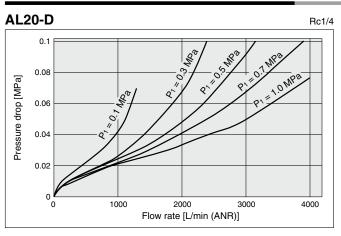
nepiacei	acement Faits											
Description			Par	t no.								
Description	AL20-D	AL30-D	AL40-D	AL40-06-D	AL50-D	AL60-D						
Sight dome assembly		AL20P-080AS										
Lubrication plug assembly	AL24P-060AS	AL34P-060AS	AL44P-060AS									
Damper retainer assembly	AL20P-030AS	AL30P-030AS	AL40P	-030AS	AL54P-030AS	AL60P-030AS						
Damper assembly	AL20P-040S	AL30P-040S	AL44F	P-040S	AL60P	-040AS						
Bowl seal	C2SFP-260S	C32FP-260S	S C42FP-260S									
Bowl assembly*1, *2		Refer to "Bowl Assembly/Part Nos."										

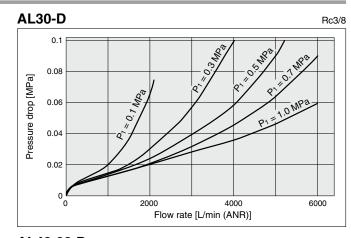
<sup>\*1</sup> The bowl assembly comes with a bowl seal.
\*2 Please contact SMC separately for psi and °F unit display specifications.

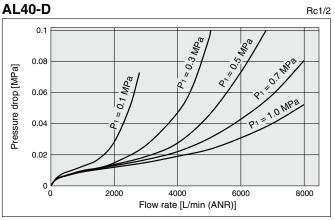


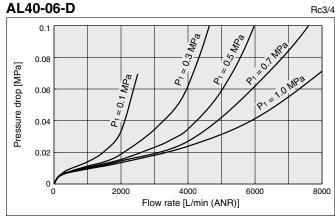


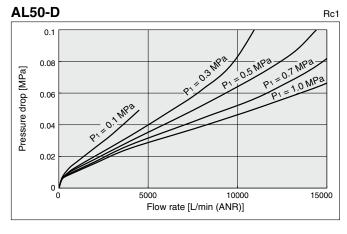
<sup>\*1</sup> The bowl assembly comes with a bowl seal. Please contact SMC separately for psi and °F unit display specifications.

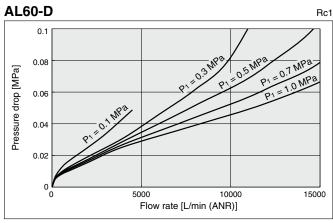










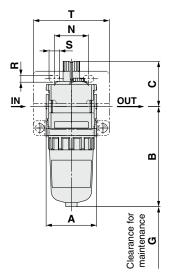


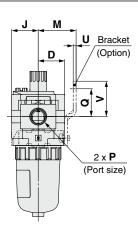
AB

### AL20-D to AL60-D Series

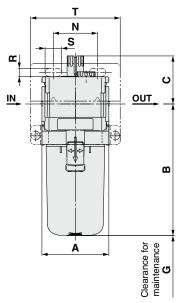
#### **Dimensions**

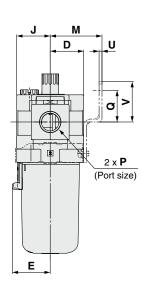
AL20-D



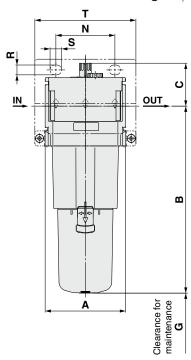


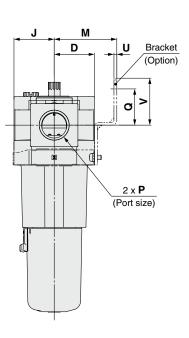
AL30-D to AL40-06-D





AL50-D to AL60-D





AB

	Semi-standard Semi-standard										
Applicable	PO	C/PA bowl	Metal	bowl	Metal bowl wi	th level gauge					
model	With drain cock	Drain cock with barb fitting	Without drain cock	With drain cock	Without drain cock	With drain cock					
AL20-D	<b>B</b>		a a	8							
AL30-D to AL60-D	8	Barb fitting applicable tubing: T0604	a a	B	a a	B					

Lubricator AL20-D to AL60-D Series

			Ctandard	nnaoifiae	tiono						Op	tional sp	ecificati	ons		
Model			Standard :	specifica	alions				Bracket mount							
	P	Α	В	С	D	E	G	J	М	N	Q	R	S	Т	U	V
AL20-D	1/8, 1/4	40	79.3	35.9	21	_	60	21	30	27	22	5.4	8.4	60	2.3	28
AL30-D	1/4, 3/8	53	104.3	38.1	26.5	30	80	26.5	41	35	25	6.5	13	71	2.3	32
AL40-D	1/4, 3/8, 1/2	70	136.1	44	35.5	38.4	110	35.5	50	52	30	8.5	12.5	88	2.3	39
AL40-06-D	3/4	75	138.1	44	35.5	38.4	110	35.5	50	52	34	8.5	12.5	88	2.3	43
AL50-D	3/4, 1	90	209.1	48	45	_	110	45	70	66	40.5	11	13	113	3.2	52.5
AL60-D	1	95	223.1	48	45	_	110	45	70	66	40.5	11	13	113	3.2	52.5

		Semi-standard specifications									
Model	PC/PA		Metal	<u> </u>	Metal bowl with level gauge						
	With drain cock	With barb fitting	Without drain cock	With drain cock	Without drain cock	With drain cock					
	В	В	В	В	В	В					
AL20-D	87.6	_	84.5	87.4	_	_					
AL30-D	115.4	123.9	104.3	117.8	124.3	137.8					
AL40-D	147.1	155.6	136	149.5	156.1	169.5					
AL40-06-D	149.1	157.6	138	151.5	158.1	171.5					
AL50-D	220.1	228.6	209	222.5	229	242.5					
AL60-D	234.1	242.6	223	236.5	243	256.5					



## AL-D Series Specific Product Precautions

Be sure to read this before handling the products. Refer to the back cover for safety instructions. For F.R.L. units precautions, refer to the "Handling Precautions for SMC Products" and the "Operation Manual" on the SMC website: https://www.smcworld.com

#### **Design / Selection**

#### <u> Marning</u>

- **1.** Do not introduce air from the outlet side as this can damage the damper.
- The standard bowl and sight dome of the lubricator is polycarbonate. Do not use in an environment where they are exposed to or come in contact with organic solvents, chemicals, cutting oil, synthetic oil, alkali, and thread lock solutions.

### Chemical resistance of polycarbonate bowl with sight dome and nylon bowl with sight dome

Type	Chemical name	Application examples	Mate	erial
i ype	Offerfilear flaifle	Application examples	Polycarbonate	Nylon
Acid	Hydrochloric acid Sulfuric acid Phosphoric acid Chromic acid	Acid washing liquid for metals	Δ	×
Alkaline	Sodium hydroxide (Caustic soda) Potash Calcium hydroxide (Slack lime) Ammonia water Sodium carbonate	Degreasing of metals Industrial salts Water-soluble cutting oil	×	0
Inorganic salts	Sodium sulfide Potassium nitrate Sodium sulfate	_	×	Δ
Chlorine solvents	Carbon tetrachloride Chloroform Ethylene chloride Methylene chloride	Cleansing liquid for metals Printing ink Dilution	×	Δ
Aromatic series	Benzene Toluene Paint thinner	Coatings Dry cleaning	×	Δ
Ketone	Acetone Methyl ethyl ketone Cyclohexane	Photographic film Dry cleaning Textile industries	×	×
Alcohol	Ethyl alcohol IPA Methyl alcohol	Antifreeze Adhesives	Δ	×
Oil	Gasoline Kerosene	_	×	0
Ester	Phthalic acid dimethyl Phthalic acid diethyl Acetic acid	Synthetic oil Anti-rust additives	×	0
Ether	Methyl ether Ethyl ether	Brake oil additives	×	0
Amino	Methyl amino	Cutting oil Brake oil additives Rubber accelerator	×	×
Others	Thread-lock fluid Seawater Leak tester	_	×	Δ

When the above factors are present, or there is some doubt, use a metal bowl for safety.

#### **Design / Selection**

#### **⚠** Caution

**1.** When the piping is branched on the inlet side, install a check valve to prevent the lubricant from back flowing.

#### **Maintenance**

#### **⚠** Warning

- For the AL20-D, replenish the lubricant after releasing the inlet pressure. Lubrication cannot take place under a pressurized condition.
- Tighten the lubrication plug to the recommended tightening torque. Insufficient tightening torque may cause loosening or defective sealing. Excessive tightening torque may damage the thread, etc.

#### **Recommended Torque**

Unit: N·m

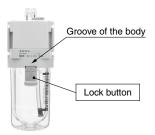
Model	AL20-D	AL30-D	AL40-D AL40-06-D AL50-D AL60-D
Torque	0.25 to 0.35	0.35 to 0.45	0.5 to 0.6

3. Adjustment of the oil regulating valve (sight dome assembly) for models from the AL20-D to AL60-D should be carried out manually. Turning it counterclockwise increases the dripping amount, and turning it clockwise reduces the dripping amount. The use of tools can result in damage to the unit. From the fully closed position, three rotations will bring it to the fully open position. Do not rotate it any further than this. Note that the numbered scale markings are guidelines for adjusting the position, and not indicators of the dripping amount.

#### **Mounting / Adjustment**

#### **⚠** Caution

 When the lubricator bowl is installed on the AL30-D to AL60-D, install them so that the lock button lines up to the groove of the front (or the back) of the body to avoid drop or damage of the bowl





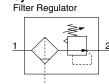
### **Modular Type** Filter Regulator AW Series

Filter Regulator AW Series	Model	Port size	Set pressure	Options
	AW20(K)-D	1/8, 1/4		
	AW30(K)-D	1/4, 3/8		Bracket Set nut (for panel mount) Float type auto drain
MODERAL CONTROL OF THE PARTY OF	AW40(K)-D	1/4, 3/8, 1/2	0.05 to 0.85 MPa 0.02 to 0.2 MPa	Square embedded type pressure gauge Digital pressure switch Round type pressure gauge
	AW40(K)-06-D	3/4		
p. 113 to 129	AW60(K)-D	3/4, 1		Bracket Float type auto drain Square embedded type pressure gauge Digital pressure switch Round type pressure gauge

### **Filter Regulator**

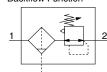
## AW20-D to AW60-D Filter Regulator with Backflow Function

AW20K-D to AW60K-D



Symbol

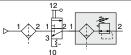
Filter Regulator with Backflow Function



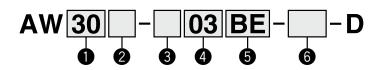
- · Integrated filter and regulator units save space and require less piping.
- Models with the backflow function include a mechanism which allows for the air pressure in the outlet side to be released to the inlet side.

Example)

When the air supply is cut off and releasing the inlet pressure to the atmosphere, the residual pressure release of the outlet side can be ensured.



#### **How to Order**



#### **Option and Semi-standard Symbol Selection**

- Select one each for a to i.
- · When more than one specification is required, indicate in alphanumeric order.

Example) AW30K-F03BE-1NR-D

	_	_							<b>D</b>	
				Symbol	Description			Body	size	
						20		30	40	60
				Nil	Without backflow function			•	•	•
2	\	Nith	backflow function	<b>K</b> *1	With backflow function			•	•	•
				+		J [				
				Nil	Rc	•		•	•	•
3		Pi	pe thread type	N	NPT	•		•	•	•
				F	G	•		•	•	•
				+						
				01	1/8	•		_	_	
				02	1/4			•	•	
4			Port size	03	3/8	_		•	•	
J			1 011 3120	04	1/2	_		_	•	_
				06	3/4	<u> </u>		_	•	•
				10	1				_	•
				+	Marie de la companya del companya de la companya de la companya del companya de la companya de l	1 -	1		_	
				Nil	Without mounting option			•	•	
		а	Mounting	<b>B</b> *3	With bracket			•	•	•
				H	With set nut (for panel mount)			•	•	
				+	MPI			_		
			Float type auto	Nil	Without auto drain	-		•	•	•
		b	drain*4	C*5	N.C. (Normally closed) Drain port is closed when pressure is not applied.	•		•	•	•
	Option*2			<b>D</b> *6 +	N.O. (Normally open) Drain port is open when pressure is not applied.			•	•	•
6	ţi			Nil	Without proceure gours			_		
	ဝြ			E	Without pressure gauge		_	•		•
			Pressure gauge*7	G	Square embedded type pressure gauge (with limit indicator)  Round type pressure gauge (with limit indicator)			•	•	•
				M	Round type pressure gauge (with inflit indicator)  Round type pressure gauge (with color zone)			•		
		С		E1	Output: NPN output, Electrical entry: Wiring bottom entry			•		
			Digital pressure	E2	Output: NPN output, Electrical entry: Wiring bottom entry			<u> </u>		
			switch*8	E3	Output: PNP output, Electrical entry: Wiring bottom entry			•	•	•
			OWNOT	E4	Output: PNP output, Electrical entry: Wiring top entry			÷		<del>-</del>
				+	Carpan in Carpan Elocation of the y. Hinning top of the y				_	
			<u>.</u>	Nil	0.05 to 0.85 MPa setting	•		•	•	•
		d	Set pressure*9	1	0.02 to 0.2 MPa setting			•	•	•
				+	<u> </u>					-
				Nil	Polycarbonate bowl	•		•	•	•
	٦			2	Metal bowl	•		•	•	•
	Semi-standard		Day 1*10	6	Nylon bowl	•		•	•	•
	and	е	Bowl*10	8	Metal bowl with level gauge	1 -		•	•	•
6	i-st			С	With bowl guard			*11	*11	*11
	em			6C	With bowl guard (Nylon bowl)			*12	*12	*12
	S			+						
				Nil	With drain cock	•		•	•	•
		f	Drain port*13	J*14	Drain guide 1/8	•		_	_	
		•	Diam port	_	Drain guide 1/4	_		•	•	•
				<b>W</b> *15	Drain cock with barb fitting			•	•	•

₹

AB

### Filter Regulator AW20-D to AW60-D Series Filter Regulator with Backflow Function AW20K-D to AW60K-D Series



AW30-D

	_	_							
				Symbol	Description		Body	size	
						20	30	40	60
		-	Experient machanism	Nil	Relieving type	•	•	•	•
		g	Exhaust mechanism	N	Non-relieving type	•	•	•	•
	달			+					
	벌	7	Flow direction	Nil	Flow direction: Left to right	•	•	•	•
6	Semi-standard	h	Flow direction	R	Flow direction: Right to left	•	•	•	•
	<u> </u>			+					
	Se			Nil	Unit on product label: MPa, °C, Pressure gauge in SI units: MPa	•	•	•	•
		i	Unit	<b>Z</b> *16	Unit on product label: psi, °F, Pressure gauge: MPa/psi dual scale	○*18	○*18	○*18	○*18
				<b>ZA</b> *17	Digital pressure switch: With unit selection function	△*19	△*19	△*19	△*19

- \*1 Set the inlet pressure to at least 0.05 MPa higher than the set pressure.
  \*2 Options B, G, H, and M are not assembled and supplied loose at the time of shipment.
- \*3 The assembly consists of a bracket and set nuts (applicable to the AW20(K)-D to For the AW60(K)-D, the assembly consists of 2 types of the bracket and 2
- mounting screws
- \*4 The auto drain port is ø10 One-touch fitting (③ Pipe thread type: Rc, G) or ø3/8" One-touch fitting (⑤ Pipe thread type: NPT)

  \*5 When pressure is not applied, condensate which does not start the auto drain mechanism will be left in the bowl. Releasing the residual condensate before
- ending operations for the day is recommended. \*6 If the compressor is small (0.75 kW, discharge flow is less than 100 L/min (ANR)), air leakage from the drain cock may occur during the start of operations. N.C. type
- \*7 When the pressure gauge is attached, a 1.0 MPa pressure gauge will be fitted for standard (0.85 MPa) type. 0.4 MPa pressure gauge for 0.2 MPa type.
  \*8 When choosing with H (panel mount), the installation space for lead wires will not be secured. In this case, select "wiring bottom entry" for the electrical entry.

- \*\*9 Pressure can be set higher than the specification pressure in some cases, but use pressure within the specification range.

  \*\*10 Refer to chemical data on page 129 for chemical resistance of the bowl.

  \*\*11 A bowl guard is provided as standard equipment (polycarbonate).

  \*\*12 A bowl guard is provided as standard equipment (nylon).

  \*\*13 The combination of float type auto drain C and D is not available.

  \*\*14 Without a valve function. The mounting screws are the same as the thread of \*\*2.

  \*\*15 The combination of metal bowl 2 and 8 is not available.

  \*\*16 For the pipe thread type: NPT. This product is for overseas use only according to the New Measurement Act. (The Sl unit type is provided for use in Japan.) Cannot be used with M: Round type pressure gauge (with color zone). Available by request for special. The digital pressures witch will be equipped with the unit selection function, setting to psi initially.

  \*\*17 For options: E1, E2, E3, E4

  This product is for overseas use only according to the New Measurement Act.
- This product is for overseas use only according to the New Measurement Act. (The SI unit type is provided for use in Japan.)

  \*18 O: For the pipe thread type: NPT only

  \*19 \( \triangle \): Select with options: E1, E2, E3, E4.

### AW20-D to AW60-D Series AW20K-D to AW60K-D Series

**Standard Specifications** 

Mo	odel	AW20-D	AW30-D	AW40-D	AW40-06-D	AW60-D					
Port size		1/8, 1/4	1/4, 3/8	1/4, 3/8, 1/2	3/4	3/4, 1					
Pressure gauge port	size*1			1/8							
Fluid				Air							
Ambient and fluid ten	nperatures*2		-5	to 60°C (No freezi	ng)						
Proof pressure				1.5 MPa							
Max. operating press	ure			1.0 MPa							
Auto drain minimum	N.C.	0.1 MPa 0.15 MPa									
operating pressure	N.O.	— 0.1 MPa									
Set pressure range		0.05 to 0.85 MPa									
Nominal filtration rati	ng* <sup>3</sup>	5 μm									
Compressed air purit	y class*4		ISO	8573-1:2010 [ 6 : 4	: 4 ]* <sup>5</sup>						
Drain capacity		8 cm <sup>3</sup>	25 cm <sup>3</sup>		45 cm <sup>3</sup>						
Bowl material		Polycarbonate									
Bowl guard		Semi-standard (Steel) Standard (Polycarbonate)									
Construction		Relieving type									
Weight		0.18 kg	0.34 kg	0.64 kg	0.69 kg	1.76 kg					

**Bowl Assembly/Part Nos.** 

Bowl	Drain discharge	D	0.11			Model		
material	mechanism	Drain port	Other	AW20-D	AW30-D	AW40-D	AW40-06-D	AW60-D
		With drain cock	_	C2SF-D	_		_	
		Willi dialii cock	With bowl guard	C2SF-C-D	C3SF-D		C4SF-D	
	Manual	Drain cock with barb fitting	With bowl guard	_	C3SF-W-D		C4SF-W-D	
Polycarbonate		With drain guide	_	C2SF□-J-D	_		_	
rolycalboliale		(without valve function)	With bowl guard	C2SF□-CJ-D	C3SF□-J-D		C4SF□-J-D	
		Normally closed		AD27-D			_	
	Automatic*1	(N.C.)	With bowl guard	AD27-C-D	AD37□-D		AD47□-D	
	(Auto drain)	Normally open (N.O.)  With drain cock	With bowl guard	_	AD38□-D		AD48□-D	
		With drain cook	_	C2SF-6-A	_		_	
		VVIIII GIAIII COCK	With bowl guard	C2SF-6C-A	C3SF-6-A		C4SF-6-A	
	Manual	Drain cock with barb fitting	With bowl guard	_	C3SF-6W-A		C4SF-6W-A	
Nylon		With drain guide	_	C2SF□-6J-A	_		_	
Nylon		(without valve function)	With bowl guard	C2SF□-6CJ-A	C3SF□-6J-A		C4SF□-6J-A	
		Normally closed	_	AD27-6-A	_		_	
	Automatic*1	(N.C.)	With bowl guard	AD27-6C-A	AD37□-6-A		AD47□-6-A	
	(Auto drain)	Normally open (N.O.)	With bowl guard	_	AD38□-6-A		AD48□-6-A	
		With drain cock	_	C2SF-2-A	C3SF-2-A		C4SF-2-A	
	Manual	with drain cock	With level gauge	_	C3LF-8-A		C4LF-8-A	
	iviaiiual	With drain guide	_	C2SF□-2J-A	C3SF□-2J-A		C4SF□-2J-A	
Metal	etal	(without valve function)	With level gauge	_	C3LF□-8J-A		C4LF□-8J-A	
iviciai		Normally closed	_	AD27-2-A	AD37□-2-A		AD47□-2-A	
	Automatic*1	(N.C.)	With level gauge	_	AD37□-8-A		AD47□-8-A	
	(Auto drain)	Normally open	_	_	AD38□-2-A		AD48□-2-A	
		(N.O.)	With level gauge	_	AD38□-8-A	AD48□-8-A		

<sup>\*1</sup> The bowl assembly comes with a bowl seal.



<sup>□</sup> in bowl assembly part numbers indicates a pipe thread type (applicable tubing for auto drain).

No indication is necessary for Rc thread; however, indicate N for NPT thread, and F for G thread. (For auto drain, Nil: ø10, N: ø3/8")

Please contact SMC separately for psi and °F unit display specifications.

### Filter Regulator AW20-D to AW60-D Series Filter Regulator with Backflow Function AW20K-D to AW60K-D Series

Option/Part Nos.

-	Ontional an acitication				Model					
	Optional specification	ons	AW20(K)-D	AW30(K)-D	AW40(K)-D	AW40(K)-06-D	AW60(K)-D			
Bracket as	sembly*1		AW23P-270AS	AR33P-270AS	AR43P	-270AS	AR54P-270AS			
Set nut			AR23P-260S	AR33P-260S	AR43F	P-260S	<u>_*2</u>			
		Standard	G36-1	0-□01		G46-10-□01				
	Round type	0.02 to 0.2 MPa setting	G36-4	1-□01		G46-4-□01				
D	Davind true	Standard	G36-10	-□01-L		G46-10-□01-L				
Pressure gauge*3	Round type (with color zone)	0.02 to 0.2 MPa setting	G36-4-	G36-4-□01-L G46-4-□01-L						
	Course	Standard		GC3-10AS-D [GC3	P-030AS (Pressure	gauge cover only)]				
	Square embedded type*4	0.02 to 0.2 MPa setting	GC3-4AS-D [GC3P-030AS (Pressure gauge cover only)]							
		NPN output, Wiring bottom entry	IS	SE35-N-25-MLA-X5	23 [ISE35-N-25-M	(Switch body only)]	<b>\$</b> 5			
Digital pro	acura awitah	NPN output, Wiring top entry	ISE35-R-25-MLA-X523 [ISE35-R-25-M (Switch body only)]*5							
Digital pres	ssure switch	PNP output, Wiring bottom entry	ISE35-N-65-MLA-X523 [ISE35-N-65-M (Switch body only)]*5							
		PNP output, Wiring top entry								

- \*1 The assembly consists of a bracket and set nuts. For the AW60(K)-D, the assembly consists of a bracket A/B and 2 mounting screws.
- \*2 Please contact SMC regarding the set nuts for the AW60(K)-D.
  \*3 □ in part numbers for a round type pressure gauge indicates a pipe thread type. No indication is necessary for R; however, indicate N for NPT. Please contact SMC regarding the pressure gauge supply for both MPa and psi unit specifications.

AW60(K)-D

- \*4 Including one O-ring and 2 mounting screws. []: Pressure gauge cover only
- \*5 In addition to the pressure switch body, lead wire with connector (2 m), adapter, lock pin, O-ring (1 pc.), mounting screws (2 pcs.) are attached.

  []: Switch body only (Regarding how to order the digital pressure switch, refer to page 130.)

#### AW20(K)-D to AW40(K)-06-D

#### Set nut **Bracket** Filter Bracket B regulator Filter regulator Mounting screw **Bracket Bracket** assembly assembly

#### Replacement Parts

replacem	CIII Fai is					
Deer	iti			Part no.		
Desc	cription	AW20(K)-D	AW30(K)-D	AW40(K)-D	AW40(K)-06-D	AW60(K)-D
Valve assemb	ly	AW24P-060AS	AW34P-060AS	AW44P-060AS	AW49P-060AS	AW64P-060AS
Filter element	1	AF20P-060S	AF30P-060S	AF40F	P-060S	AW60P-060S
Baffle		AF24P-040S	AF34P-040S	AF44F	P-040S	AW64P-030S
Diaphragm	Relieving type	AR24P-150AS	AR34P-150AS	AR44P	-150AS	AR54P-150AS
assembly	Non-relieving type	AR24P-150AS-N	AR34P-150AS-N	AR44P-	150AS-N	AR54P-150AS-N
Bowl seal		C2SFP-260S	C32FP-260S		C42FP-260S	
Bowl assembly*1, *2			Refer t	o "Bowl Assembly/Par	t Nos."	
Check valve a	ssembly*3			AR24KP-020AS		

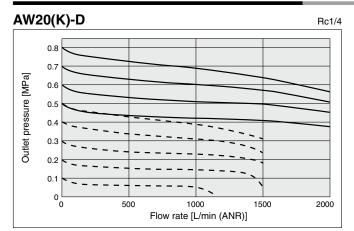
- \*1 The bowl assembly comes with a bowl seal.
  \*2 Please contact SMC separately for psi and °F unit display specifications.
  \*3 The check valve assembly is applicable for a filter regulator with backflow function (AW20K-D to AW60K-D) only. The assembly consists of a check valve cover, check valve body assembly, and 2 mounting screws.

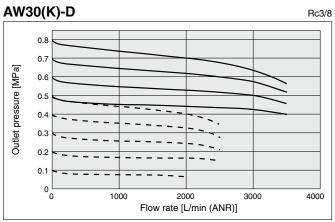


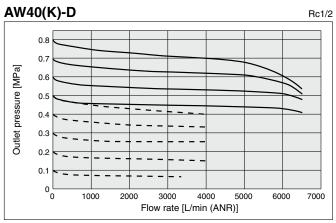
### AW20-D to AW60-D Series AW20K-D to AW60K-D Series

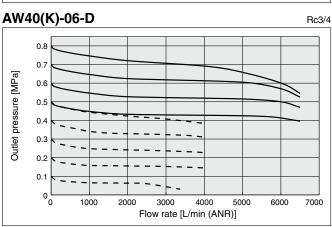
#### Flow Rate Characteristics (Representative values)

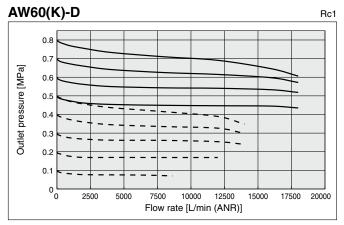
Inlet pressure: 1.0 MPa



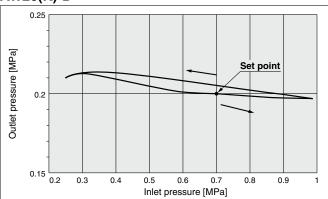




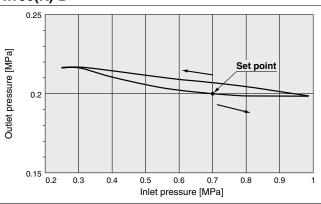




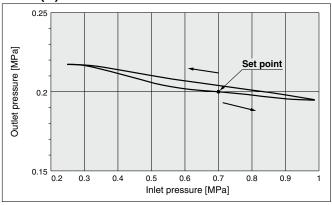




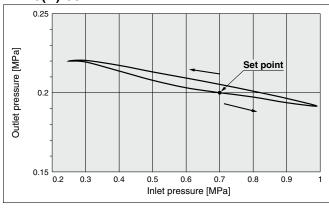




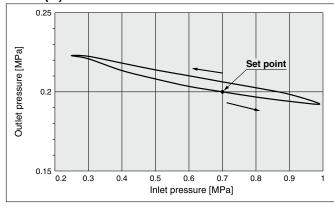
#### AW40(K)-D



#### AW40(K)-06-D



#### AW60(K)-D



AC

AW + AL | AF + AR + AL

AF + AR

Attachments | AW + AFM | AF + AFM + AR

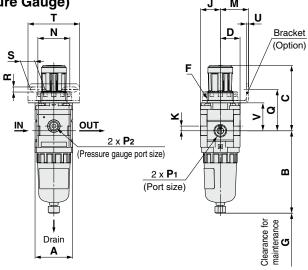


## AW20-D to AW60-D Series AW20K-D to AW60K-D Series

#### **Dimensions**

Standard (Round Type Pressure Gauge)

AW20-D



Panel cutout dimensions

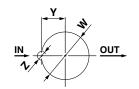
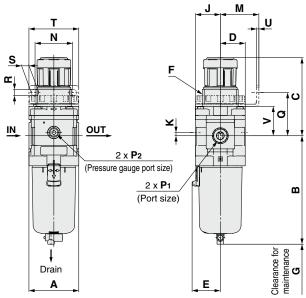


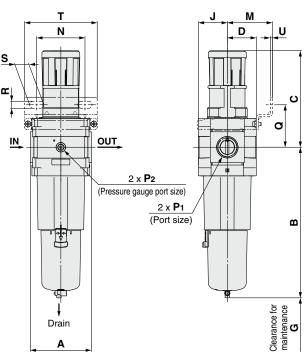
Plate thickness

AW20-D to AW30-D : Max. 3.5 AW40-D to AW40-06-D: Max. 5

AW30-D to AW40-06-D



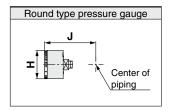
AW60-D



**SMC** 

A

### Filter Regulator AW20-D to AW60-D Series Filter Regulator with Backflow Function AW20K-D to AW60K-D Series



	Optional specifications			Semi-stand	dard		
Applicable model	With auto drain	PC/PA bo	owl	Met	al bowl	Metal bowl v	with level gauge
model	vviili auto urain	Drain cock with barb fitting	With drain guide	With drain cock	With drain guide	With drain cock	With drain guide
AW20-D	M5 x 0.8		1/8 Width across flats 14	B	1/8 Width across flats 14		
AW30-D to AW60-D	N.O.: Black N.C.: Gray  Thread type/Rc, G: ø10 One-touch fitting Thread type/NPT: ø3/8" One-touch fitting	Barb fitting applicable tubing: T0604	1/4 Width across flats 17	B	Midth across flats 17	B	1/4 Width across flats 17

													Opt	tional sp	ecificati	ons	
Model				Sta	andard :	specific	ations					Round		Round type gauge (Semi-		Round type gauge (with	
	P1	P <sub>2</sub>	Α	В	K	Н	J	Н	J	Н	J						
AW20-D	1/8, 1/4 1/8 40 87.6 71.8 21 — M28 x 1 40 21 5													ø37.5	58.5	ø37.5	58.5
AW30-D	1/4, 3/8	1/8	53	115.3	86.5	26.5	30	M38 x 1.5	55	26.5	3.5	ø37.5	63	ø37.5	64	ø37.5	64
AW40-D	1/4, 3/8, 1/2	1/8	70	147.1	91.5	35.5	38.4	M42 x 1.5	80	35.5	_	ø42.5	73	ø42.5	73	ø42.5	73
AW40-06-D	3/4 1/8 75 149.1 93 35.5 38.4 M42 x 1.5 80 35.5											ø42.5	73	ø42.5	73	ø42.5	73
AW60-D	3/4, 1	45	_	ø42.5	82.5	ø42.5	82.5	ø42.5	82.5								

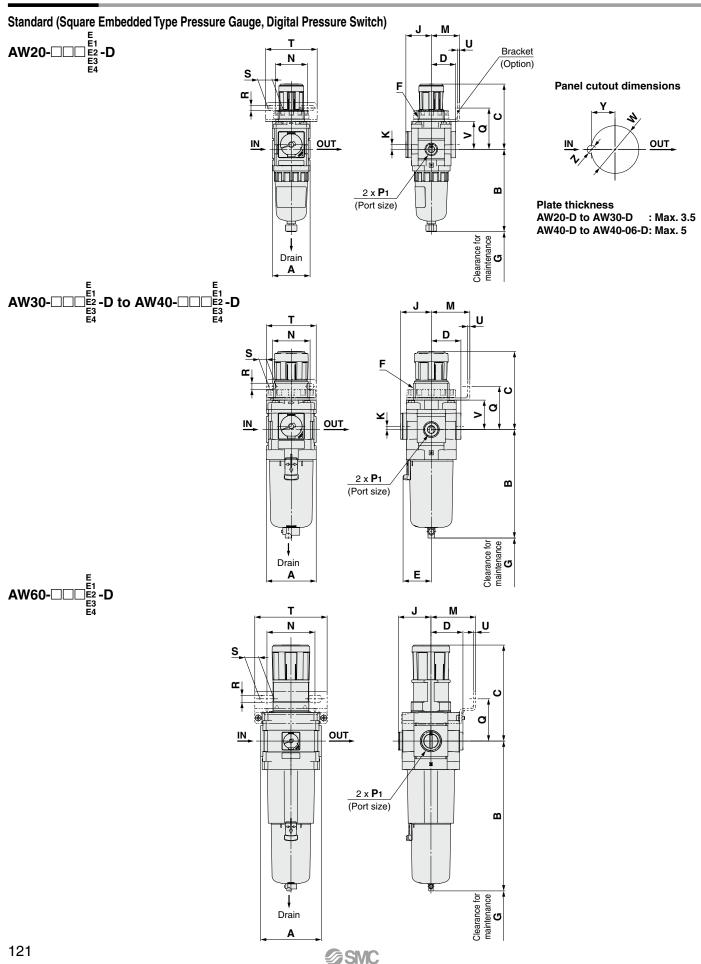
					Opt	ional s	pecific	ations							Semi-s	tandard		
Model			Dro	cket mo	ount				Panel m	ount		With	PC/PA bowl		Metal bowl		Metal bowl with level gauge	
Wodel			Dia	CKELIII	Juni				raneim	ount		drain	With barb fitting	With drain guide	With drain cock	With drain guide	With drain cock	With drain guide
	M N Q R S T U V W Y Z							В	В	В	В	В	В	В				
AW20-D	30	34	43.9	5.4	15.4	55	2.3	29.7	28.5	14	6	104.9	_	91.4	87.4	93.9	_	_
AW30-D	41	40	46	6.5	8	53	2.3	31.3	38.5	19	7	157	123.9	122.2	117.8	122.3	137.8	142.3
AW40-D	50	54	54	8.5	10.5	70	2.3	35.5	42.5	21	7	186.9	155.6	153.9	149.5	154	169.5	174
AW40-06-D	50	54	55.5	8.5	10.5	70	2.3	37	42.5	21	7	188.9	157.6	155.9	151.5	156	171.5	176
AW60-D	70	75	66	11	22	113	3.2	_	_	_	_	273.9	242.6	240.9	236.5	241	256.5	261

<sup>\*1</sup> The dimension of C is the length when the filter regulator knob is unlocked.



### AW20-D to AW60-D Series AW20K-D to AW60K-D Series

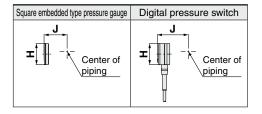
#### **Dimensions**



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### Filter Regulator AW20-D to AW60-D Series Filter Regulator with Backflow Function AW20K-D to AW60K-D Series



	Optional specifications			Semi-stand	dard		
Applicable model	With auto drain	PC/PA bo	owl	Met	al bowl	Metal bowl v	vith level gauge
model	vviili auto urain	Drain cock with barb fitting	With drain guide	With drain cock	With drain guide	With drain cock	With drain guide
AW20-D	M5 x 0.8		1/8 Width across flats 14	a a	1/8 Width across flats 14		
AW30-D to AW60-D	N.O.: Black N.C.: Gray  Thread type/Rc, G: ø10 One-touch fitting Thread type/NPT: ø3/8" One-touch fitting	Barb fitting applicable tubing: T0604	1/4 Width across flats 17	B	Midth across flats 17	B	1/4 Width across flats 17

										Op	tional sp	ecificatio	ns	
Model			9	Standard	l specific	ations				Square e	mbedded ure gauge		Digital pressure switch	
	P1	Α	Н	J	Н	J								
AW20-D	1/8, 1/4	□28	27	□27.8	37.5									
AW30-D	1/4, 3/8	53	115.3	86.5	31.5	30	M38 x 1.5	55	3.5	□28	32.5	□27.8	43	
AW40-D	1/4, 3/8, 1/2	70	147.1	91.5	40.5	M42 x 1.5	80	_	□28	41.5	□27.8	52		
AW40-06-D	3/4	_	□28	41.5	□27.8	52								
AW60-D	3/4, 1	95	234.1	_	□28	51	□27.8	61.5						

					Opt	ional s	pecific	ations							Semi-s	tandard		
Model			Bra	cket mo	ount				Panel m	ount		With	PC/PA bowl		Metal bowl		Metal bowl with level gauge	
Model			Dia	CKC! III	Juni				i aneim	ount		drain	With barb fitting	With drain guide	With drain cock	With drain guide	With drain cock	With drain guide
	M N Q R S T U						U	V	W	Υ	Z	В	В	В	В	В	В	В
AW20-D	30	34	43.9	5.4	15.4	55	2.3	29.7	28.5	14	6	104.9	_	91.4	87.4	93.9	_	_
AW30-D	41	40	46	6.5	8	53	2.3	31.3	38.5	19	7	157	123.9	122.2	117.8	122.3	137.8	142.3
AW40-D	50	54	54	8.5	10.5	70	2.3	35.5	42.5	21	7	186.9	155.6	153.9	149.5	154	169.5	174
AW40-06-D	50	54	55.5	8.5	10.5	70	2.3	37	42.5	21	7	188.9	157.6	155.9	151.5	156	171.5	176
AW60-D	70	75	66	11	22	113	3.2	_	_	_	_	273.9	242.6	240.9	236.5	241	256.5	261

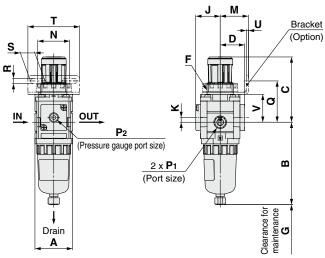
<sup>\*1</sup> The dimension of C is the length when the filter regulator knob is unlocked.



### AW20-D to AW60-D Series AW20K-D to AW60K-D Series

#### **Dimensions**

With Backflow Function (Round Type Pressure Gauge, Square Embedded Type Pressure Gauge, Digital Pressure Switch)



Panel cutout dimensions

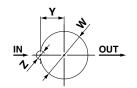
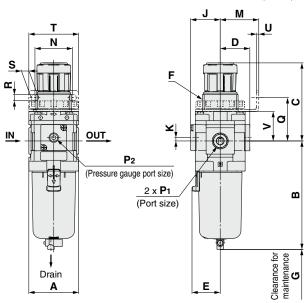
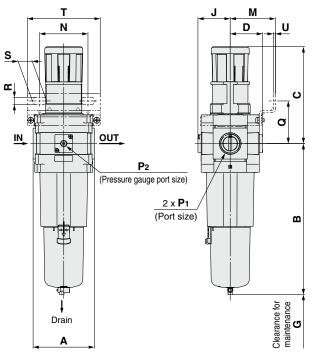


Plate thickness AW20K-D to AW30K-D : Max. 3.5 AW40K-D to AW40K-06-D: Max. 5

AW30K-D to AW40K-06-D



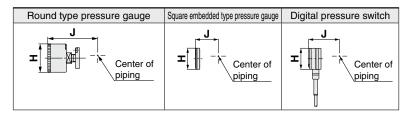
AW60K-D

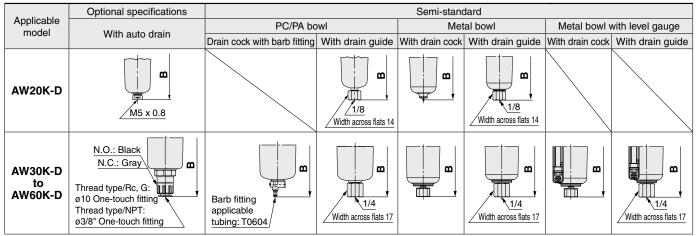


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### Filter Regulator AW20-D to AW60-D Series Filter Regulator with Backflow Function AW20K-D to AW60K-D Series





														Opt	ional s	pecificati	ons		
Model				Sta	andard	specifi	cations	5				Square embedded type pressure gauge				Round type pressure gauge		Round type pressure gauge (Semi-standard: Z)	
	P <sub>1</sub>	P <sub>2</sub>	Α	В	C*1	D	Е	F	G	J	K	Н	J	Н	J	Н	J	Н	J
AW20K-D	1/8, 1/4	1/8	40	87.6	71.8	26	_	M28 x 1	40	26	5	□28	27	□27.8	37.5	ø37.5	62.5	ø37.5	63.5
AW30K-D	1/4, 3/8	1/8	53	115.3	86.5	31.5	30	M38 x 1.5	55	31.5	3.5	□28	32.5	□27.8	43	ø37.5	68	ø37.5	69
AW40K-D	1/4, 3/8, 1/2	1/8	70	147.1	91.5	40.5	38.4	M42 x 1.5	80	40.5	_	□28	41.5	□27.8	52	ø42.5	78	ø42.5	78
AW40K-06-D	3/4	1/8	75	149.1	93	40.5	38.4	M42 x 1.5	80	40.5	_	□28	41.5	□27.8	52	ø42.5	78	ø42.5	78
AW60K-D	3/4, 1	1/8	95	234.1	155	50	_	_	30	50	_	□28	51	□27.8	61.5	ø42.5	87.5	ø42.5	87.5

						Optio	nal spe	ecifica	tions						Semi-standard					
Model	Round			Bracket mount					With Panel mount auto			PC/PA	PC/PA bowl		Metal bowl		Metal bowl with level gauge			
Model	(with o				Diac	KCI III	ount			r anei mount			auto drain	With barb fitting	With drain guide	With drain cock	With drain guide	With drain cock	With drain guide	
	Н	J	М	N	Q	R	S	Т	U	٧	W	Υ	Z	В	В	В	В	В	В	В
AW20K-D	ø37.5	63.5	30	34	43.9	5.4	15.4	55	2.3	29.7	28.5	14	6	104.9	_	91.4	87.4	93.9	_	_
AW30K-D	ø37.5	69	41	40	46	6.5	8	53	2.3	31.3	38.5	19	7	157	123.9	122.2	117.8	122.3	137.8	142.3
AW40K-D	ø42.5	78	50	54	54	8.5	10.5	70	2.3	35.5	5.5 42.5 21 7		186.9	155.6	153.9	149.5	154	169.5	174	
AW40K-06-D	ø42.5	78	50	54	55.5	8.5	10.5	70	2.3	37	42.5	21	7	188.9	157.6	155.9	151.5	156	171.5	176
AW60K-D	ø42.5	87.5	70	75	66	11	22	113	3.2	_	_	_	_	273.9	242.6	240.9	236.5	241	256.5	261

<sup>\*1</sup> The dimension of C is the length when the filter regulator knob is unlocked.



### Filter Regulator/AW20-D to AW60-D Filter Regulator with Backflow Function/AW20K-D to AW60K-D

### **Made to Order**

Please contact SMC for detailed dimensions, specifications, and lead times.



#### 1 0.4 MPa Setting

The setting specification is 0.4 MPa.

When a pressure gauge is included, the display will show a range from 0 to 0.7 MPa.

#### **Specifications**

Made-to-order part no.	-X406
Proof pressure [MPa]	1.5
Max. operating pressure [MPa]	1.0
Set pressure range [MPa]*1	0.05 to 0.4

\*1 Pressure can be set higher than the specification pressure in some cases, but use pressure within the specification range.

#### Applicable Models

Model	AW20(K)-D	AW30(K)-D	AW40(K)-D	AW40(K)-06-D	AW60(K)-D
Port size	1/8, 1/4	1/4, 3/8	1/4, 3/8, 1/2	3/4	3/4, 1

#### (2) Long Bowl

Drain capacity is greater than that of standard models.

#### **Applicable Models/Drain Capacity**

Model	AW20(K)-D	AW30(K)-D AW40(K)		AW40(K)-06-D	AW60(K)-D
Port size	1/8, 1/4	1/4, 3/8	1/4, 3/8, 1/2	3/4	3/4, 1
Drain capacity [cm³]	19	43		88	
B dimension [mm]*1	108.1	137.3	167.2	169.2	254.2

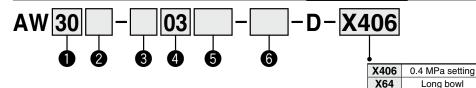
\*1 For polycarbonate bowls. Please contact SMC for other bowl materials.

#### AW20-D





#### How to Order



#### **Option and Semi-standard Symbol Selection**

- Select one each for a to i.
- · When more than one specification is required, indicate in alphanumeric order. Example) AW30K-F03BE-2NR-D-X406

#### 0.4 MPa Setting

Long bowl

#### **Long Bowl**

						(				•		
			Symb	Description		Body	/ size			Body	/ size	-
					20	30	40	60	20	30	40	60
2	\A/:+I	h backflow fun	Nil	Without backflow function	•	•	•	•	•	•	•	•
9	VVILI	n backnow lun	<b>K</b> *	With backflow function	•	•	•	•	•	•	•	•
			+									
			Nil	Rc	•	•	•	•	•	•	•	•
3	F	Pipe thread typ		NPT	•	•	•	•	•	•	•	•
			F	G	•	•	•	•	•	•	•	•
			+									
			01	1/8	•	_	_	_	•	_	_	_
			02	1/4	•	•	•	_	•	•	•	_
		Port size	03	3/8	_	•	•	_	_	•	•	_
U		Port Size	04	1/2	_	_	•	_	_	_	•	_
			06	3/4	_	_	•	•	_	_	•	•
			10	1	_	_	_	•	_	_	_	•
			+									
			Nil	Without mounting option	•	•	•	•	•	•	•	•
		a Mount		With bracket	•	•	•	•	•	•	•	•
			Н	With set nut (for panel mount)	•	•	•	_	•	•	•	_
			+									
		, Float type	Nil Nil	Without auto drain	•	•	•	•	_	_	_	
		<b>b</b> drain	*4	Float type auto drain (N.C.): Drain port is closed when pressure is not applied.	•	•	•	•	_	_	_	_
	Q.	urain	D*t	Float type auto drain (N.O.): Drain port is open when pressure is not applied.	_	•	•	•	_	_	_	_
6	Option*2		+									
U	<u>t</u>		Nil	Without pressure gauge	•	•	•	•	•	•	•	•
		Press	_	Square embedded type pressure gauge (with limit indicator)	•	•	•	•	•	•	•	•
		gauge		Round type pressure gauge (with limit indicator)	•	•	•	•	•	•	•	•
			M	Round type pressure gauge (with color zone)	•	•	•	•	•	•	•	•
		C	E1	Output: NPN output, Electrical entry: Wiring bottom entry	•	•	•	•	•	•	•	•
		Digit pressi	E2	Output: NPN output, Electrical entry: Wiring top entry	•	•	•	•	•	•	•	•
			.*8   E3	Output: PNP output, Electrical entry: Wiring bottom entry	•	•	•	•	•	•	•	•
	switch*8	E4	Output: PNP output, Electrical entry: Wiring top entry	•	•	•	•	•	•	•	•	

- \*1 Set the inlet pressure to at least 0.05 MPa higher than the set pressure.

  \*2 Options B, G, H, and M are not assembled and supplied loose at the time of shipment.

  \*3 The assembly consists of a bracket and set nuts (applicable to the AW20(K)-D to AW40(K)-D).

  The AR60(K)-D assembly includes 2 types of brackets and 2 mounting screws.

  \*4 The auto drain port is ø10 One-touch fitting (⑤ Pipe thread type: Rc, G) or ø3/8"

  One-touch fitting (⑥ Pipe thread type: NPT)

  \*5 When pressure is not applied, condensate which does not start the auto drain mechanism will be left in the bowl. Releasing the residual condensate before ending operations for the day is recommended. ending operations for the day is recommended.
- \*6 If the compressor is small (0.75 kW, discharge flow is less than 100 L/min (ANR)), air leakage from the drain cock may occur during the start of operations. N.C. type is recommended.
- \*7 When the pressure gauge is attached, a 1.0 MPa pressure gauge will be fitted for standard (0.85 MPa) type. 0.4 MPa pressure gauge for 0.2 MPa type. 0.7 MPa pressure gauge for 0.4 MPa type (-X406).
  \*8 When choosing with H (panel mount), the installation space for lead wires will not be secured. In this case, select "wiring bottom entry" for the electrical entry.



### Filter Regulator AW20-D to AW60-D Series Filter Regulator with Backflow Function AW20K-D to AW60K-D Series

					0.	4 MPa	Setti	ng		Long	Bowl	
	_		Symbol	Description					0			
			Symbol	Description	20	30	/ size <b>40</b>	60	20	30	size 40	
					20	30	40	60	20	30	40	60
	d	Set pressure*9	Nil	0.05 to 0.85 MPa setting	_	_	_	_	•	•	•	•
		Set pressure "	1	0.02 to 0.2 MPa setting	_	_	_	_	•	•	•	•
			+									
			Nil	Polycarbonate bowl	•	•	•	•	•	•	•	•
			2	Metal bowl	•	•	•	•	•	•	•	•
	l e	Bowl*10	6	Nylon bowl	•	•	•		•	•	•	•
	"	DOWN	8	Metal bowl with level gauge	_	•	•		_	_	_	_
			С	With bowl guard	•	*11	*11	*11	•	*11	*11	*11
			6C	With bowl guard (Nylon bowl)	•	*12	*12	*12	•	*12	*12	*12
7	3		+									
1 2	<u> </u>		Nil	With drain cock	•	•	•	•	•	•	•	•
9 Sami-standard	<u> </u>	Drain port*13	<b>J</b> *14	Drain guide 1/8	•	_	_	_	•	_	_	_
ي ا	[	Diam port	J	Drain guide 1/4	_	•	•		_	•	•	•
8			<b>W</b> *15	Drain cock with barb fitting	_	•	•	•	_	•	•	•
0	ا م		+									
	_	Exhaust	Nil	Relieving type	•	•	•			•	•	•
	g	mechanism	N	Non-relieving type	•	•	•	•	•	•	•	•
			+									
	h	Flow direction	Nil	Flow direction: Left to right	•	•	•	•	•	•	•	•
	-     "	Flow direction	R	Flow direction: Right to left	•	•	•	•	•	•	•	•
			+									
			Nil	Unit on product label: MPa, °C, Pressure gauge in SI units: MPa	•	•	•		•	•	•	•
	i	Unit	<b>Z</b> *16	Unit on product label: psi, °F, Pressure gauge: MPa/psi dual scale	○*18	○*18	○*18	○*18	○*18	○*18	○*18	○*18
			<b>ZA</b> *17	Digital pressure switch: With unit selection function	△*19	∆*19	∆*19	∆*19	△*19	∆*19	∆*19	∆*19

- \*9 Pressure can be set higher than the specification pressure in some cases, but use pressure within the specification range.
  \*10 Refer to chemical data on page 129 for chemical resistance of the bowl.
  \*11 A bowl guard is provided as standard equipment (polycarbonate).

- \*11 A bowl guard is provided as standard equipment (polycarbonate).
  \*12 A bowl guard is provided as standard equipment (nylon).
  \*13 The combination of float type auto drain C and D is not available.
  \*14 Without a valve function. The mounting screws are the same as the thread of 3.
  \*15 The combination of metal bowl 2 and 8 is not available.
  \*16 For the pipe thread type: NPT
  This product is for overseas use only according to the New Measurement Act.
  (The SI unit type is provided for use in Japan.) Cannot be used with M: Round type pressure gauge (with color zone). Available by request for special. The
  digital procure guite in the provided with the unit selection furtion continued. digital pressure switch will be equipped with the unit selection function, setting to psi initially.
- \*17 For options: E1, E2, E3, E4
  This product is for overseas use only according to the New Measurement Act. (The SI unit type is provided for use in Japan.)

  \*18 ○: For the pipe thread type: NPT only

  \*19 △: Select with options: E1, E2, E3, E4.

### AW30-B to AW60-B Filter Regulator **Made to Order**



Please contact SMC for detailed dimensions, specifications and lead times.

#### ① Special Temperature Environment

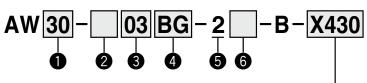
Special materials are used in the manufacturing of seals and resin parts to allow them to withstand various temperature conditions in cold or tropical (hot) climates.

#### **Specifications**

Made-to	order part no.	-X430	-X440		
Environn	nent	Low temperature	High temperature		
Ambient t	emperature [°C]	-30 to 60	-5 to 80		
Fluid ten	perature [°C]	-5 to 60 (with no freezing)			
Matarial	Rubber parts	Special NBR	FKM		
Material ⊨	Main parts	Metal (Aluminui	m die-cast, etc.)		

#### **Applicable Model**

Model	AW30-B	AW40-B	AW40-06-B	AW60-B
Port size	1/4, 3/8	1/4, 3/8, 1/2	3/4	3/4, 1



#### For high/low temperature

X430 Low temperature X440 High temperature



AW30-03-2-B-X440

- Option/Semi-standard: Select one each for a to g.
- · Option/Semi-standard symbol: When more than one specification is required, indicate in alphanumeric order.

Example) AW30-03BG-2N-B-X430

		_				Deduction .			
				Symbol	Description		Body size		
						30	40	60	
				Nil	Rc	•	•	•	
2		Pipe	thread type	N	NPT	•	•	•	
				F	G	•	•	•	
				+		·			
				02	1/4	•	•	_	
				03	3/8	•	•	_	
<b>3</b>		- 1	Port size	04	1/2	_	•	_	
				06	3/4	_	•	•	
				10	1	_	_	•	
				+					
				Nil	Without mounting option	•	•	•	
	7	а	Mounting	<b>B</b> *2	With bracket	•	•	•	
4	<u> </u>			Н	With set nut (for panel mount)	•	•	_	
J	Option*1			+					
	O	b	Pressure gauge	Nil	Without pressure gauge	•	•	•	
			. roccure gauge	<b>G</b> *3	Round type pressure gauge (without limit indicator)	•	•	•	
	_			+					
6			Bowl *4	2	Metal bowl	•	•	•	
				+					
		С	Set pressure	Nil	0.05 to 0.85 MPa setting	•	•	•	
				1*5	0.02 to 0.2 MPa setting	•	•	•	
				+	Large I -				
		d	Drain port	Nil	With drain cock	•	•	•	
	밀		· ·	<b>J</b> *6	Drain guide 1/4	•	•	•	
	ğ			Nil	Relieving type	•	•		
6	sta	е	Exhaust mechanism	N	Non-relieving type	•	•		
	Semi-standard			+	I Monthelia vind rishe		•		
	Se			Nil	Flow direction: Left to right	•	•		
		f	Flow direction	R	Flow direction: Right to left		•		
				+	1 low direction. Flight to left				
				Nil	Name plate, caution plate for bowl, and pressure gauge in SI units: MPa	•	•	•	
		g	Pressure unit	<b>Z</b> *7	Name plate, caution plate for bowl, and pressure gauge in imperial units: psi, °F	O*8	O*8	O*8	
				_	p.a place for born, and probbare gauge in importal drille pol, 1	<u> </u>	Ŭ		

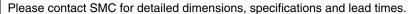
- \*1 Options B, G, H are not assembled and supplied loose at the time of shipment.
- \*2 Assembly of a bracket and set nuts (AW30-B to AW40-B)
- Including 2 mounting screws for the AW60-B

  \*3 Mounting thread for pressure gauge: 1/8, Pressure gauge type: G43

  \*4 Only metal bowl 2 is available.
- \*5 The only difference from the standard specifications is the spring for the regulator. It does not restrict the setting of 0.2 MPa or more. When the pressure gauge is attached, a 0.4 MPa pressure gauge will be fitted.
- \*6 Without a valve function
- \*7 For pipe thread type: NPT. This product is for overseas use only according to the new Measurement Act. (The SI unit type is provided for use in Japan.)
- \*8 O: For pipe thread type: NPT only



### AW20-B to AW60-B Filter Regulator **Made to Order**



For high pressure



#### 2 High Pressure

Strong materials are used in the manufacturing of filter regulators intended for high pressure operation. Also, construction modification allows a wider set pressure range.

#### **Specifications**

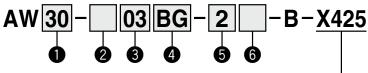
-					
Made-to-order part no.	-X425				
Proof pressure [MPa]	3.0				
Maximum operating pressure [MPa]	2.0				
Set pressure range [MPa]	0.1 to 1.7				
Ambient and fluid temperature [°C]	-5 to 60°C (with no freezing)				

#### **Applicable Model**

Model	AW20-B	AW30-B	AW40-B	AW40-06-B	AW60-B
Port size	1/8, 1/4	1/4, 3/8	1/4, 3/8, 1/2	3/4	3/4, 1



AW30-03-2-B-X425



• Option/Semi-standard: Select one each for a to f.

• Option/Semi-standard symbol: When more than one specification is required, indicate in alphanumeric order.

Example) AW30-03BG-2N-B-X425

	_					1			
	_		Symbol Description		Body size				
					20	30	40	60	
			Nil	Rc	•	•	•	•	
3	Pipe	thread type	N	NPT	•	•	•	•	
		• •	F	G	•	•	•	•	
			+						
			01	1/8	•	_	_	_	
			02	1/4	•	•	•	_	
		D. d. d'	03	3/8	_	•	•	_	
•		Port size		1/2	_	_	•	_	
			06	3/4	_	_	•	•	
			10	1	_	_	_	•	
			+						
		Mounting	Nil	Without mounting option	•	•	•	•	
*	а		<b>B</b> *2	With bracket	•	•	•	•	
ڇّ			Н	With set nut (for panel mount)	•	•	•	_	
Option			+						
O	b	Pressure gauge	Nil	Without pressure gauge	•	•	•	•	
			G*3	Round type pressure gauge (with limit indicator)	•	•	•	•	
			+						
Bowl *4		2	Metal bowl	•	•	•	•		
		8	Metal bowl with level gauge	_	•	•	•		
			+						
	С	Exhaust mechanism	Nil	Relieving type	•	•	•	•	
			N	Non-relieving type	•	•	•	•	
			+						
ج ا	d	Drain port	Nil	With drain cock	•	•	•	•	
dar			<b>J</b> *5	Drain guide 1/8	•	_			
Semi-standard			J	Drain guide 1/4	_	•	•	•	
			+						
		Flow direction	Nil	Flow direction: Left to right	•	•	•	•	
S	е	Flow direction	R	Flow direction: Right to left	•	•	•	•	
			+						
		Pressure unit	Nil	Name plate, caution plate for bowl, and pressure gauge in SI units: MPa	•	•	•	•	
	f		<b>Z</b> *6	Name plate, caution plate for bowl, and pressure gauge in imperial units: psi, °F	○*7	○*7	○*7	○*7	

- \*1 Options B, G, H are not assembled and supplied loose at the time of shipment. \*2 Assembly of a bracket and set nuts (AW20-B to AW40-B)
- Including 2 mounting screws for the AW60-B
- \*3 Mounting thread for pressure gauge: 1/8, Pressure gauge type: G46-20-□
  \*4 Only metal bowl 2 and 8 are available.
- \*5 Without a valve function
- \*6 For pipe thread type: NPT. This product is for overseas use only according to the new Measurement Act. (The SI unit type is provided for use in Japan.)
- \*7 O: For pipe thread type: NPT only



## Filter Regulator/AW20-D to AW60-D Filter Regulator with Backflow Function/AW20K-D to AW60K-D

### **Made to Order**

Please contact SMC for detailed dimensions, specifications, and lead times.



#### ③ Clean Series

For details, refer to the Clean Series/Low Particle Generation section of the Web Catalog.

Standard model no.

Clean Series



Without backflow With backflow function

function

#### 4 Copper, Fluorine and Silicone-free + Low Particle Generation

For details, refer to the Clean Series/Low Particle Generation section of the Web Catalog.

Standard model no.

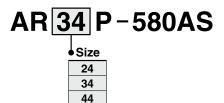
Copper, Fluorine and Silicone-free + Low Particle Generation

AB

## AR-D/AW-D Series Option

#### **Knob Cover**

Can be mounted on the knob of a regulator or filter regulator in order to prevent the accidental operation of the knob



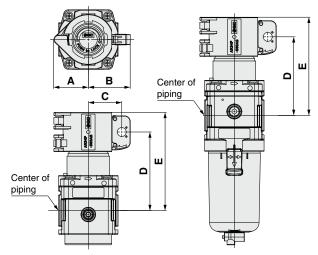
Standard Specifications

54

Ambient temperature -5 to 60°C



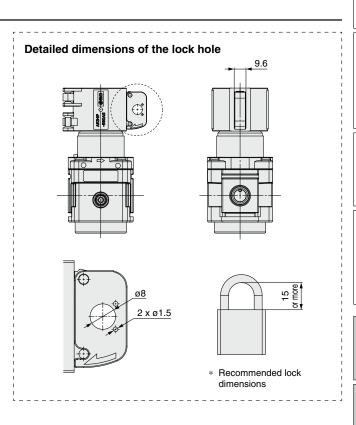
#### **Dimensions**



**AR-D Series** 

**AW-D Series** 

Part no.	Α	В	С	D	Е	Applicable model
AR24P-580AS	00.5	32.1	24.5	53.1	69.1	AR20-D
AR24P-300A3	23.5			58.1	74.1	AW20-D
AR34P-580AS	30.7	37.4	29.8	70	87.5	AR30-D, AW30-D
AR44P-580AS	32.8	39.4	31.8	74.5	97	AR40-D, AW40-D
AR44P-300AS				76	98.5	AR40-06-D, AW40-06-D
AR54P-580AS	S 42 48.9	48.9	41.3	99.6	133.6	AR50-D
AU045-200A2	42	40.9	41.3	129.6	163.6	AR60-D, AW60-D



#### **Mounting Precautions**

Before mounting the knob cover, confirm that the knob is in the locked state (in which the orange line is not visible). Mount the cover in accordance with the mounting instructions below.

Mount the knob cover on the knob.



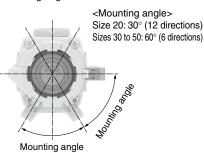
2 Close the lock cover.



Secure with a lock (provided by the customer).



The knob cover can be mounted facing each mounting angle in relation to the knob.







## AW(K)-D Series Specific Product Precautions

Be sure to read this before handling the products. Refer to the back cover for safety instructions. For F.R.L. units precautions, refer to the "Handling Precautions for SMC Products" and the "Operation Manual" on the SMC website: https://www.smcworld.com

#### **Design / Selection**

### 

- Residual pressure disposal (outlet pressure removal) is not possible for the AW20-D to AW60-D even though the inlet pressure is exhausted. When the residual pressure disposal is performed, use the filter regulator with backflow function (AW20K-D to AW60K-D).
- The bowl material of the standard filter regulator is polycarbonate. Do not use in an environment where they are exposed to or come in contact with organic solvents, chemicals, cutting oil, synthetic oil, alkali, and thread lock solutions.

#### Chemical resistance of polycarbonate or nylon bowl

			Material		
Type	Chemical name	Application examples	Polycarbonate	Nylon	
Acid	Hydrochloric acid Sulfuric acid Phosphoric acid Chromic acid	Acid washing liquid for metals	Δ	×	
Alkaline	Sodium hydroxide (Caustic soda) Potash Calcium hydroxide (Slack lime) Ammonia water Sodium carbonate	Degreasing of metals Industrial salts Water-soluble cutting oil	×	0	
Inorganic salts	Sodium sulfide Potassium nitrate Sodium sulfate	_	×	Δ	
Chlorine solvents	Carbon tetrachloride Chloroform Ethylene chloride Methylene chloride	Cleansing liquid for metals Printing ink Dilution	×	Δ	
Aromatic series	Benzene Toluene Paint thinner	Coatings Dry cleaning	×	Δ	
Ketone	Acetone Methyl ethyl ketone Cyclohexane	Photographic film Dry cleaning Textile industries	×	×	
Alcohol	Ethyl alcohol IPA Methyl alcohol	Antifreeze Adhesives	Δ	×	
Oil	Gasoline Kerosene	_	×	0	
Ester	Phthalic acid dimethyl Phthalic acid diethyl Acetic acid	Synthetic oil Anti-rust additives	×	0	
Ether	Methyl ether Ethyl ether	Brake oil additives	×	0	
Amino	Methyl amino	Cutting oil Brake oil additives Rubber accelerator	×	×	
Others Thread-lock fluid Seawater Leak tester		_	×	Δ	
O: Essentially safe △: Some effects may occur. ×: Effects will occur.					

When the above factors are present, or there is some doubt, use a metal bowl for safety.

#### 

1. When operating at an inlet pressure lower than the inlet pressure used in the flow rate characteristics graph, the pressure drop on the outlet side may be greater. Therefore, be sure to conduct testing using the actual equipment.

For pressure control equipment selection, refer to the "Product Selection Guide."

#### **Maintenance**

#### **Marning**

 Replace the element every 2 years or when the pressure drop becomes 0.1 MPa, whichever comes first, to prevent damage to the element.

#### **Mounting / Adjustment**

#### **Marning**

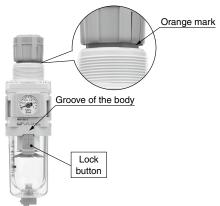
- Set the filter regulator while verifying the displayed values of the inlet and outlet pressure gauges. Turning the regulator knob excessively can cause damage to the internal parts.
- **2.** Do not use tools on the pressure regulator knob as this may cause damage. It must be operated manually.

#### **⚠** Caution

**1.** Be sure to unlock the knob before adjusting the pressure and lock it after setting the pressure.

Failure to follow this procedure can cause damage to the knob and the outlet pressure may fluctuate.

- Pull the pressure regulator knob to unlock. (You can visually verify this with the "orange mark" that appears in the gap.)
- Push the pressure regulator knob to lock. When the knob is not easily locked, turn it left and right a little and then push it (when the knob is locked, the "orange mark", i.e., the gap will disappear).



2. When the bowl is installed on the AW30-D to AW60-D, install them so that the lock button lines up to the groove of the front (or the back) of the body to avoid drop or damage of the bowl.

#### **Piping**

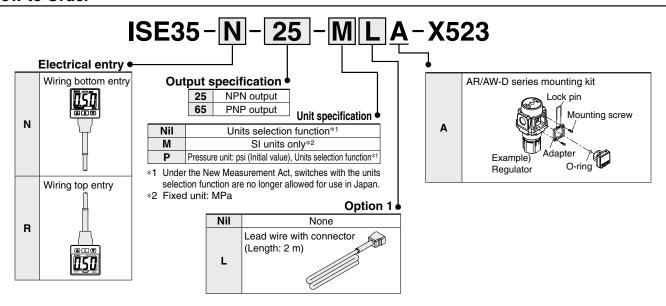
#### **∧** Warning

1. To screw the pressure gauge and piping materials into the pressure gauge port on the product, tighten to the recommended torque (3 to 5 N·m) while securely holding the AW(K)-D in place. Additionally, when mounting a One-touch fitting to the pressure gauge port, refer to the Fittings and Tubing Precautions.



## Digital Pressure Switch/ISE35-X523 Related Product

#### **How to Order**



#### Options/Part Nos.

When only optional parts are required, order with the part numbers listed below.

Description	Part no.	Note			
Lead wire with	ZS-32-A	Length: 2 m (With rubber cover)			
connector	23-32-A	Lengui. 2 iii (witti lubber cover)			
		For ISE35-□-A-X523 (AR/AW-D series)			
Mounting kit	ZS-32-C-X473	Set screw (3 x 8 L, 2 pcs.), adapter,			
		lock pin, and O-ring are attached.			

#### **Applicable Series**

Product series that this product can be installed in

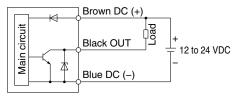
Product series	Model				
	AC20-D, AC30-D, AC40-D, AC50-D, AC60-D				
	AC20A-D, AC30A-D, AC40A-D, AC50A-D, AC60A-D				
F.R.L. units	AC20B-D, AC30B-D, AC40B-D, AC50B-D, AC60B-D				
	AC20C-D, AC30C-D, AC40C-D				
	AC20D-D, AC30D-D, AC40D-D				
Dogulator	AR20(K)-D, AR30(K)-D, AR40(K)-D,				
Regulator	AR50(K)-D, AR60(K)-D				
Filter regulator	AW20(K)-D, AW30(K)-D, AW40(K)-D, AW60(K)-D				
Mist separator regulator	AWM20-D, AWM30-D, AWM40-D				
Micro mist separator regulator	AWD20-D, AWD30-D, AWD40-D				

#### **Specifications**

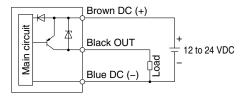
Rated p	ressure range	0 to 1 MPa			
Display	/Set pressure range	-0.1 to 1 MPa			
Withsta	ind pressure	1.5 MPa			
Display/S	mallest settable increment	0.01 MPa			
Applica	ble fluid	Air, Non-corrosive gas, Non-flammable gas			
Power	supply voltage	12 to 24 VDC ±10%, Ripple (p-p) 10% or less (With power supply polarity protection			
Curren	consumption	55 mA or less (at no load)			
Switch	output	NPN or PNP open collector output: 1 output			
	Max. load current	80 mA			
	Max. applied voltage	30 V (With NPN output)			
	Residual voltage	1 V or less (With load current of 80 mA)			
	Response time	1 s (0.25, 0.5, 2, 3 s selections)			
Short c	ircuit protection	Yes			
Repeat	ability	±1% F.S.			
Hysteresis	Hysteresis mode	Adjustable (Can be set from 0)			
nysteresis	Window comparator mode	Adjustable (Can be set from 0)			
Display	type	3-digit, 7-segment indicator, 2-color display (Red/Green) A switch can be operated simultaneously.			
Display	accuracy	±2% F.S. ±1 digit (at 25°C ±3°C ambient temperature)			
Indicate	or light	Lights up when output is turned ON (Green)			
Environmental	Enclosure	IP40			
resistance	Operating temperature range	-5 to 50°C (No condensation or freezing)			
		Oilproof heavy-duty vinyl cable			
Lead w	ire with connector	3 cores, ø3.4, 2 m			
(Option	: L)	Conductor cross section: 0.2 mm <sup>2</sup> (AWG25)			
		Insulator O.D.: 1.16 mm			
Weight		Approx. 14 g (Body only), Approx. 38 g (Including lead wire with connector)			
Standa	rds	CE/UKCA marking, UL/CSA (E216656)			

#### **Internal Circuits and Wiring Examples**

#### -25 NPN (1 output)



#### -65 PNP (1 output)





## **International Standard ISO 8573-1:2010 Compressed Air Purity Classes**

Compressed air is used in a variety of manufacturing processes. In this age, compressed air with a high degree of purity is becoming increasingly necessary.

For this reason, it is necessary to remove contaminants from systems which supply compressed air and to secure the quality. The standard which stipulates the class according to the quantities of contaminants in compressed air is ISO 8573-1.

#### [Outline]

Stipulates the purity class of contaminants (particles, water, oil) mixed in with the compressed air

#### [Scope]

Can be used in various places in compressed air systems

#### [Terms and Definitions]

- Purity class: An index assigned for each classification obtained by dividing the concentration of each contaminant into ranges
- · Particle: Small discrete mass of solid or liquid matter
- Humidity and liquid water: Water vapor (gas), Water droplets
- · Oil: Liquid oil, Oil mist, Vapor

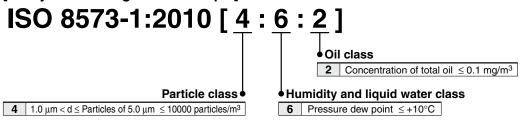
	_ <del></del>									
		Parti	icles	Humidity and liquid water		Oil				
Class	Maximum number of partic	les per cubic meter as a fund	ction of particle size d [µm]	Mass concentration Cp	Pressure dew point	Concentration of liquid water Cw	Concentration of total oil			
	$0.1 < d \le 0.5$	$0.5 < d \le 1.0$	$1.0 < d \le 5.0$	[mg/m <sup>3</sup> ]	[°C]	[g/m <sup>3</sup> ]	[mg/m³]			
0		As specified by the equipment user or supplier and more stringent than class 1								
1	≤ 20000	≤ 20000 ≤ 400 ≤ 10			≤ –70	_	≤ 0.01			
2	≤ 400000	≤ 6000	≤ 100	_	≤ −40	_	≤ 0.1			
3	_	≤ 90000	≤ 1000	_	≤ –20	_	≤1			
4	_	_	≤ 10000	_	≤ +3	_	≤ 5			
5	_	_	≤ 100000	_	≤ +7	_	_			
6	_	_	_	0 < Cp ≤ 5	≤ +10	_	_			
7	_	_	_	5 < Cp ≤ 10	_	Cw ≤ 0.5	_			
8	_	_	_	_	_	$0.5 < Cw \le 5$	_			
9	_	_	_	_	_	5 < Cw ≤ 10	_			
х	_	_	_	Cp > 10		Cw > 10	> 5			

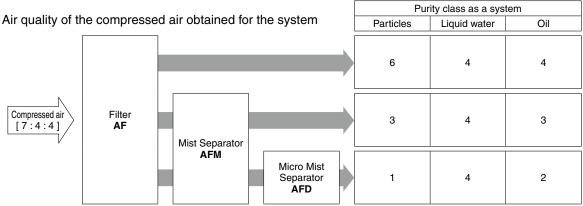
#### [How to Perform a Test to Check the Performance]

ISO 12500, which sets out the test method to be used in order to check the filter performance for each of the three kinds of contaminants, is indicated below.

- Particle: ISO 12500-3:2009
- · Liquid water: ISO 12500-4:2009
- · Oil: ISO 12500-1:2007
- \* Measured using a dedicated evaluation system which has been certified according to ISO 12500-□ and also by a third party (Certified)

#### [Purity Class Designation Example]





The class indicates the compressed air purity according to ISO 8573-1:2010 (JIS B 8392-1:2012) and indicates the maximum purity class which can be obtained using that system. Note, however, that this value will differ according to the inlet air conditions.

### **⚠** Safety Instructions

These safety instructions are intended to prevent hazardous situations and/or equipment damage. These instructions indicate the level of potential hazard with the labels of "Caution," "Warning" or "Danger." They are all important notes for safety and must be followed in addition to International Standards (ISO/IEC)\*1), and other safety regulations.

Caution: Caution indicates a hazard with a low level of risk which, If not avoided, could result in minor or moderate injury.

⚠ Warning: Warning indicates a hazard with a medium level of risk which, if not avoided, could result in death or serious injury.

⚠ Danger: Danger indicates a nazaru wiiti a nigin level on the if not avoided, will result in death or serious injury. **Danger** indicates a hazard with a high level of risk which, \*1) ISO 4414: Pneumatic fluid power - General rules relating to systems.

ISO 4413: Hydraulic fluid power – General rules relating to systems. IEC 60204-1: Safety of machinery - Electrical equipment of machines.

(Part 1: General requirements)

ISO 10218-1: Manipulating industrial robots - Safety.

#### **⚠Warning**

1. The compatibility of the product is the responsibility of the person who designs the equipment or decides its specifications.

Since the product specified here is used under various operating conditions, its compatibility with specific equipment must be decided by the person who designs the equipment or decides its specifications based on necessary analysis and test results. The expected performance and safety assurance of the equipment will be the responsibility of the person who has determined its compatibility with the product. This person should also continuously review all specifications of the product referring to its latest catalog information, with a view to giving due consideration to any possibility of equipment failure when configuring the equipment.

2. Only personnel with appropriate training should operate machinery and equipment.

The product specified here may become unsafe if handled incorrectly. The assembly, operation and maintenance of machines or equipment including our products must be performed by an operator who is appropriately trained and experienced.

3. Do not service or attempt to remove product and machinery/ equipment until safety is confirmed.

- 1. The inspection and maintenance of machinery/equipment should only be performed after measures to prevent falling or runaway of the driven objects have been confirmed.
- 2. When the product is to be removed, confirm that the safety measures as mentioned above are implemented and the power from any appropriate source is cut, and read and understand the specific product precautions of all relevant products carefully.
- 3. Before machinery/equipment is restarted, take measures to prevent unexpected operation and malfunction.

4. Contact SMC beforehand and take special consideration of safety measures if the product is to be used in any of the following conditions.

- 1. Conditions and environments outside of the given specifications, or use outdoors or in a place exposed to direct sunlight.
- 2. Installation on equipment in conjunction with atomic energy, railways, air navigation, space, shipping, vehicles, military, medical treatment, combustion and recreation, or equipment in contact with food and beverages, emergency stop circuits, clutch and brake circuits in press applications, safety equipment or other applications unsuitable for the standard specifications described in the product catalog.
- 3. An application which could have negative effects on people, property, or animals requiring special safety analysis.
- 4. Use in an interlock circuit, which requires the provision of double interlock for possible failure by using a mechanical protective function, and periodical checks to confirm proper operation.

#### **⚠** Caution

1. The product is provided for use in manufacturing industries.

The product herein described is basically provided for peaceful use in manufacturing industries.

If considering using the product in other industries, consult SMC beforehand and exchange specifications or a contract if necessary. If anything is unclear, contact your nearest sales branch.

#### Limited warranty and Disclaimer/ **Compliance Requirements**

The product used is subject to the following "Limited warranty and Disclaimer" and "Compliance Requirements".

Read and accept them before using the product.

#### **Limited warranty and Disclaimer**

- 1. The warranty period of the product is 1 year in service or 1.5 years after the product is delivered, whichever is first.\*2) Also, the product may have specified durability, running distance or
- 2. For any failure or damage reported within the warranty period which is clearly our responsibility, a replacement product or necessary parts will be provided. This limited warranty applies only to our product independently, and not to any other damage incurred due to the failure of the product.
- 3. Prior to using SMC products, please read and understand the warranty terms and disclaimers noted in the specified catalog for the particular products.
  - 2) Vacuum pads are excluded from this 1 year warranty.

replacement parts. Please consult your nearest sales branch.

A vacuum pad is a consumable part, so it is warranted for a year after it is delivered.

Also, even within the warranty period, the wear of a product due to the use of the vacuum pad or failure due to the deterioration of rubber material are not covered by the limited warranty.

#### Compliance Requirements

- 1. The use of SMC products with production equipment for the manufacture of weapons of mass destruction (WMD) or any other weapon is strictly prohibited.
- 2. The exports of SMC products or technology from one country to another are governed by the relevant security laws and regulations of the countries involved in the transaction. Prior to the shipment of a SMC product to another country, assure that all local rules governing that export are known and followed.

#### **⚠** Caution

#### SMC products are not intended for use as instruments for legal metrology.

Measurement instruments that SMC manufactures or sells have not been qualified by type approval tests relevant to the metrology (measurement) laws of each country. Therefore, SMC products cannot be used for business or certification ordained by the metrology (measurement) laws of each country.

#### **Revision History**

\* The number of pages has been increased from 72 to 104.

\* Sizes 40-06, 50, and 60 have been added to the AC series.

\* Sizes 40-06, 50, and 60 have been added to the AF, AR(K), and AL.

\* The VHS40-06 and 50 have been added.

\* Size 40-06 has been added to the AFM/AFD.

- Sizes 40-06 and 60 have been added to the AW(K).
- Made to order options have been added.
- \* The number of pages has been increased from 104 to 112.

Edition D \* A right angle square type pressure gauge has been added. \* Various attachments have been added:

- \* Various attachments have been added.

  Right angle/Reducing/Cross adapter, End plate

   \* Made to order options have been added: Clean Series, Copper, fluorine and silicone-free + Low particle generation (AF, AR, AW)

   \* A knob cover (option) has been added.

- \* Connectable modular components have been added. \* The number of pages has been increased from 112 to 136.

↑ Safety Instructions Be sure to read the "Handling Precautions for SMC Products" (M-E03-3) and "Operation Manual" before use.

### **SMC** Corporation

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